

INTRODUCTION

With the AQUILA AT01 you have acquired a very efficient training and utility aircraft, which is easy to operate and exhibits excellent handling qualities.

To ensure reliable operation and trouble free flight, we recommend that you read this Pilot's Operating Handbook thoroughly and adhere to the operating instructions and recommendations given herein.

CAUTION

All limitations, procedures and performance data contained in this handbook are EASA/FAA approved and mandatory. Failing to follow the procedures and limits set forth in this handbook can lead to a loss of liability by the manufacturer.

THE HANDBOOK


The handbook is presented in loose-leaf form to ease the substitution of revisions and is sized in A5-format for convenient storage in the aircraft.

Tab dividers throughout the handbook allow quick reference to each section. A Table of Contents is located at the beginning of each section to aid the location of specific data within that section.

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LIST OF EFFECTIVE PAGES

Note:

If the applicable POH / AFM supplement for Night VFR operation is implemented, the list of resulting effective chapters can be found in chapter 9.

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5	A.05	(X)*	5-1 to 5-22	26.06.2017
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LIST OF REVISIONS

All revisions to the handbook, with the exception of individual weight and balance data and revisions to the Equipment List, must be recorded in the List of Revisions. Revisions must either be approved by EASA or, in the case of changes, in accordance with Part 21.A.263(c)(2) by the Design Organization of AQUILA Aviation International GmbH.

Additions and revisions to text in an existing section will be identified by a vertical black line adjacent to the applicable revised area. A new issue code appears in the footer of the revised pages.

If revisions are distributed, the applicable sections are to be exchanged with the updated version. Generally only complete sections of the POH will be exchanged, and not individual pages.

The operation of the AQUILA AT01 is only permitted with a current and up to date POH carried on board. Please refer to the following web page whenever the revision status of your POH is in question.

www.aquila-aviation.de

Issue	Description of Revision	Revised Section(s)	EASA Approval-number	Approval by AQUILA / EASA Date / Signature
A.01	First Issue	All	10045112	29.05.2013
A.02	Editorial changes, Supplements 8,33 kHz FAA certification	All		15.10.2013
A.03	AS-00 „Winter Operation“	0, 9		08.04.2014
A.04	Editorial changes	0, 4		19.10.2015
A.05	Minor changes, AS-21 "GTX 335 / 345", SB-AT01-029 incorporated	0, 2, 3, 5, 7, 9		26.06.2017
A.06	G500TXi, AS-22 „G5 Stby AI“	0, 1, 2, 3, 4, 7, 9		01.06.2018
A.07	AS-24 "AT-1"	0, 9		18.06.2019
A.08	Editorial changes, AS-25 "Garmin G3X"	0, 1, 2, 3, 4, 7, 9	10073568	25.05.2020

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The technical content of this document is approved under the authority of the DOA ref.
EASA.21J.025.

25.05.2020  
Date, Signature Office of Airworthiness

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AVAILABILITY OF TECHNICAL PUBLICATIONS

To guarantee safe operation and correct maintenance of the AQUILA AT01-100 aircraft, all manuals and technical publications must be kept in the current effective status.

All manuals and technical publications relating to the aircraft AQUILA AT01-100 are available from the companies listed below:

(a) AQUILA AT01-100 related Manuals and Publications

AQUILA Aviation International GmbH
OT Schönhagen, Flugplatz
D-14959 Trebbin

Tel: ++49 (0)33731-707-0
Fax: ++49 (0)33731-707-11
E-Mail: kontakt@aquila-aviation.de
Internet: <http://www.aquila-aviation.de>

(b) Engine ROTAX 912 S related Manuals and Publications

Contact the ROTAX® authorized distributor for ROTAX® Aircraft Engines of the applicable distribution area.

For contact details of the local authorized distributor for ROTAX Aircraft Engines, please refer to chapter 13 of the ROTAX® Operator's Manual for 912 S Engines.

(c) Propeller MTV-21 related Manuals and Publications

mt-Propeller Entwicklung GmbH
Flugplatz Straubing- Wallmühle
D-94348 Atting

Tel: ++49 (0)9429-9409-0
Fax: ++49 (0)9429-8432
Internet: www.mt-propeller.com
E-Mail: sales@mt-propeller.com

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1.1 INTRODUCTION

This Pilot's Operating Handbook contains all the information the pilot and instructor require for the safe and efficient operation of the AQUILA AT01-100 aircraft.

It includes all information required in accordance with JAR-VLA and additional information considered by the manufacturer to be of value to the pilot.

This Manual consists of nine sections which cover all operational aspects of the aircraft equipped with a Garmin G500 / G500 TXi PFD.

Optional equipment which has been installed on request of the customer (COM, NAV, GPS and others) is included in Section 9 "Supplements" of this Manual.

Information regarding equipment approved for installation in the AQUILA AT01-100 is provided in Section 6 of this manual and in the approved equipment overview list in the Maintenance Manual (Document Number MM-AT01-1020-110).

This handbook includes the material required to be furnished to the pilot by the Federal Aviation Regulations and additional information provided by the manufacturer. It constitutes the FAA approved airplane flight manual.

1.2 AIRCRAFT TYPE CERTIFICATION

The aircraft AQUILA AT01 is type-certified in accordance with the certification specifications of the *Joint Aviation Requirements for Very Light Aeroplanes (JAR-VLA*, including the revision VLA/92/1) by the Luftfahrt-Bundesamt, the National Aviation Authority of Germany.

The Type Certificate under the Type Certificate Data Sheet No. 1106 was issued on the 21st of September 2001.

Category of Airworthiness: Normal

Noise Certification Basis: CS-36 (Amendment 3)

Approved for following operations: VFR by day

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1.3 WARNING, CAUTIONS AND NOTES

Throughout the text, special text boxes marked WARNING, CAUTION and NOTE are used. These terms are defined as follows:

WARNING

Procedures, practices, etc. which may result in personal injury or loss of life if not strictly adhered to. The issues addressed under these text boxes directly affect the airworthiness and the safe operation of the aircraft.

CAUTION

Procedures, practices, etc. which may result in damage to or destruction of equipment if not strictly adhered to. The issues addressed under these text boxes have an indirect or minor impact on the airworthiness and the safe operation of the aircraft.

NOTE

Calls attention to additional procedures or information which are not directly associated with flight safety but are nevertheless important or deviate from standard practices.

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1.4 PRINCIPLE AIRCRAFT DIMENSIONS

1.4.1 Overall Dimensions

Wing Span:	33.79 ft	(10.3 m)
Length:	24.28 ft	(7.4 m)
Height:	7.87 ft	(2.4 m)

1.4.2 Wings

Airfoil:	HQ-XX mod.	
Area:	113.02 sq. ft	(10.5 m ²)
Aspect Ratio:	10,1	
Mean Aerodynamic Chord (MAC):	3.51 ft	(1.07 m)

1.4.3 Horizontal Stabilizer / Elevator

Area:	21.52 sq. ft	(2.0 m ²)
Span:	9.84 ft	(3.0 m)

1.4.4 Fuselage and Vertical Stabilizer / Rudder

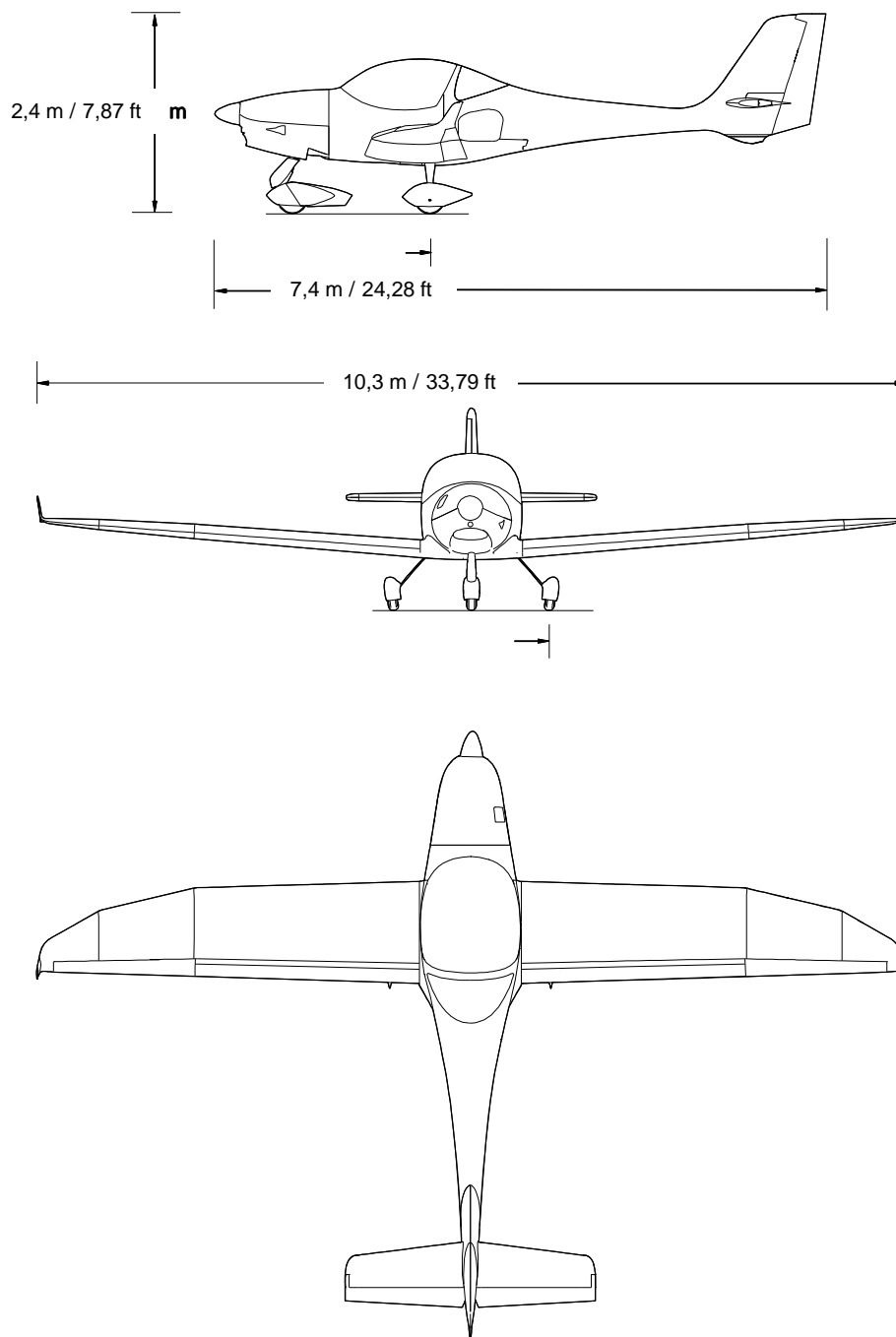
Maximum Fuselage Width	3.94 ft	(1.20 m)
Length	24.28 ft	(7.40 m)
Area (Vertical Tail):	15.61 sq. ft	(1.45 m ²)

1.4.5 Landing Gear

Wheel Track:	6.37 ft	(1.94 m)
Wheel Base:	5.54 ft	(1.69 m)
Tire Size:	5.00-5	

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1.5 AQUILA AT01-100 – THREE VIEW DRAWING



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1.6 ENGINE

The ROTAX® 912 S3 is a 4-cylinder 4-stroke engine with air cooled cylinders and liquid cooled cylinder heads.

The Propeller is driven via an internal reduction gearbox with an integrated overload clutch and a hydraulic constant speed propeller governor.

Reduction Ratio of internal gearbox:	2.43 : 1	
Displacement:	82.5 in ³	(1352 cm ³)
max. Takeoff power (5 min.):	98.6 BHP	(73.5 kW)
at max. Takeoff propeller speed:	2385 RPM	
max. continuous power:	92.5 BHP	(69.0 kW)
at max. continuous propeller speed:	2260 RPM	

1.7 PROPELLER

Hydraulic two-blade, constant speed propeller

Manufacturer:	mt-Propeller
Type:	MTV-21-A/170-05
Diameter:	66.9 in (170 cm)

1.8 FUEL

The following fuel grades are approved for use (min. RON 95):

EN228 Super	ASTM D4814
EN228 Super plus	
AVGAS 100LL	ASTM D910
AVGAS UL 91	ASTM D7547

	<u>Left Fuel Tank</u>	<u>Right Fuel Tank</u>
Fuel Capacity (total):	15.8 US gal (60 l)	15.8 US gal (60 l)
Usable Fuel (total):	14.48 US gal (54.8 l)	14.48 US gal (54.8 l)
Unusable Fuel:	1.37 US gal (5.2 l)	1.37 US gal (5.2 l)

Due to the higher lead content in AVGAS 100LL, wear of the valve seats, deposits in the combustion chamber and lead sediments in the lubrication system will increase when using this type of fuel. Therefore AVGAS should only be used if you encounter problems with vapor lock or if the other fuel types are not available.

Lead free AVGAS UL 91 is similar to AVGAS 100LL (MON 91 ⇒ RON > 95) when it comes to vapor lock susceptibility. However, it does not suffer from lead induced problems.

(Please refer to the current issue of the operating manual for the ROTAX® 912 engine series)

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1.9 ENGINE OIL AND COOLANT

1.9.1 Engine Oil

Use only oil with an API classification of “SG” or higher. Heavy duty 4-stroke motor oils tend to meet these requirements. For more information regarding engine oil selection, please refer to the Operator’s Manual for all versions of the 912 engine series, section 10.2.3, and to the current issue of the ROTAX® Service Instruction SI-912-016.

The following chart shows the recommended oil viscosity as a function of the climatic conditions. The use of multi-grade oils is recommended.

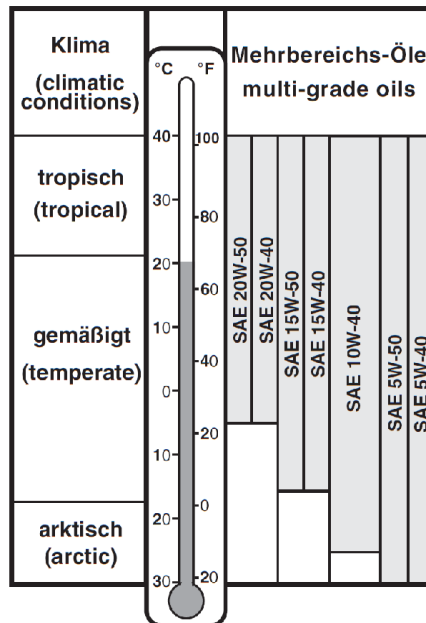


Figure 1-2

CAUTION

Do not use aviation grade oil!

*When operating the engine with AVGAS do **not** use full synthetic oil!*

If the engine is operated extensively on AVGAS 100LL (more than 30hrs within 100hrs) the interval between oil changes shall be reduced to 50 hrs!

(please refer to the current issue of the ROTAX® Service Instructions SI-912-016)

Max. Oil Capacity:	3.17 US quarts	(3.00 l)
Difference between Max/Min:	0.475 US quarts	(0.45 l)
Max. Oil Consumption:	0.063 US quarts/hr.	(0.06 l/h)

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1.9.2 Engine Coolant

A conventional, ethylene glycol and water based coolant is used.

Please refer to the Operator's Manual for the 912 engine series, section 10.2.3, and to the current issue of the ROTAX® Service Instructions SI-912-016 when choosing an engine coolant.

Description	Ethylenglycol	Water
Mixture ratio [%] anti-freeze / water	50 + 15	50 - 15

CAUTION

Low quality or contaminated coolant may lead to deposits in the cooling system which may result in insufficient engine cooling.

Coolant Quantity: Minimum: 2.54 US quarts (2.4 l)
Maximum: 2.64 US quarts (2.5 l)

Overflow Bottle: Minimum: 0.106 US quarts (0.1 l)
Maximum: 0.21 US quarts (0.2 l)

1.10 WEIGHTS

Maximum Takeoff Weight (MTOW): 1653 lb. (750 kg)
 Maximum Landing Weight (MLW): 1653 lb. (750 kg)
 Empty Weight (MZFW): Refer to section 6
 Max. Weight in Baggage Compartment: 88.2 lb. (40 kg)
 (All baggage must be adequately strapped and secured)
 Max. Wing Loading: 14.6 lb./ft² (71.4 kg/m²)
 Min. Wing Loading: ca. 10.77 lb./ft² (52.6 kg/m²)

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1.11 TERMINOLOGY AND ABBREVIATIONS

1.11.1 Speeds

<i>IAS:</i>	(Indicated Airspeed) - the speed shown on the airspeed indicator
<i>KIAS:</i>	IAS expressed in knots
<i>CAS:</i>	(Calibrated Airspeed) - the indicated airspeed, corrected for position and instrument error. CAS is equal to true airspeed in standard atmosphere conditions at sea level.
<i>KCAS:</i>	CAS expressed in knots
<i>TAS:</i>	(True Airspeed) - the airspeed relative to undisturbed air, which is the CAS corrected for altitude, temperature and compressibility.
<i>GS:</i>	(Ground speed) - speed of the aircraft relative to the ground
<i>V_A:</i>	Maneuvering Speed
<i>V_S:</i>	Stall speed without engine power
<i>V_{S0}:</i>	Stall speed without engine power in the landing configuration
<i>V_X:</i>	Best Angle-of-Climb Speed
<i>V_Y:</i>	Best Rate-of-Climb Speed
<i>V_{FE}:</i>	Maximum Flap Extended Speed
<i>V_{NE}:</i>	Never Exceed Speed - The speed limit that must not be exceeded at any time
<i>V_{NO}:</i>	Maximum Structural Cruising Speed is the speed that should not be exceeded except in smooth air and then only with caution.

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1.11.2 Weight and Balance

<i>Reference Datum:</i>	An imaginary vertical plane from which all horizontal distances are measured for balance purposes
<i>Reference Line:</i>	fixed horizontal reference line
<i>Lever Arm:</i>	The horizontal distance from the reference datum to the center of gravity (C.G.) of an item
<i>Moment:</i>	The product of the weight of an item multiplied by its lever arm
<i>Empty Weight:</i>	Weight of the aircraft including unusable fuel, full operating liquids and full oil.
<i>Max. Takeoff Weight:</i>	Maximum permissible weight approved for the conduction of the takeoff run
<i>Useful Load:</i>	Difference between takeoff weight and basic empty weight
<i>Usable Fuel:</i>	Fuel available for flight planning
<i>Unusable fuel:</i>	Fuel remaining in the fuel tanks that cannot be safely used in flight.
<i>Center of Gravity (C.G.):</i>	The point at which the aircraft would balance if it were possible to suspend it at that point
<i>MAC:</i>	mean aerodynamic chord
<i>MTOW:</i>	maximum takeoff weight
<i>MWL:</i>	maximum landing weight
<i>MZFW:</i>	empty weight

1.11.3 Meteorological Terminology

<i>ISA:</i>	International Standard Atmosphere
<i>MSL:</i>	Altitude above sea level
<i>OAT:</i>	Outside Air Temperature
<i>QNH:</i>	Barometric pressure adjusted to sea level
<i>SAT:</i>	Static Air Temperature - equal to OAT
<i>VFR, Day:</i>	Beginning of morning civil twilight until end of evening civil twilight (sun 6° below horizon)
<i>VFR, Night:</i>	End of evening civil twilight until beginning of morning civil twilight (sun 6° below horizon)
<i>DVFR:</i>	Flight during the day according to visual flight rules
<i>NVFR:</i>	Flight during the night according to visual flight rules

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1.11.4 Engine and Performance

TOP: (Take-off Power) - maximum power permissible for takeoff
MCP: (Max. Continuous Power) - maximum power permitted for continuous operation

1.11.5 Various

Serial No. (S/N): Serial Number of the Aircraft
Part No. (P/N): Part Number
GFRP: Glass Fiber Reinforced Plastic
CFRP: Carbon Fiber Reinforced Plastic
ACL: Anti Collision light
VFR: Visual Flight Rules
PFD: Primary Flight Display
ADC Air-Data Computer
AHRS Attitude and Heading Reference System
GDU Garmin Display Unit
MFD Multi-Function Display
AI Attitude Indicator or Artificial Horizon
LDG: Flaps - landing position
T/O: Flaps - takeoff position
UP: Flaps - cruise position
MP: Manifold Pressure
COM: Communication
NAV: Navigation
CB: Circuit Breaker
ATC: Air Traffic Control
FF: Fuel Flow
rpm: revolutions per minute
AS: AQUILA Supplement

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1.12 CONVERSION FACTORS

1.12.1 Length

1 ft	=	0.304	m
1 in	=	25.4	mm

1.12.2 Speed

1 kt	=	1.852	km/h
1 mph	=	1.609	km/h

1.12.3 Pressure

1 hPa	=	100	N/m ²	=	1 mbar
1 in. Hg	=	33.865	hPa		
1 psi	=	68.97	mbar		

1.12.4 Mass ("Weight")

1 lb	=	0.454	kg
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1.12.5 Volume

1 US Gallon	=	3.78	Liter
1 Imperial Gallon	=	4,546	Liter

1.12.6 Temperature

(t) °C (Celsius)	=	5/9 ((t) °F-32)
(t) °F (Fahrenheit)	=	9/5 (t) °C+32

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2.1 INTRODUCTION

This section includes all operating limitations, instrument markings and basic placards necessary for the safe operation of the aircraft, its engine, standard systems and standard equipment.

WARNING

The aircraft must be operated in compliance with the operating limitations.

The GARMIN G500 / G500 TXi Cockpit Reference Guide must be carried on board the aircraft and be accessible to the crew during flight.

2.2 AIRSPEED LIMITATIONS

The airspeeds given below are expressed in Indicated Airspeeds (IAS), the airspeed shown on the airspeed indicator:

Indicated Airspeed (IAS)	[kts]	Remarks
V_A Maneuvering speed	112	Do not make full or abrupt control movements above this speed. This may result in overloading the aircraft structure.
V_{FE} Maximum flap extended speed	90	Do not exceed this speed with flaps in T/O or LDG position.
V_{NO} Maximum structural cruising speed	130	Do not exceed this speed except in smooth air, and then only with caution.
V_{NE} Never exceed speed	165	Do not exceed this speed in any operational condition.

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2.3 AIRSPEED INDICATOR MARKINGS

The airspeeds given below are expressed in Indicated Airspeeds (IAS):

Marking (IAS)	[kts]	Remarks
White arc	39-90	Full flap operating range
Green arc	49-130	Normal operating range
Yellow arc	130-165	Operations in this region must be conducted with caution and only in smooth air.
Red line	165	Maximum speed for all operations.

2.4 POWER PLANT LIMITATIONS

2.4.1 Engine

- a) Manufacturer: BRP-ROTAX GmbH & Co KG, Gunskirchen, Austria
b) Model: 912 S3

NOTE

The engine is equipped with a hydraulic propeller governor and drives the propeller via a reduction gearbox. The gearbox reduction ratio is 2.43 : 1.

The tachometer indicates the propeller speed. As a result, all rpm readings in this manual are expressed as propeller speeds, unlike the data in the Engine Operator's Manual.

- c) Power Plant Limitations

Maximum Takeoff Power:	98.6 BHP (73.5 kW)
Maximum Takeoff Prop Speed (5 min.):	2385 RPM
Maximum Continuous Power:	92.5 BHP (69.0 kW)
Maximum Continuous Prop Speed:	2260 RPM

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d) Oil Pressure

Minimum: 11.6 psi (0.8 bar) below 590 RPM
Normal: 29 –72.5 psi (2.0-5.0 bar) above 590 RPM
Maximum during a cold start: 101.5 psi (7.0 bar)
(only for a short time)

e) Fuel Pressure

Minimum: red warning light

f) Oil Temperature

Maximum: 266 °F (130 °C)
Minimum: 122 °F (50 °C)

g) Cylinder Head Temperature (CHT)

Maximum: 248 / 264** °F (120 / 129**) °C

h) Minimum temperature to start the engine

Minimum: -13 °F (-25 °C)
At an OAT below -13 °F (-25 °C) the engine must be preheated.

2.4.2 Propeller

- a) Manufacturer: mt-Propeller Entwicklung GmbH, Atting, Germany
b) Model: MTV-21-A/170-05
c) Propeller diameter: (66.9 in) 1,70 m
d) Propeller speed limitations
Maximum take-off propeller speed (max. 5 min): 2385 RPM
Maximum continuous propeller speed: 2260 RPM

** old type of cylinder head at cylinder no. 3 (see SB-AT01-029)

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2.5 MARKINGS ON POWER PLANT INSTRUMENTS

The following table shows the instrument markings on the power plants and their meaning.

Instrument	Red Line (minimum)	Green Arc (normal operating range)	Yellow Arc (caution)	Red Line (maximum)
Tachometer [RPM]	---	535 – 2260	2260 - 2385	2385
Oil Temperature [°F] ([°C])	122 (50)	122-266 (50 – 130)	---	266 (130)
Cylinder Head Temperature [°F] ([°C])	---	---	---	248 / 264** (120 / 129**)
Oil Pressure [psi] ([bar])	11.6 (0.8)	29 – 72.5 (2.0 – 5.0)	11.6 – 29 (0.8 – 2.0) 72.5 – 101.5 (5.0 – 7.0)	101.5 (7.0)

** old type of cylinder head at cylinder no. 3 (see SB-AT01-029)

2.6 MARKINGS ON OTHER INSTRUMENTS

Instrument	Red Arc (minimum)	Green / Red or Yellow Arc (caution)	Green Arc (normal operating range)	Red Arc (maximum)
Voltmeter [V]	8 – 11	11 – 12	12 – 15	15 – 16
Amperemeter [A]	---	---	---	---

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2.7 WEIGHT LIMITS

Maximum Takeoff Weight	1653 lb	(750 kg)
Maximum Landing Weight	1653 lb	(750 kg)
Max. Weight in Baggage Compartment	88.2 lb	(40 kg)

WARNING

Exceeding the weight limits can overload the aircraft and is prohibited. In addition, aircraft performance and handling characteristics may be detrimentally affected. The stall speed will increase, so that the instrument markings are no longer accurate.

2.8 CENTER OF GRAVITY LIMITS

The reference datum is located at the wing leading edge, at the fuselage-wing junction. With the aircraft leveled, the reference datum and the vertical fall in a plane.

The center of gravity must be within the following limits:

Forward Limit:	16.8 in.	(0.427 m)	aft of Datum
Rearward Limit:	20.6 in.	(0.523 m)	aft of Datum

WARNING

Exceeding the center of gravity limits is prohibited. Exceeding the limits reduces the controllability and stability of the aircraft.

The procedure to determine the center of gravity location for flight is provided in Section 6 of this handbook.

2.9 MANEUVER LIMITS

The aircraft is certificated in accordance to the JAR-VLA. That certification includes the following maneuvers:

- a) All normal, non acrobatic maneuvers.
- b) Stalls: Wings level stall
- c) Steep Turns: Angle of Bank $\leq 60^\circ$
- d) Chandelle: Entry Speed 120 kts
- e) Lazy Eight: Entry Speed 110 kts

NOTE

All acrobatic maneuvers as well as maneuvers with a bank angle exceeding 60° are prohibited.

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2.10 FLIGHT LOAD FACTORS

The following flight load factors may not be exceeded while performing any approved maneuvers.

Flight Load Factor [g]	at V_A	at V_{NE}	With Flaps Extended
Positive	4.0	4.0	2.0
Negative	-2.0	-2.0	0

WARNING

Exceeding the flight load factors limits may result in damage to the aircraft structure.

CAUTION

Maneuvers that include intentional negative flight load factors are not permitted.

Intentional Spinning is not permitted.

2.11 CREW

Maximum number of people on board: 2

Minimum crew: 1 Pilot

With only one person on board, the aircraft may only be operated from the left seat

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2.12 KINDS OF OPERATION LIMITS / MINIMUM EQUIPMENT

Certified for: visual flights by Day

Table 1	For VFR by Day*
Flight and navigational instruments	<ul style="list-style-type: none"> • Garmin G-500 / G500 TXi • Magnetic Compass • Working timepiece with a seconds hand** • VHF Transceiver*** • GPS Receiver Garmin 400W / 500W Series or GTN (6XX/7XX) • Speed Indicator****
Power Plant Instruments	<ul style="list-style-type: none"> • Fuel gauge • Oil Temperature Indicator • Warning Light FUEL • Oil Pressure Indicator • Cylinder Head Temperature Indicator • Manifold Pressure Gauge • Amperemeter • Tachometer • Voltmeter • Warning Light ALT 1
Other Equipment	<ul style="list-style-type: none"> • Seat belts for each occupied seat • Emergency Hammer

* The minimum equipment listed in Table 1 is valid for Germany. Other countries may require different minimum equipment. This may depend on the type of flight being carried out and the route being flown.

** In Germany a watch with a seconds hand may be used as a working timepiece. Please observe all differing national regulations.

*** In Germany a VHF Transceiver is not required for flights that do not leave the vicinity of an uncontrolled airfield (§4 Abs. 3 FSAV). Regulations of other nations must still be observed.

**** Valid only for FAA registered aircrafts

NOTE

For specific operations, additional equipment may be necessary. It is the aircraft operator's responsibility to observe the applicable requirements.

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2.13 FUEL LIMITATIONS

	<u>Left Fuel Tank</u>	<u>Right Fuel Tank</u>
Fuel capacity (total):	15.85 US gal (60.0 l)	15.85 US gal (60.0 l)
Usable fuel (total):	14.48 US gal (54.8 l)	14.48 US gal (54.8 l)
Unusable fuel:	1.37 US gal (5.2 l)	1.37 US gal (5.2 l)

For approved fuel grades, please refer to paragraph 1.8.

NOTE

The amount of unusable fuel was determined with flap on LDG and $V_{FE} = 90$ kts. It is the worst case fuel supply configuration within section 4 "NORMAL PROCEDURES".

NOTE

The fuel quantity, fuel used and fuel remaining functions of the G500 / G500 TXi are advisory information only and must be verified by the pilot.

2.14 TEMPERATURE LIMITATIONS

Parts of the aircraft structure that are exposed to direct vertical sunlight must be painted WHITE.

2.15 OPERATING ALTITUDE

The Aquila AT01-100 has a maximum operating altitude of 14,500 ft.

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2.16 PLACARDS

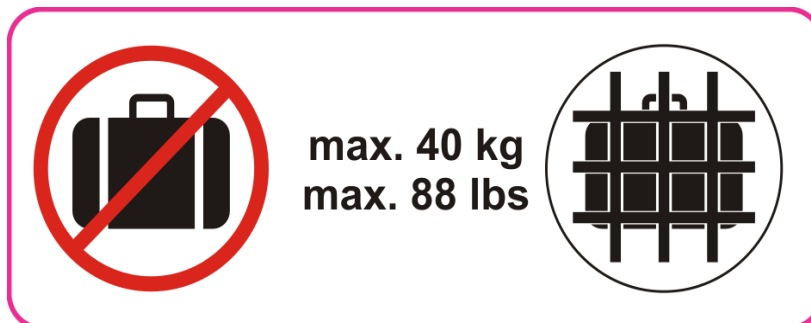
- 1) On the instrument panel, in the lower middle section of the panel:

This aircraft is certified according to JAR-VLA for day VFR operations under non-icing conditions. All aerobatic maneuvers, including spins, are prohibited. For further operating limitations refer to the POH.

- 2) On the instrument panel below the Airspeed Indicator:

MANEUVERING SPEED
 $V_A = 112$ KIAS

- 3) On the inner surface of the baggage compartment door:



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SECTION 3

EMERGENCY PROCEDURES

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3.1 INTRODUCTION

This section provides checklists with the recommended procedures for coping with various emergency situations.

Emergencies caused by aircraft or engine malfunctions are extremely rare if all pre-flight inspections and required maintenance is properly conducted.

However, should an emergency situation occur, the procedures provided here are recommended to correct the problem and master the situation.

Not all types of emergency situations or combinations can be described in the POH. A pilot must therefore always use good airmanship and have a sound knowledge of the aircraft and its systems.

3.1.1 Resetting Circuit-breakers

The **one time only** resetting of a tripped circuit breaker or safety switch is considered a recommendation for the following emergency procedures.

Applicable for all switches: pushing the top = ON; pushing the bottom = OFF

CAUTION

A tripped circuit breaker or safety switch should only be reset if it is needed for continued safe flight and landing. In extreme cases, resetting a circuit breaker may cause an electrical fire.

*A circuit breaker or safety switch should only be reset **once** and be inspected after flight.*

3.2 AIRSPEEDS FOR EMERGENCY OPERATION

Airspeed (IAS)	[kts]
Maneuvering speed V_A	112
Speed for best glide ratio	
Flaps UP	78
Flaps T/O	73
Precautionary landing with / without engine power	
Flaps LDG	60
Landing without engine power	
Flaps T/O	65
Flaps UP	70

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3.3 ENGINE FAILURES – CHECKLISTS

3.3.1 Engine Failure before Take-off

1. Throttle IDLE
2. Brakes APPLY as required

3.3.2 Engine Failure Immediately After Take-off and during Climb

1. Airspeed (IAS) 70 KIAS

WARNING

Depending on the own speed and altitude, the wind condition and the remaining engine power a forced landing must be initiated under consideration of the local conditions.

Turning back to the runway only at adequate altitude, otherwise land straight ahead ! Pay attention to the speed !

Check the following items (if time allows):

2. Fuel selector valve SWITCH to fullest or other tank
3. **Fuel Pump** switch ON
4. Ignition switch BOTH
5. Throttle wide OPEN
6. Propeller control lever START position
7. Choke PRESS (OFF)
8. Carburetor heat PULL (ON)

Before landing (if possible):

9. Fuel selector valve OFF
10. Ignition switch OFF
11. **ALT1 / BAT** switch OFF

WARNING

*With **BAT** switch in OFF position: Stall warning system inoperative and flap position cannot be changed !*

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3.3.3 In-flight Engine Failures

A) ENGINE ROUGHNESS

- | | |
|----------------------------|---|
| 1. Carburetor heat | PULL (ON) |
| 2. Fuel Pump switch | ON |
| 3. Ignition switch | SWITCH through the positions
L-BOTH, then R-BOTH |
| 4. Throttle | Maintain setting |

If roughness continues:

- | | |
|-------------|------------------------------------|
| 5. Throttle | REDUCE to min. required for flight |
|-------------|------------------------------------|

If roughness is acceptable:

- | | |
|--------------------------|---------------------|
| 6. Precautionary Landing | PERFORM (see 3.4.1) |
|--------------------------|---------------------|

If roughness is unacceptable:

- | | |
|----------------------------|--|
| 6. Throttle | gas bowden cable may be broken
wide OPEN (increase engine power until
engine is running as calm as possible) |
| 7. Propeller control lever | KEEP RPM in green range |

When safe approach altitude for nearest landing field is reached:

- | |
|--|
| 8. Perform emergency landing with engine off according to section 3.4.2. |
|--|

WARNING

If the gas bowden cable is broken, the spring-loaded throttle valve in the carburetor is opening completely. With the failure only on one side, the engine will run very roughly and only by setting full throttle on the still controllable carburetor safe climbing is still possible. For landing the engine has to be turned off at a safe approach altitude.

B) LOSS OF OIL PRESSURE

- | | |
|--------------------|-------|
| 1. Oil Temperature | CHECK |
|--------------------|-------|

If oil pressure sinks below the green range and the oil temperature remains normal:

- | |
|---------------------------------|
| 2. Land at the nearest airfield |
|---------------------------------|

If oil pressure sinks below the green range and the oil temperature rises:

- | | |
|--------------------------|------------------------------------|
| 2. Throttle | REDUCE to min. required for flight |
| 3. Precautionary landing | PERFORM, Engine may fail suddenly! |

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C) LOSS OF FUEL PRESSURE

1. **Fuel Pump** switch ON
2. Fuel selector valve SWITCH to fullest or other tank
3. **Fuel Pump** switch OFF, when warning light **FUEL** turns off

NOTE

After switching fuel tanks, it may take up to 8 seconds for full fuel pressure to be built up.

4. If warning light **FUEL** remains alight:

Land at the nearest airfield
Engine may fail suddenly!

D) ENGINE RESTART PROCEDURE WITH STOPPED PROPELLER

1. Non-essential electrical equipment OFF
2. **ALT1 / BAT** switch ON
3. Propeller control lever START position
4. Fuel selector valve SWITCH to fullest tank
5. **Fuel Pump** switch ON
6. Throttle warm engine OPENED 2 cm
cold engine IDLE
7. Choke warm engine PUSHED (OFF)
cold engine PULL (ON)
8. Ignition switch BOTH, then START

When power is restored:

9. Oil pressure CHECK
10. Choke PUSHED (OFF)
11. Electrical equipment SWITCH ON (as required)
12. Oil temperature CHECK

NOTE

*The engine can also be restarted by Windmilling if the airspeed is increased to approx. 120 kts.
Approx. 1000 ft / 300 m of altitude is required in this method.*

E) ENGINE RESTART PROCEDURE WITH WINDMILLING PROPELLER

At airspeeds above 60 kts the propeller continues to windmill with the engine off.

1. Airspeed 78 KIAS
2. **ALT1 / BAT** switch ON

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- | | | | |
|----|-------------------------|-------------|---------------------------------|
| 3. | Fuel selector valve | | SWITCH to fullest or other tank |
| 4. | Propeller control lever | | START position |
| 5. | Fuel Pump switch | | ON |
| 6. | Ignition switch | | BOTH |
| 7. | Throttle | hot engine | OPENED 2 cm (0,8 inch) |
| | | cold engine | IDLE |
| 8. | Choke | hot engine | PUSHED (OFF) |
| | | cold engine | PULL (ON) |

When power is restored:

- | | | |
|-----|----------------------|-------------------------|
| 9. | Oil pressure | CHECK |
| 10. | Choke | PUSHED (OFF) |
| 11. | Electrical equipment | SWITCH ON (as required) |
| 12. | Oil temperature | CHECK |

3.4 FORCED LANDINGS

Generally the flight path should always be chosen such that, in the event of an emergency, a suitable landing field can be reached.

CAUTION

If, after a forced landing, the aircraft flips over, an emergency hammer can be used to break through the canopy. For this purpose an emergency hammer is attached to back of the right hand seat.

3.4.1 Precautionary Landing

NOTE

A precautionary landing occurs when the pilot decides to discontinue flight to avoid a situation degrading into an emergency. This way the pilot has time to make decisions and choose an adequate landing site or divert to an airfield. The procedure for a precautionary landing is fundamentally the same as a normal landing, which is described in Section 4.

The choice of the landing field is here of particular importance.

Deteriorating weather is a leading cause of precautionary landings.

- | | | |
|----|--|--|
| 1. | Locate Suitable Field | CONSIDER wind direction, terrain and obstructions. |
| 2. | Seat Belts and Harnesses | TIGHT |
| 3. | Initiate descent | |
| 4. | If possible: Overfly landing site at a low altitude and inspect (wind direction, terrain and obstructions) | |

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5. Abeam the touchdown point:

Throttle	AS REQUIRED
Propeller Control Lever	START position
Carburetor Heat	PUSHED (OFF)
Fuel Pump switch	ON
Flaps	LDG
Airspeed	60 KIAS
6. Touch down with lowest possible airspeed.
7. After touchdown:

Brakes	APPLY as required
Fuel selector valve	OFF
Ignition switch	OFF
ALT1 / BAT switch	OFF

3.4.2 Emergency Landing

NOTE

An emergency landing occurs in a state of distress, such as an engine failure, fuel starvation or mechanical problems with the aircraft. In this case a pilot typically has significantly less time to choose a landing site compared with a precautionary landing.

1. Airspeed:

Flaps in LDG position	60 KIAS
Flaps in T/O position	65 KIAS
Flaps in UP position	70 KIAS
2. Fuel selector valve
3. Ignition switch
4. Seat belts and harnesses
5. COM (ATC)
6. **ALT1 / BAT** switch
7. ELT

WARNING

With **ALT1/BAT** switch OFF:
 ⇒ Stall warning inoperative
 ⇒ Flap position cannot be changed

3.5 SMOKE AND FIRE

3.5.1 Engine Fire on the Ground

1. Fuel selector valve
2. Throttle

OFF
WIDE OPEN

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- | | | |
|----|--------------------------|--|
| 3. | ALT1 / BAT switch | OFF |
| 4. | Ignition switch | OFF |
| 5. | Aircraft | EVACUATE immediately once engine stops |

3.5.2 Engine Fire In-flight

- | | | |
|----|--|--------------|
| 1. | Throttle | WIDE OPEN |
| 2. | Fuel selector valve | OFF |
| 3. | Cabin heat | PUSHED (OFF) |
| 4. | Canopy slide-window | OPEN |
| 5. | Perform a precautionary landing without engine power as described in Section 3.4.2 | |

3.5.3 Electrical Fire with Smoke on the Ground

- | | | |
|----|--------------------------|-----|
| 1. | ALT1 / BAT switch | OFF |
|----|--------------------------|-----|

If engine is running:

- | | | |
|----|----------------------------------|-----------------|
| 2. | Throttle | IDLE |
| 3. | Fuel selector valve | OFF |
| 4. | Ignition switch | OFF |
| 5. | Canopy | OPEN |
| 6. | Fire extinguisher (if installed) | USE as required |

3.5.4 Electrical Fire with Smoke in Flight

- | | | |
|----|---|--------------------------------------|
| 1. | ALT1 / BAT switch | OFF |
| 2. | Avionics switch | OFF |
| 3. | All switches (except Ignition) | OFF |
| 4. | Cabin ventilation and canopy slide-window | OPEN |
| 5. | Fire extinguisher (if installed) | Use only if smoke persists |
| 6. | Land immediately | Refer to Section 3.4 Forced Landings |

After landing and aircraft comes to a halt:

- | | | |
|----|--------------------|-------------------|
| 7. | Engine | Shut down |
| 8. | Canopy | OPEN |
| 9. | After engine stops | Evacuate aircraft |

CAUTION

When a large amount of smoke is present or the fire extinguisher has been used, ventilate the cabin by unlocking the canopy latch. If possible, the fire extinguisher should be secured after use.

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WARNING

*Turning the **ALT1 / BAT** switch OFF turns off all electrical and electronic equipment, including the flaps*

3.6 INADVERTENT FLIGHT IN ICING CONDITIONS**WARNING**

Intentional flight in icing conditions is prohibited. During unintentional flight in icing conditions proceed as follows:

1. Carburetor heat PULL (ON)
2. Leave icing conditions immediately by flying a reciprocal heading and/or changing altitude
3. **P/S Heat** switch (if installed) ON
4. Propeller Control Lever START position
5. Cabin heat PULL (ON)
6. Move the control surfaces periodically to keep them from freezing

CAUTION

The stall speed increases with ice accumulation on the wing leading edge.

Airspeed indicator, altimeter and vertical speed indicator readings may be inaccurate with ice accumulation on the leading edge of the wing. Additionally, the stall warning system may be inoperative or may not work correctly.

3.7 SPIN RECOVERY PROCEDURE

1. Rudder Full deflection opposite direction of rotation
2. Elevator Neutral or slightly forward
3. Aileron Neutral
4. Throttle IDLE
5. Flaps UP
6. Rudder Neutral when rotation stops
7. Elevator Carefully ease out of dive

Make a smooth recovery from the dive to regain level flight attitude. Do not exceed V_{NE} .

WARNING

During spin recovery, adherence to the recovery sequence is essential!

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3.8 POWER-OFF GLIDE

Achievable gliding distances vary depending on altitude and current wind conditions. This is very important when choosing a landing site or reaching a near-by airfield.

To achieve maximum gliding distance:

1. Flaps UP
2. Airspeed 78 KIAS
3. Demonstrated glide ratio 14
This means approx. 2.3 NM can be covered for every 1000 ft of altitude (no wind)

NOTE

Headwinds, tailwinds and wing contamination can significantly influence the distance achievable in glide.

3.9 LANDING WITH A FLAT TIRE

When landing with a defective tire, or this is suspected, proceed as follows:

1. Flaps LDG position
2. Perform touch down on the side of the runway opposite the defective tire. This allows the use of the entire runway width to correct any directional changes caused by the defective tire. (for example: left tire defective, land on the right side of the runway)
3. Perform touch down with the undamaged main tire first. Lower nose wheel as quickly as possible to improve controllability on the ground.
4. Roll out with full aileron deflection in the direction of the undamaged main tire. This reduces the load on the damaged tire.
5. When landing with a defective or damaged nose wheel:
Touch down with minimum speed.
Keep nose wheel off the ground as long as possible.

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3.10 ELECTRICAL SYSTEM MALFUNCTIONS

3.10.1 Complete Electrical System Failure

1. **ALT1 / BAT** switch CHECK if ON
2. **BAT1** circuit breaker (see 3.1.1) RESET if tripped
3. **ALT1** circuit breaker (see 3.1.1) RESET if tripped

If power cannot be restored, it is recommended to carry out a precautionary landing at the nearest airfield.

3.10.2 Alternator Failure (ALT1)

ALT1 warning light illuminates

1. **ALT1** switch SWITCH OFF then ON, approx. 10 sec. interval
2. **ALT1** circuit breaker (see 3.1.1) RESET if tripped

If **ALT1** warning light remains illuminated:

3. **ALT1** circuit breaker PULL
4. **ALT1** SWITCH OFF
5. Instruments not required for the safe continuation of flight should be turned off or dimmed to at least half the intensity.
6. Monitor the voltmeter and ammeter
7. Land at the nearest airfield.

NOTE

A fully charged and properly serviced battery will be able to supply power to all essential systems for approx. 30 minutes.

Even with the audio panel turned off the pilot can still transmit with COM 1 (Failsafe Design) via his headset. Use of the Intercom is not possible.

WARNING

Before returning the aircraft to service, the problem must be resolved.

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3.10.3 Low Voltage Indication

- A) Low voltage indication on the ground (needle in or below red-green shaded arc)
1. Engine speed Increase RPM until the needle moves into the green arc.
(RPM should be below 1350)
 2. All non-essential equipment OFF, until needle moves into the green arc
 3. If the needle remains in or below the red-green shaded arc
Do not fly before problem is eliminated.
- B) Low voltage indication in flight (needle in or below red-green shaded arc)
1. All non-essential equipment OFF, until the needle moves into green the arc
 2. If the needle remains in or below the red-green shaded or yellow arc
Alternator is defective.
Proceed in accordance with section 3.10.2
- C) Low voltage indication during approach and landing (needle in or below red-green shaded arc)
1. After landing Proceed in accordance with paragraph 3.10.3 A)

WARNING

Whenever the needle of the voltmeter is within the RED ARC, land at the nearest airfield to eliminate the problem before continuing the flight..

NOTE

Color of voltmeter caution zone may vary from manufacturer between red-green shaded or yellow marked.

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3.11 FLAP CONTROL SYSTEM MALFUNCTIONS

FLAP POSITION INDICATOR or FLAP ACTUATOR MALFUNCTION

- | | | |
|----|--|---|
| 1. | Flap Actuator circuit breaker (see 3.1.1) | RESET, if tripped |
| 2. | Flap Control circuit breaker (see 3.1.1) | RESET, if tripped |
| 3. | Flap position | visually CONFIRM on the left wing |
| 4. | Airspeed | maintain within the WHITE ARC on the airspeed indicator |
| 5. | Flap switch | SWITCH through all positions. |

If the flap actuator is inoperative or the flap position indicator reading is incorrect, approach and landing must be conducted at an airspeed safe for the current flap setting.

WARNING

During landings with the flaps not in the landing position, stall speed and landing distance increase.

3.12 TRIM CONTROL SYSTEM FAILURES

3.12.1 Trim System Inoperative

- | | | |
|----|--|---|
| 1. | Trim Actuator circuit breaker (see 3.1.1) | RESET, if tripped |
| 2. | Trim Control circuit breaker (see 3.1.1) | RESET, if tripped |
| 3. | Trim switch | repeatedly PRESS “Nose UP” and then “Nose Down” |

NOTE

An inoperative trim system does not affect aircraft controllability. However, the control stick forces are considerably higher and may reach up to 22 lb (10kg).

4. Land at the nearest airfield.

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3.12.2 Trim Actuator Runaway

1. Control Column HOLD in position
2. **Trim Actuator** circuit breaker PULL
3. Trim switch CHECK if pressed or jammed

If the problem is obvious, and can be solved:

4. **Trim Actuator** circuit breaker (see 3.1.1) RESET

NOTE

Approx. 8 seconds are required to trim from full nose-down to full nose-up or vice versa.

If the problem cannot be solved:

5. Land at the nearest airfield.

3.13 AVIONICS MALFUNCTIONS

3.13.1 Complete Avionics Failure

1. **Avionics** switch SWITCH OFF then ON, approx. 20 sec. interval
If the switch trips to the off position:
2. Land at the nearest suitable airfield.

3.13.2 Receive Mode Failure of COM-Equipment

1. Push-to-Talk (PPT) switch CHECK pilot's and co-pilot's PTT-switches are not pressed or jammed (also check transceiver display). CHECK connectors.
2. Head-set
If no noise is audible:
Momentarily switch off SQUELCH.
CHECK head-set connectors.

3.13.3 Transmit Mode Failure of COM-Equipment

1. Transmit-Signal TX CHECK if displayed while transmitting.
2. Selected frequency CHECK, if correct
3. Microphone CHECK, if necessary replace head-set.

If the problem cannot be eliminated, set transponder to 7600 (radio failure) as required.

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3.13.4 Primary Flight Display Failure

G500 and G500 TXi:

1. **PFD** circuit breaker (see 3.1.1) RESET, if tripped

G500 only:

2. **AHRS** circuit breaker (see 3.1.1) RESET, if tripped
 3. **ADC** circuit breaker (see 3.1.1) RESET, if tripped

It is possible to safely continue flight, even if the PFD failure cannot be corrected in flight, by referencing the remaining instruments. It may, none the less, be prudent to land at the nearest airfield.

NOTE

Following information is still available when the PFD fails:

<u>Attitude:</u>	Natural horizon
<u>Altitude:</u>	GPS altitude, Transponder altitude, ground visibility
<u>Heading/Track:</u>	Compass, GPS ground track
<u>Airspeed:</u>	GPS ground speed, stall warning

3.13.5 Magnetometer Failure

1. **AHRS** circuit breaker (G500 only) RESET, if tripped

NOTE

In the event of a magnetometer failure a red X will be displayed over the course display. If the GDU 620 / 1060 is receiving a valid GPS ground track signal, the magnetic heading display will be replaced with the GPS ground track. The GPS ground track is displayed in magenta.

3.13.6 Complete Navigation System Failure

1. **AHRS** circuit breaker (G500 only) RESET, if tripped
 2. Navigation Compass, GPS

NOTE

In the event of a complete navigation system failure (magnetometer and GPS ground track) a red X will be displayed over the course display and the markings on the compass rose disappear

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3.13.7 AHRS Failure

1. **AHRS** circuit breaker (*G500 only*) RESET, if tripped

NOTE

In the event of an AHRS Failure, the horizon is no longer displayed on the PFD. Additionally a red "X" and in yellow "AHRS FAILURE" is displayed. A Navigation System Failure, as described in section 3.13.6, accompanies an AHRS Failure.

3.13.8 ADC Failure

1. **ADC** circuit breaker (*G500 only*) RESET, if tripped
2. Continue flight Using stand-by instruments (see 3.13.4)

NOTE

Failure of the Air Data Computers (ADC) is indicated through a red X and yellow text above the airspeed indicator, the altimeter, the vertical speed indicator, the TAS and the OAT indicators. Certain functions, such as TAS and wind calculation, are no longer usable.

3.14 STARTER MALFUNCTION

During engine start on ground, power transmission from the starter to the engine is defect (a continuing and excessive howling tone is audible).

1. Throttle IDLE
2. Ignition switch OFF
3. Repair damage before conducting planned flight.

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3.15 IN-FLIGHT FAILURES AND MALFUNCTIONS

3.15.1 Inadvertent Release and Opening of the Canopy in flight

In the event of an inadvertent release and opening of the canopy in flight, a stationary canopy opening angle of about 20° - 30°, depending on the flight condition, is reached. Because the canopy opens forwards, the canopy cannot be torn off during flight. Even though the airflow conditions around the aircraft change considerably with an open canopy in flight, the aircraft remains fully controllable. Initial flight attitude changes can be easily corrected. Do not unbuckle the seat belt in order to close the canopy. During solo flights, carefully try to close the canopy without neglecting flight tasks and pilot responsibilities. If this is not possible, continue the flight with the open canopy and land at the nearest airfield.

1. Keep calm, there is no imminent danger.
2. Flight attitude

Airspeed

3. Canopy

Stabilize flight attitude. Under consideration of the actual conditions, establish stationary horizontal level flight.

65 – 75 KIAS

If possible, close and lock canopy in flight. Check the canopy locking and the position of the Canopy Locking Lever periodically until landing.
If it is not possible to close the canopy, continue flight with the open canopy and land at the nearest airfield.

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SECTION 4
NORMAL PROCEDURES

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4.1 INTRODUCTION

This section provides normal operating procedures and checklists for the aircraft as well as recommended airspeeds.

Additional information is provided in the current issues of the Operators Manual for ROTAX® engine Type 912 series and the Operation and Installation Manual of mt-Propeller® ATA 61-01-024.

Normal procedures associated with optional equipment can be found in Section 9

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4.2 AIRSPEEDS FOR NORMAL OPERATION

The following airspeeds are based on the maximum take-off weight of 1653 lbs (750 kg). They may also be used for any lower operational weight.

TAKE-OFF		
Airspeed (IAS)		kts
Normal climb speed to 50 Feet (Flaps T/O)		57
Best rate of climb speed at sea level (Flaps UP)	V_Y	65
Best angle of climb speed at sea level (Flaps T/O)	V_X	52

LANDING		
Airspeed (IAS)		kts
Final approach speed for landing (Flaps LDG)		60
Balked landing (Flaps LDG)		60
Maximum demonstrated crosswind component for take-off or landing		15
Maximum airspeed with Flaps LDG	V_{FE}	90

CRUISE		
Airspeed (IAS)		kts
Maneuvering speed	V_A	112
Maximum Turbulent Air Operating Speed	V_{NO}	130

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4.3 DAILY INSPECTION

CAUTION

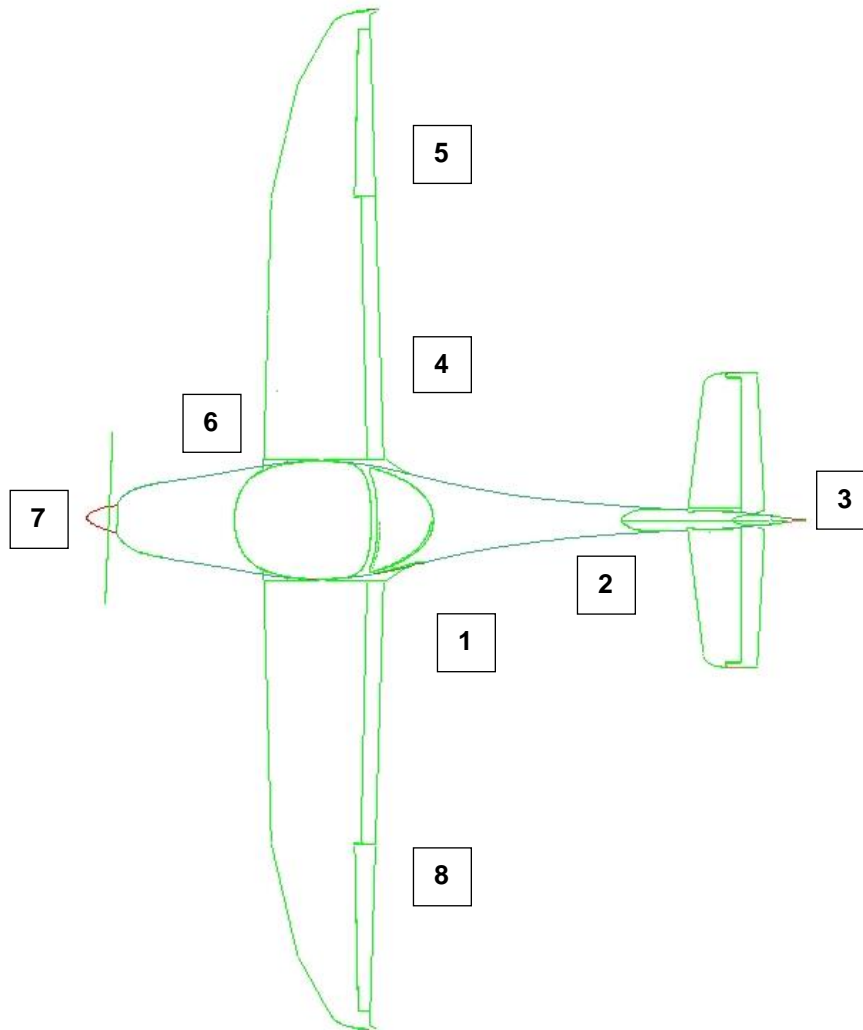
The daily inspection is begun by checking all 3 fuel sumps for water and contamination. This must be done **before** the aircraft is moved. Otherwise the fuel in the sump may mix.

- | | | |
|----|--------------------------------|--|
| 1. | Tank drain (left / right wing) | drain and visually inspect for contamination |
| 2. | Electrical fuel pump drain | drain and visually inspect for contamination |

A) CABIN

- | | | |
|-----|--------------------------------------|----------------------------------|
| 1. | Aircraft Documentation | CHECK on board |
| 2. | Ignition key | REMOVED |
| 3. | ALT1/ BAT switch | ON |
| 4. | Warning lights (ALT1, FUEL) | ILLUMINATE |
| 5. | ALT1 switch | OFF |
| 6. | Engine instruments | CHECK |
| 7. | Fuel quantity | CHECK |
| 8. | Nav Lights switch | ON, CHECK, OFF |
| 9. | Landing Light switch | ON, CHECK, OFF |
| 10. | BAT switch | OFF |
| 11. | ELT | CHECK operational |
| 12. | Foreign objects | CHECK and REMOVE, when necessary |
| 13. | Baggage | STOWED and SECURED |
| 14. | Canopy | CHECK condition and cleanliness |

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B) EXTERIOR CHECK, Visual Inspection**CAUTION**

*In this manual, visual inspection means the following:
Inspect for mechanical damage, dirt, cracks, delamination, excessive play, looseness,
leaks, incorrect attachment, foreign objects and general condition.*

Control surfaces: in addition, check for free movement.

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1. Left main landing gear
 - a) Landing gear strut Visual inspection
 - b) Wheel fairing Visual inspection (refer to 7.11.4)
 - c) Tire pressure and slip marking CHECK
 - d) Tire, wheel, brake Visual inspection
 - e) Chocks (if in use) REMOVE

2. Fuselage
 - a) Fuselage shell Visual inspection
 - b) Skid plate Visual inspection
 - c) Tail tie-down DISCONNECT

3. Empennage
 - a) Elevator Visual inspection
 - b) Horizontal stabilizer Visual inspection
 - c) Rudder Visual inspection,
CHECK: fitting and bolt
connection, proper control cable
connection and safe-tied.
 - d) Vertical stabilizer Visual inspection

4. Right main landing gear
 - a) Landing gear strut Visual inspection
 - b) Wheel Fairing Visual inspection (refer to 7.11.4)
 - c) Tire pressure and slip marking CHECK
 - d) Tire, wheel, brake Visual inspection
 - e) Chocks (if in use) REMOVE

5. Right wing
 - a) Entire wing surface (upper and under side) Visual inspection
 - b) Fuel vent CHECK if clear
 - c) Flap Visual inspection
 - d) Aileron and inspection window Visual inspection
 - e) Wing tip, NAV lights and ACL Visual inspection
 - f) Fuel level CHECK with dipstick (see inner
surface of baggage compartment
door) and verify with the indicated
fuel level on the fuel gauge cockpit
 - g) Fuel tank filler cap CHECK if closed
 - h) Wing tie-down DISCONNECT

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6. Nose section, cowling

WARNING

*Before cranking the propeller:
Ignition and **ALT1/BAT** switch: OFF
Set the parking brake.*

WARNING

RISK OF BURNS !

Only check the oil and coolant levels when the engine is cool.

- a) Check oil level Turn the propeller several times in the **direction of engine rotation** to pump oil from the engine back into the oil tank.

CAUTION

NEVER turn the propeller against the direction of engine rotation.

Stop turning the propeller when air begins to return to the oil tank. This is indicated by the sound of air rushing from the open oil tank.

Use the oil dip stick to check that the oil level is between the -min./max.- markings. The difference between -min./max.- is approximately 0.48 US Quarts (0.45 l).

CAUTION

The oil specification in Section 1.9.1 must be adhered to!

- b) Check coolant level: Verify coolant level in the **expansion tank** and replenish as required. (The expansion tank must be at least 2/3 filled or coolant has to be visible at the gauge glass.)

Verify coolant level in the **overflow bottle** and replenish as required. (The coolant level must be between the min. and max. markings.)

CAUTION

The coolant specification in Section 1.9.2 must be adhered to!

- | | |
|--------------------------|---|
| c) Air Intakes | CHECK if clear |
| d) Cooler intake | CHECK if free from obstructions |
| e) Cowling | Visual Inspection; CHECK Camloc fasteners |
| f) Propeller and Spinner | Visual inspection |
| g) Propeller blades | CHECK for cracks and other damage |

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7. Nose landing gear

- a) Nose gear strut Visual inspection
- b) Wheel fairing Visual inspection

CAUTION

Both parts of the 2 piece nose wheel fairing must always be installed on the aircraft

- c) Tire pressure and slip marking CHECK
- d) Tire, wheel Visual inspection
- e) Shock absorber unit Visual inspection
- f) Chocks and tow bar REMOVE

8. Left wing

- a) Entire wing surface (upper and under side) Visual inspection
- b) Fuel vent CHECK if clear
- c) **BAT** switch ON
- d) Stall warning press to upper detent, warning tone is audible
- e) **BAT** switch OFF
- f) Pitot / Static tube REMOVE cover, CHECK if all openings are clear
- g) Wing tip, NAV lights and ACL Visual inspection
- h) Aileron and inspection window Visual inspection
- i) Cooler cover (if installed) Visual inspection
- j) Fuel level CHECK with dipstick and verify with the indicated fuel level on the fuel gauge
- k) Fuel tank filler cap CHECK if closed
- l) Flap Visual inspection
- m) Wing tie-down DISCONNECT

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4.4 PRE-FLIGHT INSPECTION (Walk Around)

1. Daily Inspection Confirm has been carried out.
2. Tow bar Remove
3. Fuel level CHECK with dipstick and verify with the indicated fuel level on the fuel gauge

WARNING

*Before cranking the propeller:
Ignition and **ALT1/BAT** switch: OFF,
Set the parking brake.*

WARNING

*RISK OF BURNS !
Only check the oil and coolant levels when the engine is cool !*

4. Check oil level Turn the propeller several times in the direction of engine rotation to pump oil from the engine back into the oil tank.

Stop turning the propeller when air begins to return to the oil tank. This is indicated by the sound of air rushing from the open oil tank.

Use the oil dip stick to check that the oil level is between the min. and max. markings. The difference between min. and max. is approx. 0.48 US Quarts (0.45 l).

CAUTION

The oil specification in Section 1.9.1 must be adhered to !

5. Check Coolant Level Verify coolant level in the overflow bottle and replenish as required. (The coolant level must be between the min. and max. markings)

CAUTION

The coolant specification in Section 1.9.2 must be adhered to !

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- | | |
|-----------------------------|--|
| 6. Tie-down straps | remove |
| 7. Baggage door | CHECK if closed and locked |
| 8. Pitot cover | remove |
| 9. Control locks | remove |
| 10. Seating position | adjust and lock, check that nose wheel steering and brakes can be operated |
| 11. Carburetor heat | CHECK for free movement, then PUSH (OFF) |
| 12. Cabin heat | CHECK for free movement, then PUSH (OFF) |
| 13. Choke | CHECK for free movement and automatic reset |
| 14. Throttle | CHECK for free movement, then set IDLE |
| 15. Propeller Control Lever | CHECK for free movement, then set in START Position |
| 16. Weight and balance | within limits? |

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4.5 CHECKLISTS FOR NORMAL PROCEDURES

4.5.1 Before Engine Start-up

- | | | |
|-----|---------------------------------|--|
| 1. | Daily and Pre-Flight Inspection | COMPLETED |
| 2. | Passenger Briefing | COMPLETED |
| 3. | Seats | ADJUSTED |
| 4. | Seat Belts and Harnesses | FASTENED |
| 5. | Canopy | CLOSED and LOCKED
Check locking mechanism |
| 6. | Parking Brake | SET (pull lever back) |
| 7. | Control column | CHECK for free movement and
correct control surface deflections |
| 8. | Fuel Selector Valve | LEFT or RIGHT |
| 9. | Carburetor Heat | PRESS |
| 10. | Throttle | IDLE |
| 11. | Propeller Control Lever | START position |
| 12. | Avionics Switch | OFF |
| 13. | P/S-Heat (if installed) | OFF |
| 14. | Circuit Breakers | CHECK all set |

NOTE

*Cage the Attitude Indicator (if installed) before switching **ALT1/BAT** on.*

- | | | |
|-----|--------------------------|----|
| 15. | ALT1 / BAT switch | ON |
|-----|--------------------------|----|

NOTE

Pay attention to messages that may appear on the PFD and MFD displays while the system is loading.

The attitude indicators (AHRS module and stand-by indicator) require several minutes to stabilize. Pay attention to information on the Garmin G500 / G500 TXi display.

- | | | |
|-----|--|-------------|
| 16. | ALT 1 warning light | ILLUMINATES |
| 17. | FUEL warning light | ILLUMINATES |
| 18. | P/S-HEAT warning light (if installed) | ILLUMINATES |
| 19. | ACL switch | ON |

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4.5.2 Engine Start-up

- | | | | |
|----|---------------------------|---------------|------------------------------|
| 1. | Fuel Pump switch | | ON |
| 2. | FUEL warning light | | OFF |
| 3. | Throttle | - Cold Engine | IDLE |
| | | - Hot Engine | 0.8 in. (2 cm) OPENED |
| 4. | Choke | - Cold Engine | PULL, and keep pulled |
| | | - Hot Engine | RELEASE (automatic reset) |
| 5. | Brakes | | PRESS both pedals |
| 6. | Propeller area | | CLEAR |
| 7. | Ignition switch | | START, then BOTH |
| 8. | Oil Pressure | | CHECK, if oil pressure rises |

CAUTION

The oil pressure has to show rising values within 10 seconds after engine start, otherwise shut down the engine immediately!

NOTE

The starter may not be operated for more than 10 seconds at a time. Allow the starter to cool off for at least 2 minutes between attempts.

- | | | |
|-----|----------------------------|-----|
| 9. | ALT 1 warning light | OFF |
| 10. | Fuel Pump switch | OFF |

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4.5.3 Before Taxiing

CAUTION

Warm up the engine for approx. 2 min at 800 RPM and then at 1000 RPM until the Oil Temperature reaches a temperature of at least 122°F (50°C)

1. **Avionics** switch ON
2. Avionics and flight instruments SET

The GARMIN G500 / G500 TXi has an integrated sensor that automatically adjusts the brightness of the display.

It is also possible to adjust the brightness of the display manually. Using the large knob of the G500 MFD to change to the AUX page. Use the small knob of the G500 to adjust the brightness. When finished press the ENT button to save the changes. To manually adjust the brightness of a G500 TXi use the MFD touch-screen to change into menu "Home" than "System" and into "Backlight".

3. Engine Instruments CHECK

NOTE

Oil can be brought up to temperature during taxiing.

4. Voltmeter CHECK, if needle is within the green range
5. Trim switch and indication functional CHECK
6. Flap switch and indication functional CHECK, afterwards UP
7. **P/S Heat** switch (if installed) ON, **P/S HEAT** warning light goes off
8. **P/S Heat** switch (if installed) OFF, **P/S HEAT** warning light goes on
9. all switches AS REQUIRED

4.5.4 Taxiing

1. Parking Brake RELEASE
2. Brakes CHECK
3. Nose Wheel Steering CHECK (function, free movement)
4. Flight instruments and Avionics CHECK

CAUTION

Do not operate the engine at high RPM when taxiing to prevent damage to the propeller through stones or other foreign objects.

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4.5.5 Before Take-off (at the Taxi Holding Position)

- | | | |
|-----|---|---|
| 1. | Brakes | APPLY |
| 2. | Parking Brake | SET |
| 3. | Compass and gyro Instruments | CHECK setting |
| 4. | Fuel Selector Valve | LEFT or RIGHT, switch to the fuller tank |
| 5. | FUEL warning light | OFF, (otherwise, <u>do not attempt</u> take-off) |
| 6. | Engine instruments | CHECK if within the green range |
| 7. | Throttle | SET 1700 RPM |
| 8. | Ignition switch | Magneto check: SWITCH through: "L-BOTH-R-BOTH" – positions.
CHECK RPM-drop
max. RPM-drop: 120 RPM
max. difference L/R: 50 RPM
RPM drop must be noticeable
<u>then</u> : BOTH position |
| 9. | Carburetor heat | PULL (ON)
(RPM drop: 20 to 50 RPM) |
| 10. | Carburetor temperature indicator (if installed) | CHECK |
| 11. | Carburetor heat | PUSH (OFF) |
| 12. | Propeller control lever | SWITCH 3 times between START and CRUISE positions (end stops)
Check points:
1) RPM drop: 200 ± 50 RPM
2) increase manifold pressure
3) constant oil pressure (± 0,5 bar
<u>then</u> : START position |
| 13. | Throttle | IDLE |
| 14. | Fuel Pump switch | ON |
| 15. | Flap switch | T/O |
| 16. | Trim switch | white marking |
| 17. | Circuit breakers | CHECK all set |
| 18. | Control column | CHECK for free movement |
| 19. | Lap belt | FASTENED and TIGHTENED |
| 20. | Canopy | CLOSED and LOCKED |
| 21. | Parking brake | RELEASE |

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4.5.6 Take-off (up to 50 ft)

- | | | |
|----|--------------------------|------------------------------------|
| 1. | Throttle | WIDE OPEN |
| 2. | Tachometer | CHECK if within 2300 - 2385 RPM |
| 3. | Elevator, control column | NEUTRAL during initial ground roll |
| 4. | Rudder pedals | Maintain direction |
| 5. | Rotatespeed | 50 KIAS |
| 6. | Climb speed | 57 KIAS |

CAUTION

*To increase power setting raise RPM first and open throttle second.
 To decrease power setting close throttle first and lower RPM second.*

CAUTION

For the shortest take-off distance over a 50-feet obstacle at sea level:

- | | | |
|----|-----------------------|---------|
| 7. | Rotate speed | 50 KIAS |
| 8. | Climb speed (V_x) | 52 KIAS |

4.5.7 Climb

- | | | |
|----|--|-------------------------------|
| 1. | Throttle | WIDE OPEN |
| 2. | Propeller control lever (max. 5 minutes) | 2385 RPM, afterwards 2260 RPM |
| 3. | Engine instruments | CHECK if in GREEN range |

NOTE

During take-off and climb at take off power the RPM is intended to be in the caution area because the maximum continuous rpm is exceeded. This is acceptable for max. 5 minutes.

- | | | |
|----|-----------------------------|-----------------|
| 4. | Flap switch | UP |
| 5. | Climb speed | 65 KIAS |
| 6. | Landing Light switch | OFF |
| 7. | Trim switch | SET as required |

NOTE

The best rate-of-climb speed, V_y , is a function of the operating weight and decreases with altitude. For more information, refer to Section 5.2.6.

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4.5.8 Cruise

- | | | |
|----|-------------------------|---|
| 1. | Throttle | AS REQUIRED (Ref. to Section 5,
Page 5-11) |
| 2. | Propeller control lever | SET 1650 to 2260 RPM |

CAUTION

Continuous operation with throttle wide open and propeller revolution below 2140 RPM should be avoided to prevent engine damage in particular at pressure altitudes below 3000ft and at high CHT (see SL-912-016)

NOTE

For best manifold pressure/propeller speed combinations: Refer to Section 5, page 5-11

- | | | |
|----|---|--------------------------------------|
| 3. | Flaps switch | UP |
| 4. | Fuel Pump switch | OFF |
| 5. | Trim switch | SET as required |
| 6. | P/S Heat switch (if installed) | AS REQUIRED, OFF AT OAT >59°F (15°C) |
| 7. | Engine instruments | CHECK if in green range |
| 8. | Carburetor temperature indicator (if installed) | MONITOR |

CAUTION

*During flights above a pressure altitude of 6000 ft, the fuel pressure warning light must be monitored closely. If the **FUEL** warning light goes ON, the **Fuel Pump** must be switched ON to prevent fuel vapor formation in the fuel system.*

4.5.9 Descent

- | | | |
|----|---|----------------------------|
| 1. | Throttle | First decrease AS REQUIRED |
| 2. | Propeller control lever | Second SET above 2000 RPM |
| 3. | Carburetor heat | AS REQUIRED |
| 4. | Carburetor temperature indicator (if installed) | MONITOR |

CAUTION

For a rapid descent proceed as follows:

<i>Throttle</i>	<i>First IDLE</i>
<i>Propeller control lever</i>	<i>Second START</i>
<i>Carburetor heat</i>	<i>PULL (ON)</i>
<i>Flaps</i>	<i>UP</i>
<i>Airspeed</i>	<i>130 KIAS</i>
<i>Oil and cylinder head temperature</i>	<i>maintain in green range</i>

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4.5.10 Landing

- | | | |
|-----|-----------------------------|------------------|
| 1. | Lap belt | CHECK SECURE |
| 2. | Fuel Pump switch | ON |
| 3. | Carburetor heat | PULL (ON) |
| 4. | Throttle | AS REQUIRED |
| 5. | Airspeed | 90 KIAS |
| 6. | Flaps switch | T/O or LDG |
| 7. | Trim switch | AS REQUIRED |
| 8. | Flaps switch | LDG |
| 9. | Approach speed | 60 KIAS |
| 10. | Propeller control lever | START |
| 11. | Landing Light switch | ON (as required) |

CAUTION

In strong headwinds or crosswinds, in turbulent air or in wind shear, it may be desirable to approach using less flaps and at a higher airspeed.

4.5.11 Go-Around (Balked Landing)

- | | | |
|----|-------------------------|-----------------|
| 1. | Throttle | First WIDE OPEN |
| 2. | Propeller control lever | Second START |
| 3. | Carburetor Heat | PUSH (OFF) |
| 4. | Flaps switch | T/O |
| 5. | Airspeed | 65 KIAS |

CAUTION

Any operation with throttle wide open and carburetor heat engaged should be avoided to prevent engine damage.

4.5.12 After Landing

- | | | |
|----|---------------------------------------|-------------|
| 1. | Throttle | AS REQUIRED |
| 2. | Flaps switch | UP |
| 3. | P/S Heat switch (if installed) | OFF |
| 4. | Carburetor Heat | PUSH (OFF) |
| 5. | Fuel Pump switch | OFF |
| 6. | Transponder | OFF |
| 7. | Landing Light switch | OFF |

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4.5.13 Engine Shutdown

- | | | |
|----|--------------------------|-----------------------------|
| 1. | Throttle | IDLE |
| 2. | Parking Brake | SET |
| 3. | Flaps switch | LDG |
| 4. | ELT | CHECK (frequency 121.5 MHz) |
| 5. | Avionics switch | OFF |
| 6. | Ignition Switch | OFF |
| 7. | Electrical equipment | OFF |
| 8. | ALT1 / BAT switch | OFF |

NOTE

*The GARMIN G500 / G500 TXi is turned off with the **ALT1/BAT** switch.*

- | | | |
|----|----------------------|-------------|
| 9. | Chocks and tie-downs | AS REQUIRED |
|----|----------------------|-------------|

4.5.14 Refueling

1. Engine Shutdown as in Section 4.5.13
2. Ground the aircraft

CAUTION

*During refueling, the aircraft **must** be grounded (for example at the end of the exhaust pipe.)*

3. Open fuel tank filler cap
4. Refuel both tanks equally

NOTE

Insert the fuel pump nozzle carefully into the tanks to avoid damage.

5. Replace the fuel tank filler caps
6. Remove grounding cable

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4.5.15 Flight in Heavy Rain and/or with Wing Contamination**CAUTION**

When flying with wet and/or contaminated wings and control surfaces, performance and handling qualities may be reduced. This applies in particular to take-off distance, climb performance, cruising speed and stall characteristics.

The stall speed may increase up to 3 kts and the air speed indicator may give false readings.

Visibility may deteriorate considerably in rain.

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7.1 INTRODUCTION

Section 7 of the Pilot's Operating Handbook contains a description of the entire aircraft and its systems, including the integration of the GARMIN G500 / G500 TXi as well as information related to their use.

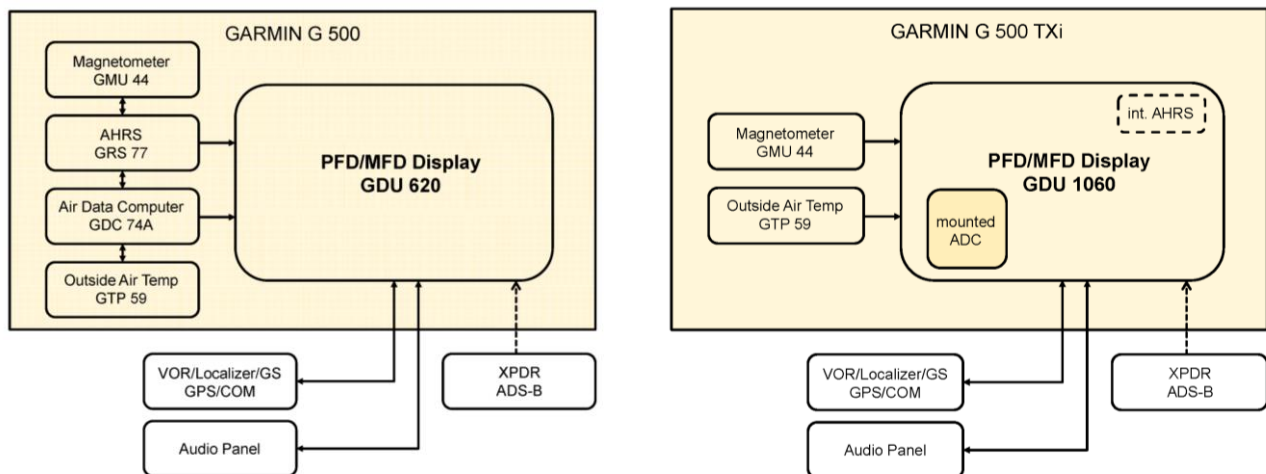
NOTE

A more in depth description and the user manuals of the GARMIN G500 / G500 TXi can be found in the GARMIN G500 / G500 TXi Pilot's Guide.

7.1.1 Garmin G500 / G500 TXi System (Primary Flight Display)

Both GARMIN G500 systems have 2 displays, the PFD and the MFD. Together they form the Garmin Display Unit (GDU). In addition, the GDU has an Attitude and Heading Reference System (AHRS unit) and an Air-Data Computer (ADC unit). The GARMIN G500 TXi display has an integrated AHRS and the ADC is installed directly onto the back side of the GDU. The Garmin G500 has both units installed separately into the fuselage.

Both systems are organized as shown in the following illustrations.



For the G500 and G500 TXi system the GDU is attached to the aircraft power supply through its own push-pull type circuit breaker. The circuit breaker is located on the right side of the instrument panel and is labeled **PFD**. This circuit breaker also protects all other components of the G500 TXi system, because they all are connected via the display unit.

The G500 AHRS unit and the G500 magnetometer are attached to the power supply through their own push-pull circuit breaker. The circuit breaker is located on the right side of the instrument panel and is labeled **AHRS**.

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Also the G500 ADC and its OAT probe are protected by a dedicated push-pull circuit breaker. The circuit breaker is located on the right side of the instrument panel and is marked with **ADC**. Current flows through all G500 and G500 TXi circuit breakers as soon as the **ALT1 / BAT** switch has been turned on.

7.2 AIRFRAME

The Aquila AT01-100 is a modern single engine two seater in a side-by-side configuration. Due to its high useful load, roomy cockpit, large baggage compartment, good cruise performance and light yet incredibly sturdy airframe, the Aquila is not only a great aircraft for longer tours but also an ideal training platform.

The aircraft is a low wing configuration with a mid mounted horizontal stabilizer.

With the exception of the landing gear, the engine mount, and a few fittings the Aquila AT01-100 is built entirely of composite material. Most components are fabricated using glass-fiber-reinforced plastic (GFRP), with carbon-fiber-reinforced plastic (CFRP) being employed where extra strength is required.

7.3 FUSELAGE

The fuselage and the vertical stabilizer are fabricated in two half shells. While the fuselage portion of the shell is fabricated from solid fiberglass laminate, the vertical stabilizer portion has a sandwich structure.

On the engine side the firewall, which is made of a GFRP/CFRP sandwich, is covered with a special fire-resistant ceramic fleece and a stainless steel sheet.

The landing gear frame, together with the seat frame, supports the main landing gear struts. The frame continues upwards and forms a massive roll cage made from GFRP and CFRP.

7.4 WING

The wing is designed with a triple trapezoid planform and a swept-back leading edge. The wing is fastened to fuselage from below using 4 bolts.

The wing shells are GFRP/foam sandwich composite constructions and are reinforced locally by CFRP unidirectional bands.

The fuel tanks are integrated into the leading edge of the wing structure. The 2 fuel tanks, one on each side, have a volume of approx. 15.8 US gal (60 l) each. The inner surface of the fuel tank is sealed with a special surface lining to protect the wing structure from damage.

The position lights, ACL (Anti-Collision Light) and the fuel tank vents are integrated into the winglets.

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7.5 EMPENNAGE

The vertical and horizontal stabilizers, as well as the elevator and rudder are semi-monocoque sandwich composite constructions. The shells are fabricated from a GFRP sandwich reinforced by carbon fiber bands.

The horizontal stabilizer assembly is bonded directly to the fuselage and cannot be removed.

7.6 FLIGHT CONTROLS

The flight controls of the Aquila AT01-100 are of conventional design using a control column and non-adjustable rudder pedals. The elevator and ailerons are controlled via push-pull-rods, the rudder via cables.

The flaps and the trim system are electrically actuated.

7.6.1 Ailerons

The ailerons are controlled using push-pull-rods.

A bell crank in the middle of the main wing spar sets the differentiation of the ailerons. Adjustable stops near the control column are used to limit the aileron deflection.

7.6.2 Elevator and Trim System

The elevator is controlled using push-pull-rods.

Adjustable stops near the control column are used to limit the elevator deflection.

The trim system is an electrically actuated spring trim. Even in a situation such as trim runaway, the aircraft remains controllable, though the stick forces may become somewhat higher. The trim is controlled by a spring-loaded switch. The trim indicator is located in the middle of the instrument panel.

The take-off position of the trim is marked on the indicator.

Switch forward: nose down

Switch aft: nose up

In addition, the trim system is protected by a resettable circuit breaker.

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7.6.3 Rudder

The rudder is controlled by the rudder pedals by way of cables running in special guides. The control surface travel is limited by stops at the lower rudder attachment fitting.

Precise control and good maneuverability during taxiing on the ground is accomplished by linking the nose wheel steering mechanism directly with the rudder pedals. Differential braking may be used to further reduce the turning radius.

The seat can easily be adjusted to allow the pilot to comfortably reach the rudder pedals.

7.6.4 Flaps and Flap Position Indication

The flaps are driven by an electric motor, via a spindle and push-pull-rods.

A three-position selector switch is incorporated in the instrument panel for flap operation. A flap position indicator is also located on the instrument panel.

In cruise position the upper green light is illuminated (UP)

In take-off position the middle green light is illuminated (T/O)

In landing position the lower green light is illuminated (LDG)

The flap selector switch position corresponds accordingly to the flap position.

Stripe markings on the flap leading edge offer an additional possibility to visually check the flap position.

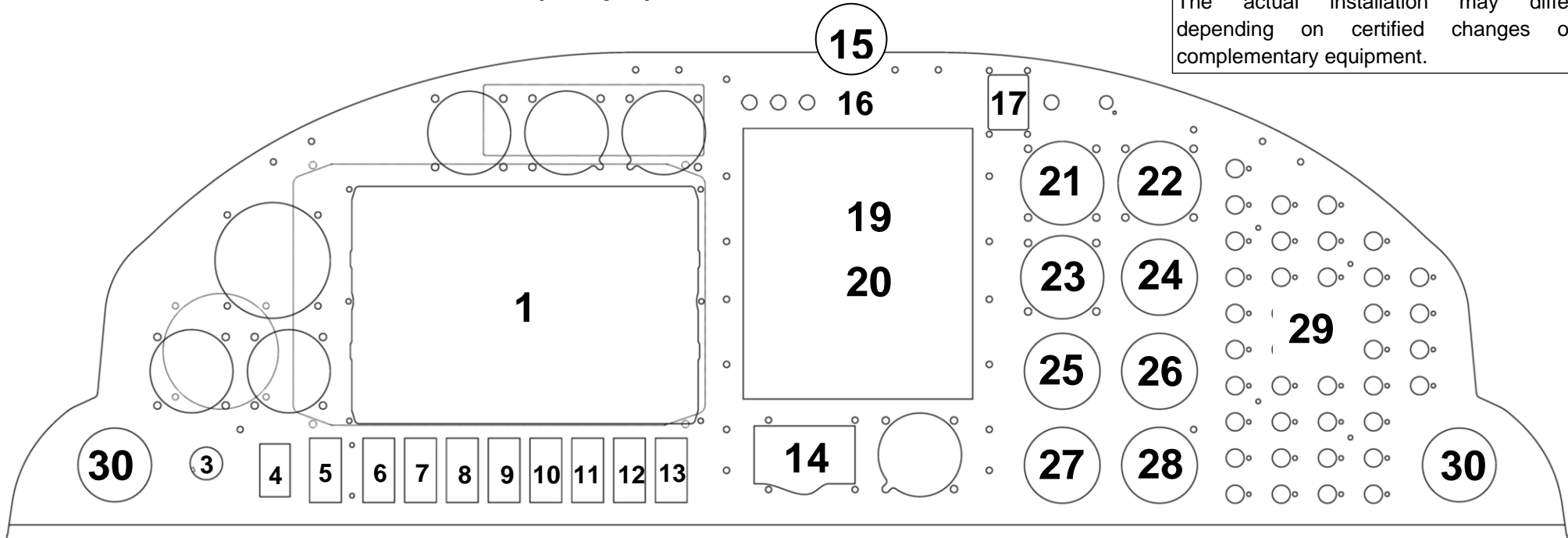
A self locking spindle will maintain a flap position, even in the event on an electrical failure.

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7.7 INSTRUMENT PANEL AT01-100B (sample)

NOTE:

The actual installation may differ depending on certified changes or complementary equipment.



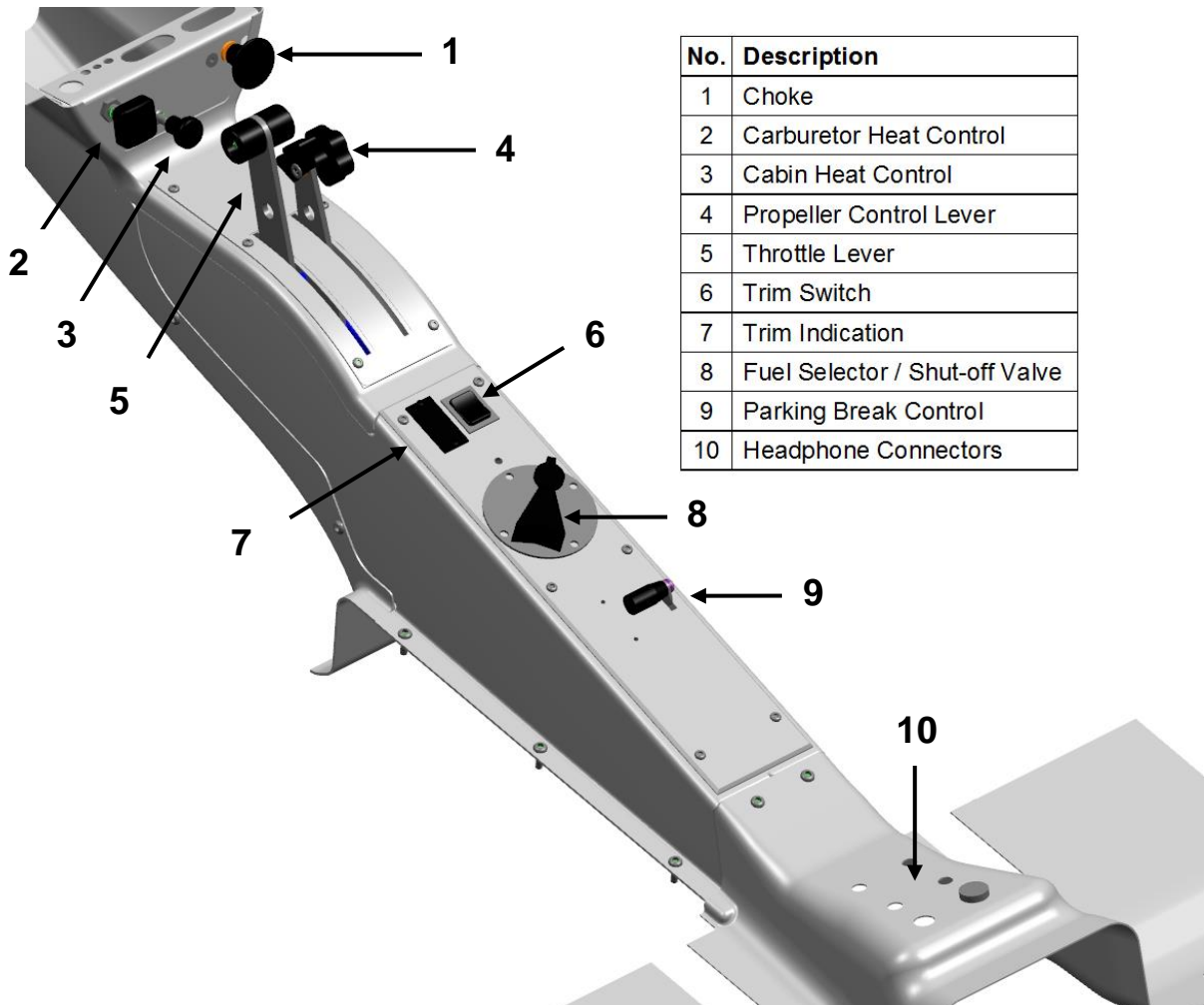
For minimum instrument requirements, refer to Section 2.12 of this manual

No.	Description	No.	Description	No.	Description	No.	Description	No.	Description	No.	Description
1	GARMIN G500 / G500TXi	6	Avionics	11	P/S Heat (opt.)	16	Warning Lights	21	Manifold Press. Indicator	26	Oil Temp. Indicator
2	Not Occupied	7	Nav-Light	12	Reserved	17	ELT	22	RPM-Indicator (Prop.)	27	Ammeter
3	Ignition Switch	8	ACL	13	Reserved	18	Not Occupied	23	Fuel Level Indicator	28	Oil Pressure Indicator
4	ALT1/BAT	9	Landing Light	14	Flap Control Switch	19	COM/NAV/GPS	24	Cyl. Head Temp. Indicator	29	Circuit Breakers
5	Fuel Pump	10	Instrument Light (opt)	15	Compass	20	Transponder	25	Voltmeter	30	Ventilation Nozzle

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7.7.1 Overview Control Panel

Controls and displays located on the control panel which is located below the midsection of the instrument panel, are placed so as to be easily viewed and operated from both seats.



7.7.2 Cabin Heat

The cabin heat control knob, by which the hot-air flap is opened and closed, is located in the forward section of the control panel.

At the front section of the instrument panel cover the heated air is divided up for windshield defrosting and cabin heating.

7.7.3 Cabin Ventilation

Two adjustable ventilation nozzles are located on both sides of the instrument panel to supply fresh air to the cabin. The amount and direction of fresh airflow can be adjusted individually for each seat by pivot-mounted nozzle outlets. If required, the sliding windows in the canopy may also be opened for additional ventilation of the cabin

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7.8 SEATS, SEATBELTS AND HARNESSSES

The seats of the AQUILA AT01-100 are fabricated from composite materials and are equipped with integrated head rests and removable, energy-absorbing seat cushions. An oil/gas spring strut with locking mechanism holds the seat in the adjusted position. To adjust the seating position, the spring strut must be unlocked by pushing a handle located by your thigh.

Both seats are equipped with four-part seat belts with a central rotary buckle. The shoulder harnesses are connected to inertial reels.

To fasten the seat belts, put each belt fitting successively into the associated receptacles of the rotary buckle until a distinctive “snap” sound is heard. The seat belts can be released by turning the handle of the rotary buckle clockwise.

7.9 BAGGAGE COMPARTMENT

The AQUILA AT01-100 incorporates a large baggage compartment behind the seats which can be loaded through a lockable baggage door. The baggage compartment is also accessible through the cabin.

The maximum permissible load in the baggage compartment is **88 lbs (40 kg)**. The weight and centre of gravity limits of the aircraft (refer to Section 6 of this handbook) must be observed when loading. The baggage door must be locked during flight.

Tie-down rings for straps are provided on the floor panels of the baggage compartment to strap down baggage and other payload. Suitable tie-down straps may be purchased from the aircraft manufacturer. For small or loose articles, a baggage net is recommended, which is also available for purchase.

7.10 CANOPY

The large canopy of the AQUILA AT01-100 offers an excellent all around view and allows unrestricted access to the cabin. Small sliding windows on both sides of the canopy serve as emergency view windows and can be used for additional cabin ventilation. The canopy is operated by a hand lever located on the left hand side of canopy frame. A gas spring strut adds support while opening the canopy.

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7.11 LANDING GEAR

The landing gear consists of a steerable nose gear that is equipped with a shock absorber and a main landing gear. To provide precise control of the aircraft while taxiing on the ground, the nose gear strut is linked directly to the rudder pedals. The main gear struts are made of spring steel to absorb the touch-down loads during landing. Hydraulically actuated disc brakes are provided on the main landing gear.

Because of the robust landing gear and the 5.00 x 5 wheels on the nose and main wheels the AQUILA AT01-100 can be easily operated from a grass surface.

The aircraft can be operated with full size wheel pants or, for soft field operation, mud guards.

7.11.1 Nose Landing Gear and Nose Wheel Steering

The direct linkage between nose wheel and rudder pedals minimizes brake wear.

Good shock absorption and suspension characteristics are provided by a shock absorber made of stacked rubber springs located in the nose wheel fork.

The direct linkage between the nose wheel steering and rudder operation allows swift taxiing, precise taxi maneuvers and small turn radii, also in crosswind conditions without excessive braking.

Differential braking may be used to reduce the turning radius even further.

7.11.2 Main Landing Gear and Brake System

The main landing gear consists of two cantilever struts which act as leaf-springs to absorb the touch-down loads.

The main wheels are equipped with hydraulically actuated disc brakes. The brakes are activated individually on each side by tilting the corresponding rudder pedal in the cockpit forward with the toe. Due to separate brake circuits, the left and right wheel brakes can be actuated individually.

7.11.3 Parking Brake

The parking brake lever is located in the central control panel. Actuating the parking brake locks the main wheel brakes.

To set the parking brake, the wheel brakes are applied simultaneously with the rudder pedals and, when the desired brake pressure is achieved, the control lever is pulled into the locked position.

To release the parking brake, push the parking brake lever all the way forward.

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7.11.4 Wheel Fairings

It is important that no dirt or snow accumulate underneath the wheel pants. For this reason the Aquila AT01-100 can be operated with either full wheel pants (high-speed), with mud guards (soft-field), or without any wheel fairings. The aircraft can also be flown with a combination of wheel fairings, as long as the left and right main wheels have the same fairing.

NOTE

Flying without any kind of wheel fairing increases the chance of damage due to stones which, in turn, may lead to extensive, unscheduled maintenance work.

NOTE

Flying without any wheel fairings or with mud guards reduces performance up to 10%.

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7.12 POWER PLANT

7.12.1 Engine

The ROTAX 912S is a 4 cylinder, 4 stroke horizontally opposed engine with liquid-cooled cylinder heads and air-cooled cylinder barrels. It has brushless magnetos, 2 carburetors, a mechanical fuel pump, a reduction drive, an integrated alternator (**ALT2**), an alternator (**ALT1**) and an attachment for a hydraulic constant speed propeller.

Reduction ratio of internal gearbox:	2.43 : 1		
Displacement:	82.5 in ³	(1352 cm ³)	
max. takeoff power (5 min.):	98.6 BHP	(73.5 kW)	
at max. takeoff propeller speed:	2385 RPM		
max. continuous power:	92.5 BHP	(69.0 kW)	
at max. continuous propeller speed:	2260 RPM		

Other information can be found in the engine handbook.

7.12.2 Propeller

A two-blade, hydraulically controlled variable pitch propeller (constant speed propeller) of wood-composite-hybrid construction.

Manufacturer:	mt-Propeller
Type:	MTV-21-A/170-05
Diameter:	66.9 in (170 cm)

The propeller blades are wrapped in composite material and protected along the leading edge by a stainless steel sheath. Near the blade root, the propeller is protected additionally by a thick plastic film.

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7.12.3 Throttle and Propeller Control

The black throttle lever and the blue propeller control lever are located on the central control panel.

The throttle controls the manifold pressure (MP):

Throttle forward:	Full throttle (high MP)
Throttle aft:	Idle (low MP)

The propeller control lever controls the pitch of the propeller blades:

Propeller control lever forward:	Low pitch (high RPM)
Propeller control lever aft:	High pitch (low RPM)

To obtain maximum engine power (max. manifold pressure), place both the throttle and the propeller control levers in their full forward positions.

During climb and cruise, the manifold pressure (throttle position) and the propeller pitch (propeller control lever position) are normally matched to each other. Refer to Section 5 of this manual and to ROTAX® 912S Operator's Manual for more information.

During the final approach for landing, the low pitch setting of the propeller is used to increase the propeller drag at low power settings and to have full climb power available in case of a missed approach (throttle aft and propeller control lever forward).

The adjustment of the propeller blade pitch is accomplished by a hydraulically operated propeller governor that increases the pitch against a spring load. The oil-hydraulic governor keeps the preselected propeller speed at a constant value regardless of manifold pressure and airspeed (constant-speed control). In the case of oil pressure loss, the blades will be automatically set into lowest pitch position. This ensures the further availability of full power.

CAUTION

*In the case of governor loss, the propeller behaves like a non-adjustable propeller.
Manifold pressure is set to ensure that max. permissible RPM is not exceeded.*

The propeller does not have a feathered position.

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7.12.4 Choke

The choke control knob is located on the control panel to the right of the carburetor heat and cabin heat controls.

The choke may only be used for a short time when starting the engine in cold conditions. The throttle must remain in Idle. The choke knob is spring-loaded and returns to the OFF position when released.

7.12.5 Carburetor Heat

The carburetor heat push-pull type control element is located on the control panel to the left of the choke and cabin heat.

The correct use of carburetor heat prevents the formation of carburetor ice that can cause the engine to run rough and, in the worst case, complete engine failure. If carburetor icing is encountered, it is usually possible to slowly melt the ice by activating the carburetor heat while maintaining the same power setting.

A carburetor temperature gauge with a caution zone marked is available from the manufacturer as optional equipment.

The functionality of the carburetor heat should be tested before every flight.

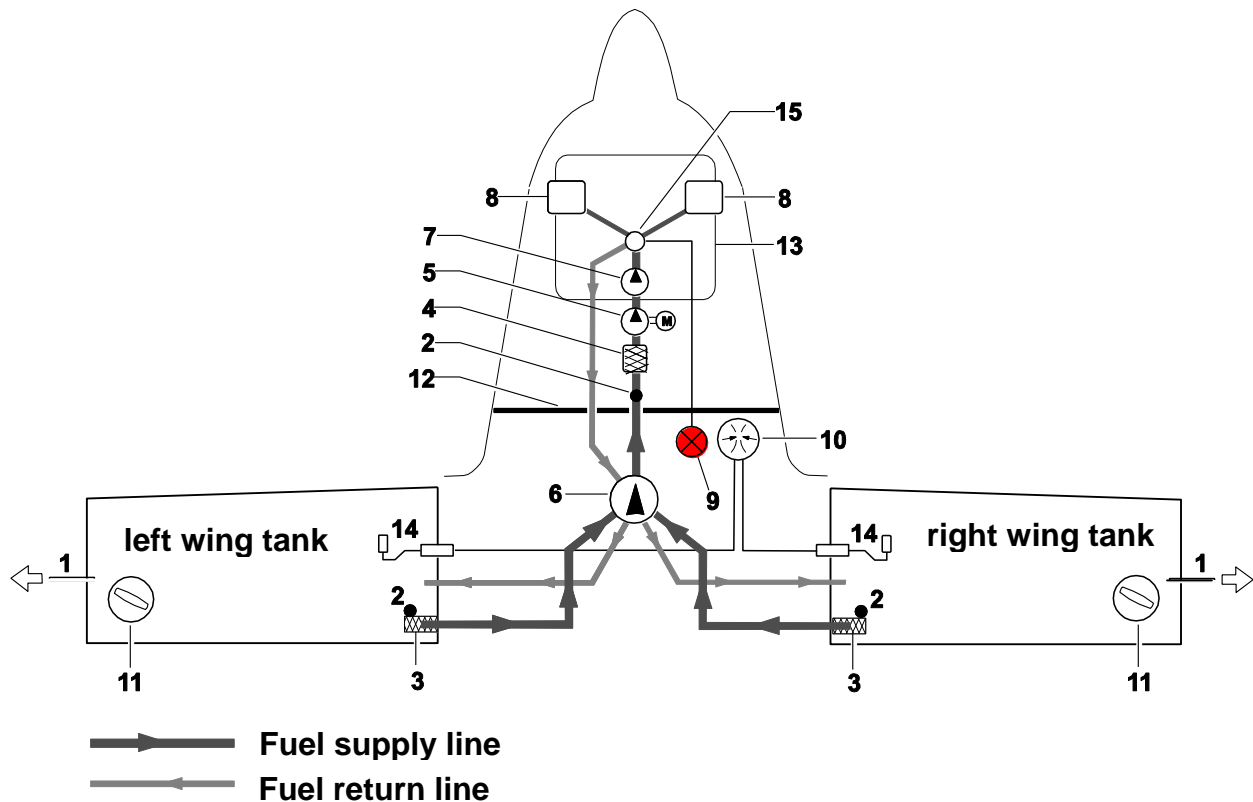
NOTE

Carburetor heat reduces engine power and must be used in accordance with standard rules and procedures.

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7.13 FUEL SYSTEM

7.13.1 Overview



- | | | | |
|----|------------------------------------|----|-----------------------------|
| 1 | Fuel Vent | 8 | Carburetor |
| 2 | Drain valve | 9 | Fuel pressure warning light |
| 3 | Coarse fuel filter element | 10 | Dual fuel level indicator |
| 4 | Fuel strainer | 11 | Fuel filler cap |
| 5 | Electrical fuel pump | 12 | Firewall |
| 6 | Fuel selector/shut-off valve | 13 | Engine |
| 7 | Engine-driven mechanical fuel pump | 14 | Fuel level probe |
| 15 | Fuel distributor on engine side | | |

Fuel System Schematic

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7.13.2 Fuel Tank

Each wing is equipped with an integral fuel tank. The fuel line of each tank is equipped with a removable coarse fuel filter. The fuel filler caps can be locked.

A drain valve is located at the lowest point of each fuel tank. Another drain valve is located at the firewall. All drain valves can be easily operated.

A drainage cup is located on the inside of the baggage compartment door.

Fuel is supplied to the engine by a mechanical fuel pump built into the engine. The mechanical fuel pump has an integrated fuel strainer. When needed, an electrical fuel pump can also be switched on.

The electrical fuel pump is controlled by a switch on the instrument panel labeled **Fuel Pump**. The electrical fuel pump must be turned on during take-off and landing, when low fuel pressure is suspected or during critical phases of flight.

Too low fuel pressure (below 2.2 PSI/0.15 bar) is detected by a pressure probe and a red warning light illuminates in the cockpit. When the fuel pressure is low, the electrical fuel pump must be turned on.

NOTE

When flying near the ground, such as during take-off and landing or when low fuel pressure is indicated, the electrical fuel pump must be turned on

The fuel tanks are vented via a vent line outlet located in the winglets.

7.13.3 Fuel Selector / Shut-Off Valve

The fuel selector is conveniently mounted on the control panel in full view of the pilots. The red, arrow-shaped selector handle has a LEFT, RIGHT, and OFF-position. Each position is notched and has a self-centering mechanism using a spring-loaded pin. The selector handle points to the chosen position.

In both normal operating positions (LEFT/RIGHT), the fuel supply and corresponding return line of the selected fuel tank are opened. The fuel supply and return line of the other fuel tank are closed.

It is recommended to keep both tanks at approximately the same fuel level.

NOTE

Recommendation: Fuel tanks should be switched at least every 60 minutes.

When the fuel selector valve is in the OFF position, the fuel flow in the supply and return lines is interrupted and functions as a fuel shut-off valve.

To switch the valve into the OFF-position, the knob located at the top of the handle must be PULLED while simultaneously turning the handle clockwise into the OFF-position.

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7.13.4 Fuel Level Indication

A floating sensor which is easy to maintain supplied information concerning fuel levels which are then displayed on the fuel indicator. The floating gauge is located above the fuel supply; therefore fuel indication depends on the flight attitude. All filling levels above $\frac{3}{4}$ will be indicated as FULL due to the dihedral angle.

Additionally, a dipstick to visually verify the fuel level is delivered with the aircraft. With the aircraft horizontal, the dip-stick is inserted straight into the fuel tank so that the handle of the dipstick lays flat with the upper surface of the wing.

After pulling the dipstick out of the fuel tank, the fuel level can be determined by the "wetted" area of the dipstick. This can then be compared with the electrical fuel level indication on the instrument in the cockpit.

The dip-stick must always be carried with the aircraft. It is stowed on the inboard side of the baggage compartment door.

CAUTION

The fuel level indication in the cockpit must be verified with the fuel dipstick daily. For this purpose level the aircraft out as much as possible.

The dipstick has markings showing $\frac{1}{2}$ and $\frac{3}{4}$ of the maximum fuel tank content.

NOTE

The fuel quantity, fuel used and fuel remaining functions of the G500 / G500 TXi are advisory information only and must be verified by the pilot.

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7.14 ELECTRICAL SYSTEM

The AT01-100 is equipped with a 12 V direct current (DC) electrical system that is powered by an engine-driven alternator and a battery. When the **ALT1 / BAT** switch is engaged, the electrical equipment can be operated and controlled by rocker switches located on the lower left section of the instrument panel. All electrical circuits are protected by circuit breakers that are accessibly arranged on the right hand section of the instrument panel.

The engine ignition systems are independent of the aircraft power supply system.

7.14.1 Power Supply and Battery System

The 12 V lead-acid battery (capacity depending on type installed) is connected to the electrical system of the aircraft via a 50-amp circuit breaker and the **ALT1 / BAT** switch. With the engine operating, the battery is charged by a 40-amp alternator that is equipped with an internal regulator and protected by the 50-amp alternator (**ALT1**) circuit breaker. The alternator is air-cooled and driven by a V-belt drive geared down from the propeller shaft.

If the alternator regulator fails, the red alternator warning light **ALT1** located in the upper mid-section of the panel will illuminate.

The charging current of the battery and the voltage level is monitored by the ammeter and voltmeter. In an emergency, the battery is able to supply all essential electrical equipment for at least half an hour, provided that the battery is correctly maintained and in a good condition

7.14.2 Ignition System and Starter

The engine is equipped with 2 electronically controlled ignition systems that have two independent ignition circuits. The ignition system is activated by the ignition switch. An internal control unit interrupts the ignition if the propeller speed drops below 100 RPM.

With the ignition key in the R or L position, an ignition circuit is deactivated. In the BOTH position, both ignition circuits are active. When the key is turned to the START position, the starter motor is activated. When the key is released it returns to the BOTH position and the starter is disengaged.

Further information for engine operation and pre-flight checks are contained in the Operator's Manual for all versions of ROTAX® 912 engines.

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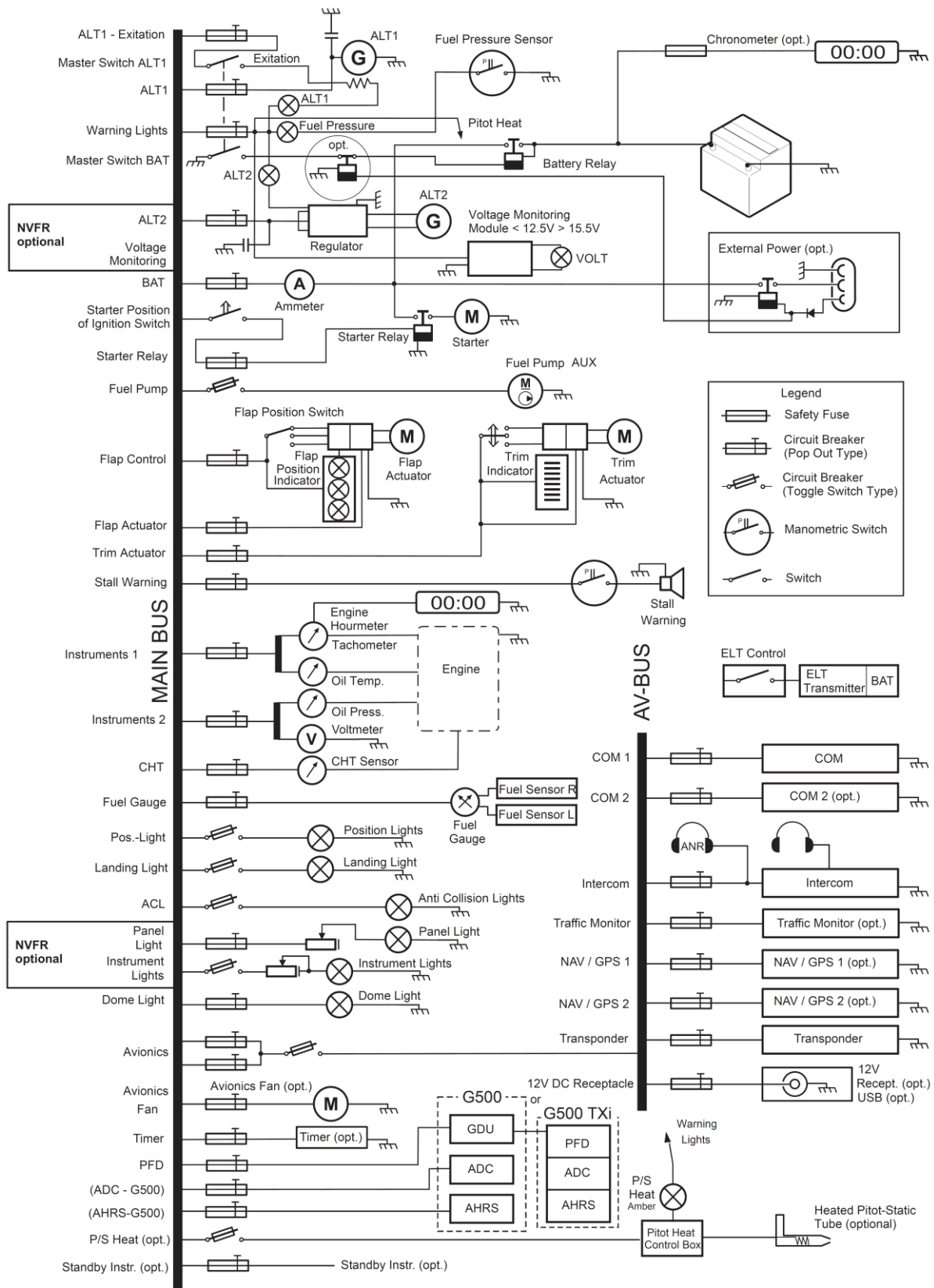


Fig.: Electrical System Schematic

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7.14.3 Electrical Equipment and Circuit Breakers

All electrical equipment can be turned on or off by push-pull type circuit breakers or by rocker switches with built-in circuit breaker function.

COM/NAV-equipment along with other avionic equipment is supplied with electrical power through the **Avionics** switch. Additionally, the avionic equipment is protected by separate circuit breakers.

Equipment regularly used in flight (fuel pump, ACL, etc.) are controlled by their own rocker switches with built-in circuit breaker function.

7.14.4 Voltmeter and Amperemeter

The voltmeter shows the system voltage generated by the power sources. The scale on the voltmeter is divided into three different colored voltage ranges:

Red Arc	8-11	Volts
Red-green cross-hatched Arc	11-12	Volts
Green Arc	12-15	Volts
Red Arc	15-16	Volts

The amperemeter shows the current flowing between the battery and the electrical system of the aircraft. When the battery is being charged, the amperemeter is in the (+) range. When the battery is discharging the amperemeter is in the (-) range, which means that the battery is supplying the electrical system of the aircraft. During normal operation, this is a sign of an alternator malfunction.

7.14.5 Warning Light ALT 1

The red alternator warning light **ALT1** should not illuminate during normal operation.

The warning light illuminates only if:

- An alternator failure (**ALT1** produces no current) occurs

In this case the electrical power is supplied solely by the battery.

The ignition system of the engine is independent of the external alternator and is therefore unaffected.

7.14.6 Warning Light FUEL

If the fuel pressure at the fuel distributor ahead of the carburetors drops below 2.2 PSI (0.15 bar), a pressure-controlled switch activates the red warning light **FUEL** located in the upper mid-section of the instrument panel.

Probable causes may be:

- insufficient fuel supply;
- vapor lock in the fuel system.

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7.14.7 Engine Instruments

Cylinder head temperature, oil temperature and oil pressure are displayed on analogue instruments located on the right side of the instrument panel.

7.14.8 External Power Unit (optional)

It is recommended to use an External Power Unit (EPU) for engine start-up at outside air temperatures below -10° C. The EPU receptacle is optional and is mounted on the right fuselage side below the battery. Access is provided by a service door in the lower cowling.

Electrical power for the engine starter and the electrical buses is provided by a three poled plug (MIL standard) protected from reverse polarity by a relay circuit. A second relay disconnects the on-board battery as long as the external power source is connected to the aircraft. This second relay prevents an uncontrolled charging or discharging of the battery during the EPU operation.

WARNING

Before starting the engine with external power, make sure that NO persons or objects are in the vicinity of the propeller disk.

Procedure for starting up the engine with an external power source:

- Plug in and switch on the external power
- **ALT1 / BAT** switch ON
- Start-up engine (in accordance with section 4.5.2 "Engine Start-up")
- Disconnect external power source

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7.15 PITOT-STATIC SYSTEM

A pitot-static tube is installed on the lower surface of the left wing which, via two separate connections, supplies total pressure and static pressure (from 6 vents distributed on the diameter). Total pressure and static pressure lines travel through the interior of the wing to the wing root where they are connected to water separators. The pressure lines have connections installed at the wing root to simplify disassembly of the wing.

Error in the static system can be neglected for altitude measurement. An airspeed calibration chart is provided in Section 5 of this manual.

NOTE

When the aircraft is parked the pitot static tube should be covered with the supplied pitot tube cover to protect it from dirt and other contamination. The cover is attached to a large "Remove Before Flight" ribbon.

7.15.1 Pitot Heat (optional)

On request, a heated pitot-static tube can be installed. The heater is turned on using the **P/S Heat** switch.

The size and location of the heated pitot static tube are identical to the unheated version. Temperature is controlled automatically.

Function:

The **P/S HEAT** warning light illuminates when:

- ⇒ **P/S Heat** switch OFF or
- ⇒ Pitot heat is defective

CAUTION

*This aircraft is **not certified** for flight into icing conditions, even if a heated pitot-static tube is installed.*

*Switch **P/S Heat** OFF when OAT exceeds + 59° F (+15° C).*

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7.16 STALL WARNING SYSTEM

The stall warning system causes a loud buzzing sound at least 5 kts before the stall is reached in all flap settings.

As the aircraft approaches a stalled condition, a switch on the wing leading edge is activated due to a change in airflow as the angle-of-attack increases. The switch generates a loud buzzing sound as long as this condition is maintained.

NOTE

The stall warning system (a small metal plate on the leading edge) is delicate and must be handled with care.

7.17 AVIONICS

Depending on the installed optional avionic equipment, a NAV/COM transceiver, a transponder or a multi-functional display may be located in the centre section of the instrument panel. Detailed information on the operation of this equipment and descriptions of their systems are provided in the POH Supplements in Section 9.

The COM transmitter is activated by a push-to-talk button, integrated into each control column. The microphone and headphone jacks are located in the rear section of the centre pedestal between the seats.

Operating instructions for COM/NAV equipment are supplied in Section 9.

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SECTION 9

SUPPLEMENTS

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9.1 INTRODUCTION

In this section, all equipment that is optionally installed in your aircraft is described by the POH-Supplements. Each supplement describes a complete modification or a piece of installed equipment. Only the supplements that apply to the configuration of your aircraft must be contained in this section.

Section 9.2 “Index of Supplements” lists all existing approved supplements for the AQUILA AT01. This table may be also used as a directory for this section, adapted to your aircraft. If modifications requiring an STC have been conducted on your aircraft at a Maintenance Organization other than AQUILA Aviation, it is the owner’s responsibility to ensure that the appropriate supplements are included in this manual and properly recorded in the index of supplements in section 9.2.

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9.2 INDEX OF SUPPLEMENTS
Registration:
S/N: AT01- 100B-

Supplement No.	Title	Installed
AS-00	Winter Operation	variable
AS-01	Night VFR (AT01-100A)	X
AS-02	ASPEN MFD	X
AS-03*	ASPEN PFD (AT01-100A)	X
AS-04	FLYMAP	X
AS-05	Night VFR (AT01-100B)	
AS-06	Night VFR (AT01-100C)	X
AS-07	Garmin SL 40	
AS-08	Garmin GTX 330 / 328	
AS-09*	Garmin GTN 650	
AS-10	Garmin GMA 350(c)	
AS-11	ELT – Kannad 406	
AS-12	Garrecht TRX 1500	
AS-13	Garrecht TRX 2000	
AS-14	Trig TT22	
AS-15	Garmin SL 30	
AS-16	ADF – KR 87	
AS-17	Garmin GTR 225/225A/225B	
AS-18	Garmin GNC 255A/255B	
AS-19	Garmin GMA 340	
AS-20	Garmin GNS 430W	
AS-21	Garmin GTX 335 / 345	
AS-22	Garmin G5 Stby AI	
AS-23	Garmin G5 AI / HSI (AT01-100A)	X
AS-24	Traffic Sensor AT-1	
AS-25*	Garmin G3X PFD/MFD/EIS (AT01-100A)	X
AS-26*	Sandia SAI340A / Bendix King KI300	

NOTE

For the devices listed above and marked with an * software updates will be released on our website (www.aquila-aviation.de) via dedicated Service Information (SI).

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