

POH-Supplement AS-05

SECTION 9

Pilot's Operating Handbook Supplement AS-05 VFR-DAY and VFR-NIGHT operation Garmin G500 / G500 TXi

This POH supplement is applicable and must be inserted into Section 9 of the Pilot's Operating Handbook when the AQUILA AT01-100B is equipped for Day- and Night-VFR.

Section 1, 2, 3, 4 and 7 of the basic POH must be <u>completely</u> replaced by the section 1, 2, 3, 4 und 7 of this supplement.

The information in this supplement adds to or replaces information in the basic POH.

The technical content of this document is approved under the authority of the DOA ref. EASA.21J.025.

Date, Signature Office of Airworthiness

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	AS-05 - 1



POH-Supplement AS-05

0.1 RECORD OF REVISIONS

Issue	Reason for Change	Effected Pages	Date of Issue
A.01	Initial Issue	All	28.05.2013
A.02	Editorial Changes	All	15.10.2013
A.03	Amendment to Normal Procedures	4-1 to 4-20	19.10.2015
A.04	Minor Changes	chapter 2, 3, 7	26.06.2017
A.05	G500TXi, G5 Stby AI	All	01.06.2018
A.06	Editorial Changes	All	25.05.2020
A.07	Editorial Changes	chapter 2, 4	03.03.2021

0.2 LIST OF CURRENT PAGES

Page	Issue	Date
1-1 to 1-12	A.06	25.05.2020
2-1 to 2-10	A.07	03.03.2021
3-1 to 3-22	A.06	25.05.2020
4-1 to 4-20	A.07	03.03.2021
7-1 to 7-24	A.06	25.05.2020

Page	Issue	Date

0.3 TABLE OF CONTENT

Section 1	General	page 1 - 12
Section 2	Limitations	page 2 - 10
Section 3	Emergency Procedures	page 3 - 22
Section 4	Normal Procedures	page 4 - 20
Section 7	Aircraft Description	page 7 - 24

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	AS-05 - 2



Section 1 **GENERAL**

SECTION 1

GENERAL

Page 1-2 1.1 INTRODUCTION AIRCRAFT TYPE CERTIFICATION 1-2 1.2 WARNING, CATUIONS AND NOTES 1-3 1.3 PRINCIPLE AIRCRAFT DIMENSIONS 1-4 1.4 1-4 1.4.1 **Overall Dimensions** 1.4.2 Wings 1-4 1.4.3 Horizontal Stabilizer / Elevator 1-4 1.4.4 Fuselage and Vertical Stabilizer / Rudder 1-4 1.4.5 Landing Gear 1-4 AQUILA AT01-100 - THREE VIEW DRAWING 1-5 1.5 1.6 **ENGINE** 1-6 1.7 **PROPELLER** 1-6 1.8 **FUEL** 1-6 1.9 OIL AND COOLANT 1-7 1.9.1 **Engine Oil** 1-7 1.9.2 1-8 **Engine Coolant** 1.10 WEIGHT 1-8 1.11 TERMINOLOGY AND ABBREVIATIONS 1-9 1.12 **CONVERSION FACTORS** 1-12

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	1 - 1



Section 1 **GENERAL**

1.1 INTRODUCTION

This Pilot's Operating Handbook contains all the information the pilot and instructor require for the safe and efficient operation by day and night of the AQUILA AT01-100 aircraft.

It includes all information required in accordance with JAR-VLA and additional information considered by the manufacturer to be of value to the pilot.

This Manual consists of nine sections which cover all operational aspects of the aircraft equipped with a Garmin G500 / G500 TXi PFD.

Optional equipment which has been installed on request of the customer (COM, NAV, GPS and others) is included in Section 9 "Supplements" of this Manual.

Information regarding equipment approved for installation in the AQUILA AT01-100 is provided in Section 6 of this manual and in the approved equipment overview list in the Maintenance Manual (Document Number MM-AT01-1020-110).

This handbook includes the material required to be furnished to the pilot by the Federal Aviation Regulations and additional information provided by the manufacturer. It constitutes the FAA approved airplane flight manual.

1.2 AIRCRAFT TYPE CERTIFICATION

The aircraft AQUILA AT01 is type-certified in accordance with the certification specifications of the *Joint Aviation Requirements for Very Light Aeroplanes (JAR-VLA,* including the revision VLA/92/1) by the Luftfahrt-Bundesamt, the National Aviation Authority of Germany.

The Type Certificate under the Type Certificate Data Sheet No. 1106 was issued on the 21st of September 2001.

In accordance with "Certification Review Item A-01" (15.06.2007) as a Change to the Type Certificate of EASA.A.527, the AQUILA AT01 is certified for flights under N/VFR condition.

Category of Airworthiness: Normal

Noise Certification Basis: CS-36 (Amendment 3)

Approved for following operations: VFR by day

VFR by night

Ī	Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
	FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	1 - 2



Section 1 **GENERAL**

1.3 WARNING, CAUTIONS AND NOTES

Throughout the text, special text boxes marked WARNING, CAUTION and NOTE are used. These terms are defined as follows:

WARNING

Procedures, practices, etc. which may result in personal injury or loss of life if not strictly adhered to. The issues addressed under these text boxes directly affect the airworthiness and the safe operation of the aircraft.

CAUTION

Procedures, practices, etc. which may result in damage to or destruction of equipment if not strictly adhered to. The issues addressed under these text boxes have an indirect or minor impact on the airworthiness and the safe operation of the aircraft.

NOTE

Calls attention to additional procedures or information which are not directly associated with flight safety but are nevertheless important or deviate from standard practices.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	1 - 3

1.4 PRINCIPLE AIRCRAFT DIMENSIONS

1.4.1 Overall Dimensions

Wing Span:	33.79 ft	(10.3 m)
Length:	24.28 ft	(7.4 m)
Height:	7.87 ft	(2.4 m)

1.4.2 Wings

Airfoil: HQ-XX mod.

Area: 113.02 sq. ft (10.5 m²)

Aspect Ratio: 10,1

Mean Aerodynamic Chord (MAC): 3.51 ft (1.07 m)

1.4.3 Horizontal Stabilizer / Elevator

Area:	21.52 sq. ft	(2.0 m^2)
Span:	9.84 ft	(3.0 m)

1.4.4 Fuselage and Vertical Stabilizer / Rudder

Maximum Fuselage Width	3.94 ft	(1.20 m)
Length	24.28 ft	(7.40 m)
Area (Vertical Tail):	15.61 sq. ft	(1.45 m²)

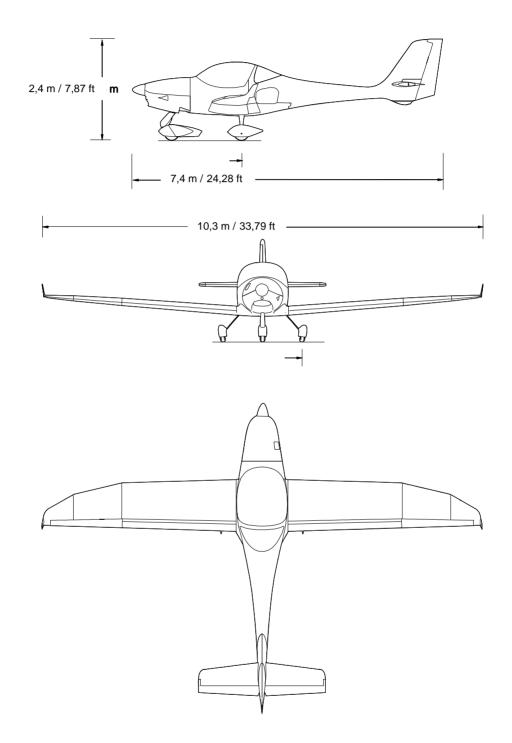
1.4.5 Landing Gear

Wheel Track:	6.37 ft	(1.94 m)
Wheel Base:	5.54 ft	(1.69 m)
Tire Size:	5.00-5	

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	1 - 4



1.5 AQUILA AT01-100 - THREE VIEW DRAWING



Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	1 - 5



Section 1 **GENERAL**

1.6 ENGINE

The ROTAX $_{\odot}$ 912 S3 is a 4-cylinder 4-stroke engine with air cooled cylinders and liquid cooled cylinder heads.

The Propeller is driven via an internal reduction gearbox with an integrated overload clutch and a hydraulic constant speed propeller governor.

Reduction Ratio of internal gearbox: 2.43:1

Displacement: 82.5 in³ (1352 cm³) max. Takeoff power (5 min.): 98.6 BHP (73.5 kW)

at max. Takeoff propeller speed: 2385 RPM

max. continuous power: 92.5 BHP (69.0 kW)

at max. continuous propeller speed: 2260 RPM

1.7 PROPELLER

Hydraulic two-blade, constant speed propeller

Manufacturer: mt-Propeller

Type: MTV-21-A/170-05 Diameter: 66.9 in (170 cm)

1.8 FUEL

The following fuel grades are approved for use (min. RON 95):

EN228 Super	ASTM D4814
EN228 Super plus	A31101 D4014
AVGAS 100LL	ASTM D910
AVGAS UL 91	ASTM D7547

Left Fuel Tank

Fuel Capacity (total): 15.8 US gal (60 l) 15.8 US gal (60 l)

Usable Fuel (total): 14.48 US gal (54.8 l) 14.48 US gal (54.8 l)

Unusable Fuel: 1.37 US gal (5.2 l) 1.37 US gal (5.2 l)

Due to the higher lead content in AVGAS 100LL, wear of the valve seats, deposits in the combustion chamber and lead sediments in the lubrication system will increase when using this type of fuel. Therefore AVGAS should only be used if you encounter problems with vapor lock or if the other fuel types are not available.

Lead free AVGAS UL 91 is similar to AVGAS 100LL (MON 91 \Rightarrow RON > 95) when it comes to vapor lock susceptibility. However, it does not suffer from lead induced problems.

(Please refer to the current issue of the operating manual for the ROTAX® 912 engine series)

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	1 - 6

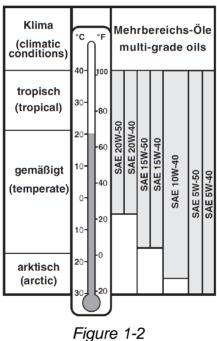


1.9 **ENGINE OIL AND COOLANT**

1.9.1 Engine Oil

Use only oil with an API classification of "SG" or higher. Heavy duty 4-stroke motor oils tend to meet these requirements. For more information regarding engine oil selection, please refer to the Operator's Manual for all versions of the 912 engine series, section 10.2.3, and to the current issue of the ROTAX® Service Instruction SI-912-016.

The following chart shows the recommended oil viscosity as a function of the climatic conditions. The use of multi-grade oils is recommended.



CAUTION

Do not use aviation grade oil!

When operating the engine with AVGAS do **not** use full synthetic oil! If the engine is operated extensively on AVGAS 100LL (more than 30hrs within 100hrs) the interval between oil changes shall be reduced to 50 hrs! (please refer to the current issue of the ROTAX® Service Instructions SI-912-016)

> Max. Oil Capacity: 3.17 US quarts (3.00 I)0.475 US quarts Difference between Max/Min: (0.45 I)0.063 US quarts/hr. (0.06 l/h) Max. Oil Consumption:

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	1 - 7



Section 1 **GENERAL**

1.9.2 Engine Coolant

A conventional, ethylene glycol and water based coolant is used.

Please refer to the Operator's Manual for the 912 engine series, section 10.2.3, and to the current issue of the ROTAX $_{\odot}$ Service Instructions SI-912-016 when choosing an engine coolant.

Description	Ethylenglycol	Water
Mixture ratio [%] anti-freeze / water	50 + 15	50 - 15

CAUTION

Low quality or contaminated coolant may lead to deposits in the cooling system which may result in insufficient engine cooling.

Coolant Quantity: Minimum: 2.54 US quarts (2.4 I)

Maximum: 2.64 US quarts (2.5 I)

Overflow Bottle: Minimum: 0.106 US quarts (0.1 I)

Maximum: 0.21 US quarts (0.2 I)

1.10 WEIGHTS

Maximum Takeoff Weight (MTOW): 1653 lb. (750 kg)
Maximum Landing Weight (MLW): 1653 lb. (750 kg)
Empty Weight (MZFW): Refer to section 6
Max. Weight in Baggage Compartment: 88.2 lb. (40 kg)

(All baggage must be adequately strapped and secured)

Max. Wing Loading: 14.6 lb./ft² (71.4 kg/m²)
Min. Wing Loading: ca. 10.77 lb./ft² (52.6 kg/m²))

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	1 - 8



Section 1 **GENERAL**

1.11 TERMINOLOGY AND ABBREVIATIONS

1.11.1 Speeds

IAS: (Indicated Airspeed) - the speed shown on the airspeed indicator

KIAS: IAS expressed in knots

CAS: (Calibrated Airspeed) - the indicated airspeed, corrected for position and

instrument error. CAS is equal to true airspeed in standard atmosphere

conditions at sea level.

KCAS: CAS expressed in knots

TAS: (True Airspeed) - the airspeed relative to undisturbed air, which is the CAS

corrected for altitude, temperature and compressibility.

GS: (Ground speed) - speed of the aircraft relative to the ground

 V_A : Maneuvering Speed

 V_S : Stall speed without engine power

 V_{S0} : Stall speed without engine power in the landing configuration

 V_X : Best Angle-of-Climb Speed

V_Y: Best Rate-of-Climb Speed

V_{FF}: Maximum Flap Extended Speed

 V_{NE} : Never Exceed Speed - The speed limit that must not be exceeded at any time

 V_{NO} : Maximum Structural Cruising Speed is the speed that should not be

exceeded except in smooth air and then only with caution.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	1 - 9



Section 1 **GENERAL**

1.11.2 Weight and Balance

Reference Datum: An imaginary vertical plane from which all horizontal

distances are measured for balance purposes

Reference Line: fixed horizontal reference line

Lever Arm: The horizontal distance from the reference datum to the

center of gravity (C.G.) of an item

Moment: The product of the weight of an item multiplied by its lever

arm

Empty Weight: Weight of the aircraft including unusable fuel, full operating liquids

and full oil.

Max. Takeoff Weight: Maximum permissible weight approved for the conduction of

the takeoff run

Useful Load: Difference between takeoff weight and basic empty weight

Usable Fuel: Fuel available for flight planning

Unusable fuel: Fuel remaining in the fuel tanks that cannot be safely used in flight.

Center of Gravity (C.G.): The point at which the aircraft would balance if it were possible to

suspend it at that point

MAC: mean aerodynamic chordMTOW: maximum takeoff weightMWL: maximum landing weight

MZFW: empty weight

1.11.3 Meteorological Terminology

ISA: International Standard Atmosphere

MSL: Altitude above sea level OAT: Outside Air Temperature

QNH: Barometric pressure adjusted to sea level

SAT: Static Air Temperature - equal to OAT

VFR, Day: Beginning of morning civil twilight until end of evening civil twilight

(sun 6° below horizon)

VFR, Night: End of evening civil twilight until beginning of morning civil twilight

(sun 6° below horizon)

DVFR: Flight during the day according to visual flight rules NVFR: Flight during the night according to visual flight rules

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	1 - 10



Section 1 **GENERAL**

1.11.4 Engine and Performance

TOP: (Take-off Power) - maximum power permissible for takeoff MCP: (Max. Continuous Power) - maximum power permitted for

continuous operation

1.11.5 **Various**

Serial No. (S/N): Serial Number of the Aircraft

Part No. (P/N): Part Number

GFRP: Glass Fiber Reinforced Plastic
CFRP: Carbon Fiber Reinforced Plastic

ACL: Anti Collision light

VFR: Visual Flight Rules

PFD: Primary Flight Display

ADC Air-Data Computer

AHRS Attitude and Heading Reference System

GDU Garmin Display Unit

MFD Multi-Function Display

Al Attitude Indicator or Artificial Horizon

LDG: Flaps - landing position
T/O: Flaps - takeoff position
UP: Flaps - cruise position

MP: Manifold Pressure COM: Communication

NAV: Navigation

CB: Circuit Breaker

ATC: Air Traffic Control

FF: Fuel Flow

rpm: revolutions per minute
AS: AQUILA Supplement

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	1 - 11



Section 1 **GENERAL**

1.12 CONVERSION FACTORS

III EII EUIGII	1.1	2.1	Length
----------------	-----	-----	--------

1 ft = 0.304 m

1 in = 25.4 mm

1.12.2 Speed

1 kt = 1.852 km/h

1 mph = 1.609 km/h

1.12.3 Pressure

 $1 \text{ hPa} = 100 \text{ N/m}^2 = 1 \text{ mbar}$

1 in. Hg = 33.865 hPa

1 psi = 68.97 mbar

1.12.4 Mass ("Weight")

1 lb = 0.454 kg

1.12.5 Volume

1 US Gallon = 3.78 Liter

1 Imperial Gallon = 4,546 Liter

1.12.6 Temperature

(t) °C (Celsius) = 5/9 ((t) °F-32)

(t) °F (Fahrenheit) = 9/5 (t) °C+32

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	1 - 12



Section 2 **LIMITATIONS**

SECTION 2

LIMITATIONS

Page 2.1 INTRODUCTION 2-2 2.2 AIRSPEED LIMITATIONS 2-2 AIRSPEED INDICATOR MARKINGS 2-3 2.3 2.4 POWER PLANT LIMITATIONS 2-3 2.4.1 Engine 2-3 2.4.2 Propeller 2-4 2.5 POWER PLANT INSTRUMENT MARKINGS 2-5 OTHER INSTRUMENT MARKINGS 2-5 2.6 WEIGHT LIMITS 2.7 2-6 **CENTER OF GRAVITY LIMITS** 2.8 2-6 MANEUVER LIMITS 2-6 2.9 FLIGHT LOAD FACTORS 2-7 2.10 **CREW** 2-7 2.11 2.12 KINDS OF OPERATION LIMITS / MINIMUM EQUIPMENT 2-8 2.13 **FUEL LIMITATIONS** 2-9 2.14 2-9 **TEMPERATURE LIMITATIONS OPERATING ALTITUDE** 2.15 2-9 2.16 **PLACARDS** 2-10

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	2 - 1



Section 2 **LIMITATIONS**

2.1 INTRODUCTION

This section includes all operating limitations, instrument markings and basic placards necessary for the safe operation of the aircraft, its engine, standard systems and standard equipment.

WARNING

The aircraft must be operated in compliance with the operating limitations.

The GARMIN G500 / G500 TXi Cockpit Reference Guide must be carried on board the aircraft and be accessible to the crew during flight.

2.2 AIRSPEED LIMITATIONS

The airspeeds given below are expressed in Indicated Airspeeds (IAS), the airspeed shown on the airspeed indicator:

Indicated Airspeed (IAS)	[kts]	Remarks
V _A Maneuvering speed	112	Do not make full or abrupt control movements above this speed. This may result in overloading the aircraft structure.
V _{FE} Maximum flap extended speed	90	Do not exceed this speed with flaps in T/O or LDG position.
V _{NO} Maximum structural cruising speed	130	Do not exceed this speed except in smooth air, and then only with caution.
V _{NE} Never exceed speed	165	Do not exceed this speed in any operational condition.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	2 - 2



Section 2 **LIMITATIONS**

2.3 AIRSPEED INDICATOR MARKINGS

The airspeeds given below are expressed in Indicated Airspeeds (IAS):

Marking (IAS)	[kts]	Remarks	
White arc	39-90	Full flap operating range	
Green arc	49-130	Normal operating range	
Yellow arc	130-165	Operations in this region must be conducted with caution and only in smooth air.	
Red line	165	Maximum speed for all operations.	

2.4 POWER PLANT LIMITATIONS

2.4.1 Engine

a) Manufacturer: BRP-ROTAX GmbH & Co KG, Gunskirchen, Austria

b) Model: 912 S3

NOTE

The engine is equipped with a hydraulic propeller governor and drives the propeller via a reduction gearbox. The gearbox reduction ratio is 2.43: 1.

The tachometer indicates the propeller speed. As a result, all rpm readings in this manual are expressed as propeller speeds, unlike the data in the Engine Operator's Manual.

c) Power Plant Limitations

Maximum Takeoff Power: 98.6 BHP (73.5 kW)

Maximum Takeoff Prop Speed (5 min.): 2385 RPM

Maximum Continuous Power: 92.5 BHP (69.0 kW)

Maximum Continuous Prop Speed: 2260 RPM

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	2 - 3



Section 2 **LIMITATIONS**

d) Oil Pressure

Minimum: 11.6 psi (0.8 bar) below 590 RPM Normal: 29 –72.5 psi (2.0-5.0 bar) above 590 RPM

Maximum during a cold start: 101.5 psi (7.0 bar)

(only for a short time)

e) Fuel Pressure

Minimum: red warning light

f) Oil Temperature

Maximum: 266 °F (130 °C) Minimum: 122 °F (50 °C)

g) Cylinder Head Temperature (CHT)

Maximum: 248 / 264** °F (120 / 129**) °C

h) Minimum temperature to start the engine

Minimum: $-13 \,^{\circ}\text{F}$ (-25 $^{\circ}\text{C}$)

At an OAT below -13 °F (-25 °C) the engine must be preheated.

2.4.2 Propeller

a) Manufacturer: mt-Propeller Entwicklung GmbH, Atting, Germany

b) Model: MTV-21-A/170-05

c) Propeller diameter: (66.9 in) 1,70 m

d) Propeller speed limitations

Maximum take-off propeller speed (max. 5 min): 2385 RPM Maximum continuous propeller speed: 2260 RPM

** old type of cylinder head at cylinder no. 3 (see SB-AT01-029)

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	2 - 4



Section 2 **LIMITATIONS**

2.5 MARKINGS ON POWER PLANT INSTRUMENTS

The following table shows the instrument markings on the power plants and their meaning.

Instrument	Red Line (minimum)	Green Arc (normal operating range)	Yellow Arc (caution)	Red Line (maximum)
Tachometer [RPM]		535 – 2260	2260 - 2385	2385
Oil Temperature [°F] ([°C])	122 (50)	122-266 (50 – 130)		266 (130)
Cylinder Head Temperature [°F] ([°C])				248 / 264** (120 / 129**)
Oil Pressure [psi] ([bar[)	11.6 (0.8)	29 – 72.5 (2.0 – 5.0)	11.6 – 29 (0.8 – 2.0) 72.5 – 101.5 (5.0 – 7.0)	101.5 (7.0)

^{**} old type of cylinder head at cylinder no. 3 (see SB-AT01-029)

2.6 MARKINGS ON OTHER INSTRUMENTS

Instrument	Red Arc (minimum)	Green / Red or Yellow Arc (caution)	Green Arc (normal operating range)	Red Arc (maximum)
Voltmeter [V]	8 – 11	11 – 12	12 – 15	15 – 16
Amperemeter [A]				

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	2 - 5



Section 2 LIMITATIONS

2.7 WEIGHT LIMITS

Maximum Takeoff Weight	1653 lb	(750 kg)
Maximum Landing Weight	1653 lb	(750 kg)
Max. Weight in Baggage Compartment	88.2 lb	(40 kg)

WARNING

Exceeding the weight limits can overload the aircraft and is prohibited. In addition, aircraft performance and handling characteristics may be detrimentally affected. The stall speed will increase, so that the instrument markings are no longer accurate.

2.8 CENTER OF GRAVITY LIMITS

The reference datum is located at the wing leading edge, at the fuselage-wing junction. With the aircraft leveled, the reference datum and the vertical fall in a plane.

The center of gravity must be within the following limits:

Forward Limit: 16.8 in. (0.427 m) aft of Datum Rearward Limit: 20.6 in. (0.523 m) aft of Datum

WARNING

Exceeding the center of gravity limits is prohibited. Exceeding the limits reduces the controllability and stability of the aircraft.

The procedure to determine the center of gravity location for flight is provided in Section 6 of this handbook.

2.9 MANEUVER LIMITS

The aircraft is certificated in accordance to the JAR-VLA. That certification includes the following maneuvers:

a) All normal, non acrobatic maneuvers.

b) Stalls: Wings level stall

c) Steep Turns: Angle of Bank ≤ 60°

d) Chandelle: Entry Speed 120 kts

e) Lazy Eight: Entry Speed 110 kts

NOTE

All acrobatic maneuvers as well as maneuvers with a bank angle exceeding 60° are prohibited.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	2 - 6



Section 2 **LIMITATIONS**

2.10 FLIGHT LOAD FACTORS

The following flight load factors may not be exceeded while performing any approved maneuvers.

Flight Load Factor [g]	at V _A	at V _{NE}	With Flaps Extended
Positive	4.0	4.0	2.0
Negative	-2.0	-2.0	0

WARNING

Exceeding the flight load factors limits may result in damage to the aircraft structure.

CAUTION

Maneuvers that include intentional negative flight load factors are <u>not</u> permitted.

Intentional Spinning is <u>not</u> permitted.

2.11 CREW

Maximum number of people on board: 2

Minimum crew: 1 Pilot

With only one person on board, the aircraft may only be operated from the left seat

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	2 - 7



Section 2

2.12 KINDS OF OPERATION LIMITS / MINIMUM EQUIPMENT

Certified for:

visual flights by Day and Night

Table 1	For VFR by Day and Night*		
Flight and navigational instruments	 Garmin G-500 / G500 TXi Magnetic Compass Working timepiece with a seconds hand *** VHF Transceiver * GPS Receiver Garmin 400W/500W Series or GTN (6XX/7XX) 	 Attitude Indicator**** Transponder with altitude encoding or a Transponder without altitude encoding plus an altimeter Speed Indicator***** 	
Power Plant Instruments	 Fuel gauge Oil Temperature Indicator Warning Light FUEL Oil Pressure Indicator Cylinder Head Temperature Indicator Manifold Pressure Gauge 	 Ammeter Tachometer Voltmeter Warning Light ALT 1 Warning Light ALT 2 Warning Light VOLT 	
Lighting	 Position Lights Anti Collision Lights Landing Lights Instrument lighting Cabin Lighting Flashlight 		
Other Equipment	 Seat belts for each occupied seat Emergency Hammer Battery ≥ 26 Ah Alternator ALT 2 		

^{*} The minimum equipment listed in Table 1 is valid for Germany. Other countries may require different minimum equipment. This may depend on the type of flight being carried out and the route being flown.

NOTE

For specific operations, additional equipment may be necessary. It is the aircraft operator's responsibility to observe the applicable requirements.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	2 - 8

^{**} In Germany a watch with a seconds hand may be used as a working timepiece. Please observe all differing national regulations.

^{***} In Germany a VHF Transceiver is not required for flights that do not leave the vicinity of an uncontrolled airfield (§4 Abs. 3 FSAV). Regulations of other nations must still be observed.

^{****} Not valid for FAA registered aircrafts

^{*****} Valid only for FAA registered aircrafts



Section 2 LIMITATIONS

2.13 FUEL LIMITATIONS

	<u>Left Fuel T</u>	<u>ank</u>	Right Fuel Ta	Right Fuel Tank	
Fuel capacity (total):	15.85 US gal	(60.0 I)	15.85 US gal	(60.0 I)	
Usable fuel (total):	14.48 US gal	(54.8 I)	14.48 US gal	(54.8 I)	
Unusable fuel:	1.37 US gal	(5.2 l)	1.37 US gal	(5.2 l)	

For approved fuel grades, please refer to paragraph 1.8.

CAUTION

To ensure both fuel tanks are emptied evenly, switch to the other tank at least every 60 minutes.

NOTE

The amount of unusable fuel was determined with flap on LDG and $V_{FE} = 90$ kts. It is the worst case fuel supply configuration within section 4 "NORMAL PROCEDURES".

NOTE

The fuel quantity, fuel used and fuel remaining functions of the G500 / G500 TXi are advisory information only and must be verified by the pilot.

2.14 TEMPERATURE LIMITATIONS

Parts of the aircraft structure that are exposed to direct vertical sunlight must be painted WHITE.

2.15 OPERATING ALTITUDE

The Aquila AT01-100 has a maximum operating altitude of 14,500 ft.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	2 - 9



Section 2 LIMITATIONS

2.16 PLACARDS

1) On the instrument panel, in the lower middle section of the panel:

This aeroplane is classified as VLA (Very Light Aeroplane) for Day and Night VFR in non-icing conditions. All aerobatic maneuvers including intentional spinning are prohibited. See Flight Manual for other limitations.

2) On the instrument panel below the Airspeed Indicator:

MANEUVERING SPEED V_A = 112 KIAS

3) On the inner surface of the baggage compartment door:



Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	2 - 10



SECTION 3 EMERGENCY PROCEDURES

SECTION 3

EMERGENCY PROCEDURES

Page

3.1	INTRODUCTION	3-3
3.1.1	Resetting circuit-breakers	3-3
3.2	AIRSPEEDS FOR EMERGENCY OPERATION	3-3
3.3	ENGINE FAILURES – CHECKLISTS	3-4
3.3.1	Engine Failure During the Take-off Run	3-4
3.3.2	Engine Failure Immediately After Take-off	3-4
3.3.3	In-flight Engine Failure	3-5
3.4	FORCED LANDINGS	3-7
3.4.1	Precautionary Landing	3-7
3.4.2	Emergency Landing	3-8
3.5	SMOKE AND FIRE	3-9
3.5.1	Engine Fire on the Ground	3-9
3.5.2	Engine Fire in Flight	3-9
3.5.3	Electrical Fire with Smoke on the Ground	3-9
3.5.4	Electrical Fire with Smoke in Flight	3-9
3.6	INADVERTENT FLIGHT INTO ICING CONDITIONS	3-10
3.7	SPIN RECOVERY PROCEDURE	3-11
3.8	POWER-OFF GLIDE	3-11
3.9	LANDING WITH A FLAT TIRE	3-12
3.10	ELECTRICAL SYSTEM MALFUNCTIONS	3-12
3.10.1	Complete Electrical System Failure	3-12
3.10.2	Alternator Failure (ALT 1, ALT 2)	3-13
3.10.3	Low Voltage Indication	3-16
3.11	FLAP CONTROL SYSTEM MALFUNCTIONS	3-17

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 1



SECTION 3 EMERGENCY PROCEDURES

3.12	TRIM CONTROL SYSTEM FAILURES	3-17
3.12.1	Trim System Inoperative	3-17
3.12.2	Trim Actuator Runaway	3-18
3.13	AVIONICS MALFUNCTIONS	3-18
3.13.1	Complete Avionics Failure	3-18
3.13.2	Receive Mode Failure of COM-Equipment	3-18
3.13.3	Transmit Mode Failure of COM-Equipment	3-18
3.13.4	Primary Flight Display Failure	3-19
3.13.5	Magnetometer Failure	3-19
3.13.6	Complete Navigation System Failure	3-19
3.13.7	AHRS Failure	3-20
3.13.8	ADC Failure	3-20
3.14	STARTER MALFUNCTION	3-20
3.15	IN-FLIGHT FAILURES AND MALFUNCTIONS	3-21
3.15.1	Inadvertent Release and Opening of the Canopy in flight	3-21

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 2



SECTION 3 EMERGENCY PROCEDURES

3.1 INTRODUCTION

This section provides checklists with the recommended procedures for coping with various emergency situations.

Emergencies caused by aircraft or engine malfunctions are extremely rare if all pre-flight inspections and required maintenance is properly conducted.

However, should an emergency situation occur, the procedures provided here are recommended to correct the problem and master the situation.

Not all types of emergency situations or combinations can be described in the POH. A pilot must therefore always use good airmanship and have a sound knowledge of the aircraft and its systems.

3.1.1 Resetting Circuit-breakers

The **one time only** resetting of a tripped circuit breaker or safety switch is considered a recommendation for the following emergency procedures.

Applicable for all switches: pushing the top = ON; pushing the bottom = OFF

CAUTION

A tripped circuit breaker or safety switch should only be reset if it is needed for continued safe flight and landing. In extreme cases, resetting a circuit breaker may cause an electrical fire.

A circuit breaker or safety switch should only be reset once and be inspected after flight.

3.2 AIRSPEEDS FOR EMERGENCY OPERATION

	Airspeed (IAS)		
Maneuvering speed	V_{A}	112	
Speed for best glide ra	tio		
Flaps	UP	78	
Flaps	T/O	73	
Precautionary landing	Precautionary landing with / without engine power		
Flaps	LDG	60	
Landing without engine			
Flaps	T/O	65	
Flaps	UP	70	

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 3



SECTION 3 EMERGENCY PROCEDURES

3.3 ENGINE FAILURES - CHECKLISTS

3.3.1 Engine Failure before Take-off

1. Throttle IDLE

2. Brakes APPLY as required

3.3.2 Engine Failure Immediately After Take-off and during Climb

1. Airspeed (IAS) 70 KIAS

WARNING

Depending on the own speed and altitude, the wind condition and the remaining engine power a forced landing must be initiated under consideration of the local conditions.

<u>Turning back to the runway only at adequate altitude, otherwise land straight ahead! Pay</u> attention to the speed!

Check the following items (if time allows):

2. Fuel selector valve SWITCH to fullest or other tank

3. Fuel Pump switch4. Ignition switchBOTH

Throttle wide OPEN
 Propeller control lever START position
 Choke PRESS (OFF)
 Carburetor heat PULL (ON)

Before landing (if possible):

9. Fuel selector valve OFF10. Ignition switch OFF11. ALT1 / BAT switch OFF

WARNING

With **BAT** switch in OFF position: Stall warning system inoperative and flap

position cannot be changed !

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 4



SECTION 3 EMERGENCY PROCEDURES

3.3.3 In-flight Engine Failures

A) ENGINE ROUGHNESS

1. Carburetor heat PULL (ON)

2. Fuel Pump switch ON

3. Ignition switch SWITCH through the positions

L-BOTH, then R-BOTH

4. Throttle Maintain setting

If roughness continues:

5. Throttle REDUCE to min. required for flight

If roughness is acceptable:

6. Precautionary Landing PERFORM (see 3.4.1)

If roughness is <u>unacceptable</u>: gas bowden cable may be broken

6. Throttle wide OPEN (increase engine power until

engine is running as calm as possible)

7. Propeller control lever KEEP RPM in green range

When safe approach altitude for nearest landing field is reached:

8. Perform emergency landing with engine off according to section 3.4.2.

WARNING

If the gas bowden cable is broken, the spring-loaded throttle valve in the carburetor is opening completely. With the failure only on one side, the engine will run very roughly and only by setting full throttle on the still controllable carburetor safe climbing is still possible. For landing the engine has to be turned off at a safe approach altitude.

B) LOSS OF OIL PRESSURE

1. Oil Temperature

CHECK

If oil pressure sinks below the green range and the oil temperature remains normal:

2. Land at the nearest airfield

If oil pressure sinks below the green range and the oil temperature rises:

2. Throttle REDUCE to min. required for flight

3. Precautionary landing PERFORM, Engine may fail suddenly!

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 5



SECTION 3 EMERGENCY PROCEDURES

C) LOSS OF FUEL PRESSURE

1. Fuel Pump switch ON

2. Fuel selector valve SWITCH to fullest or other tank

3. **Fuel Pump** switch OFF, when warning light **FUEL** turns off

NOTE

After switching fuel tanks, it may take up to 8 seconds for full fuel pressure to be built up.

4. If warning light **FUEL** pressure remains alight:

Land at the nearest airfield Engine may fail suddenly!

D) <u>ENGINE RESTART PROCEDURE WITH STOPPED PROPELLER</u>

Non-essential electrical equipment OFF
 ALT 1 / BAT switch ON

3. Propeller control lever START position

4. Fuel selector valve SWITCH to fullest tank

5. **Fuel Pump** switch ON

6. Throttle warm engine OPENED 2 cm

cold engine IDLE

7. Choke warm engine PUSHED (OFF)

cold engine PULL (ON)

8. Ignition switch BOTH, then START

When power is restored:

9. Oil pressure CHECK

10. Choke PUSHED (OFF)

11. Electrical equipment SWITCH ON (as required)

12. Oil temperature CHECK

NOTE

The engine can also be restarted by Windmilling if the airspeed is increased to approx. 120 kts.

Approx. 1000 ft / 300 m of altitude is required in this method.

E) ENGINE RESTART PROCEDURE WITH WINDMILLING PROPELLER

At airspeeds above 60 kts the propeller continues to windmill with the engine off.

1. Airspeed 78 KIAS

2. ALT1 / BAT switch ON

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 6



SECTION 3 EMERGENCY PROCEDURES

3. Fuel selector valve SWITCH to fullest or other tank

4. Propeller control lever START position

5. **Fuel Pump** switch ON

6. Ignition switch BOTH

7. Throttle hot engine OPENED 2 cm (0,8 inch)

cold engine IDLE

8. Choke hot engine PUSHED (OFF)

cold engine PULL (ON)

When power is restored:

9. Oil pressure CHECK

10. Choke PUSHED (OFF)

11. Electrical equipment SWITCH ON (as required)

12. Oil temperature CHECK

3.4 FORCED LANDINGS

Generally the flight path under D/VFR and N/VFR-conditions should always be chosen such that, in the event of an emergency, a suitable landing field can be reached.

CAUTION

If, after a forced landing, the aircraft flips over, an emergency hammer can be used to break through the canopy. For this purpose an emergency hammer is attached to back of the right hand seat.

3.4.1 Precautionary Landing

NOTE

A <u>precautionary landing</u> occurs when the pilot decides to discontinue flight to avoid a situation degrading into an emergency. This way the pilot has time to make decisions and choose an adequate landing site or divert to an airfield. The procedure for a precautionary landing is fundamentally the same as a normal landing, which is described in Section 4.

The choice of the landing field is here of particular importance. Deteriorating weather is a leading cause of precautionary landings.

Locate Suitable Field CONSIDER wind direction, terrain

and obstructions.

Seat Belts and Harnesses TIGHT

Initiate descent

4. If possible: Overfly landing site at a low altitude and inspect (wind direction, terrain and obstructions)

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 7



SECTION 3 EMERGENCY PROCEDURES

5. Abeam the touchdown point:

Throttle AS REQUIRED
Propeller Control Lever START position
Carburetor Heat PUSHED (OFF)

Fuel Pump switch ON
Flaps LDG
Airspeed 60 KIAS

- 6. Touch down with lowest possible airspeed.
- 7. After touch down:

Brakes APPLY as required

Fuel selector valve OFF Ignition switch OFF ALT1 / BAT switch OFF

NOTE

After switching off the **ALT1/BAT** switch, the landing light will also switched OFF. A suitable illumination of the landing area is not possible.

3.4.2 Emergency Landing

NOTE

An <u>emergency</u> <u>landing</u> occurs in a state of distress, such as an engine failure, fuel starvation or mechanical problems with the aircraft. In this case a pilot typically has significantly less time to choose a landing site compared with a precautionary landing.

1. Airspeed:

2.

3.

4.

Flaps in LDG position 60 KIAS
Flaps in T/O position 65 KIAS
Flaps in UP position 70 KIAS
Fuel selector valve OFF
Ignition switch OFF
Seat belts and harnesses TIGHT

5. COM (ATC) REPORT location and intention

6. **ALT1 / BAT** switch OFF

7. ELT activate manually, if necessary

WARNING

With ALT1/BAT switch OFF:

- ⇒ Stall warning inoperative
- ⇒ Flap position cannot be changed
 - ⇒ Landing light is OFF

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 8



SECTION 3 EMERGENCY PROCEDURES

3.5 SMOKE AND FIRE

3.5.1 Engine Fire on the Ground

1. Fuel selector valve OFF

2. Throttle WIDE OPEN

3. ALT1 / BAT switch4. Ignition switchOFF

5. Aircraft EVACUATE immediately once

engine stops

3.5.2 Engine Fire In-flight

1. Throttle WIDE OPEN

Fuel selector valveOFF

3. Cabin heat PUSHED (OFF)

4. Canopy slide-window OPEN

5. Perform a precautionary landing without engine power as described in Sect. 3.4.2

3.5.3 Electrical Fire with Smoke on the Ground

1. **ALT1 / BAT** switch OFF

If engine is running:

2. Throttle
3. Fuel selector valve
4. Ignition switch
5. Canopy
IDLE
OFF
OFF
OPEN

6. Fire extinguisher (if installed) USE as required

3.5.4 Electrical Fire with Smoke in Flight

ALT1 / BAT switch
 ALT 2 circuit breaker
 Avionics switch
 All switches (except Ignition)
 Cabin ventilation and canopy slide-window
 Flashlight
 OFF
 OPEN
 ON

7. Fire extinguisher (if installed)8. Land immediately9. Use only if smoke persists9. Refer to Section 3.4 Forced

Landings

After landing and aircraft comes to a halt:

9. Engine Shut down10. Canopy OPEN

11. After engine stops Evacuate aircraft

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 9



SECTION 3 EMERGENCY PROCEDURES

CAUTION

When a large amount of smoke is present or the fire extinguisher has been used, ventilate the cabin by unlocking the canopy latch. If possible, the fire extinguisher should be secured after use.

WARNING

Turning the **ALT1** / **BAT** switch OFF and simultaneously pulling OFF **ALT 2** circuit breaker turns off all electrical and electronic equipment, including the flaps, stall warning and landing light!

Possibilities for stabilizing the attitude at N/VFR:

- ⇒ Visual external references (e.g. horizon, lights on ground)
- ⇒ Standby Attitude Indicator (AI)
 - o with its own battery (e.g. GARMIN G5 AI, if installed) or
 - switch BAT to ON or PUSH ALT 2 circuit breaker for 10 seconds and repeat it all 30 seconds to keep Al running

3.6 INADVERTENT FLIGHT IN ICING CONDITIONS

WARNING

Intentional flight in icing conditions is prohibited. During unintentional flight in icing conditions proceed as follows:

1. Carburetor heat PULL (ON)

2. Leave icing conditions immediately by flying a reciprocal heading and/or changing altitude

3. **P/S Heat** switch (if installed) ON

4. Propeller Control Lever START position5. Cabin heat PULL (ON)

6. Move the control surfaces periodically to keep them from freezing

CAUTION

The stall speed increases with ice accumulation on the wing leading edge.

Airspeed indicator, altimeter and vertical speed indicator readings may be inaccurate with ice accumulation on the leading edge of the wing. Additionally, the stall warning system may be inoperative or may not work correctly.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 10



SECTION 3 EMERGENCY PROCEDURES

3.7 SPIN RECOVERY PROCEDURE

1. Rudder Full deflection opposite direction of rotation

2. Elevator Neutral or slightly forward

3. Aileron Neutral4. Throttle IDLE5. Flaps UP

RudderRudderElevatorNeutral when rotation stopsCarefully ease out of dive

Make a smooth recovery from the dive to regain level flight attitude. Do not exceed V_{NE}.

WARNING

During spin recovery, adherence to the recovery sequence is essential!

3.8 POWER-OFF GLIDE

Achievable gliding distances vary depending on altitude and current wind conditions. This is very important when choosing a landing site or reaching a near-by airfield.

To achieve maximum gliding distance:

1. Flaps UP

2. Airspeed 78 KIAS

Demonstrated glide ratio

This means approx. 2.3 NM can be covered for every 1000 ft of

altitude (no wind)

NOTE

Headwinds, tailwinds and wing contamination can significantly influence the distance achievable in glide.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 11



SECTION 3 EMERGENCY PROCEDURES

3.9 LANDING WITH A FLAT TIRE

When landing with a defective tire, or this is suspected, proceed as follows:

Flaps
 LDG position

- 2. Perform touch down on the side of the runway opposite the defective tire. This allows the use of the entire runway width to correct any directional changes caused by the defective tire (for example: left tire defective, land on the right side of the runway)
- 3. Perform touch down with the undamaged main tire first. Lower nose wheel as quickly as possible to improve controllability on the ground.
- 4. Roll out with full aileron deflection in the direction of the undamaged main tire. This reduces the load on the damaged tire.
- 5. When landing with a defective or damaged nose wheel:

Touch down with minimum speed. Keep nose wheel off the ground as long as possible.

3.10 ELECTRICAL SYSTEM MALFUNCTIONS

3.10.1 Complete Electrical System Failure

1. Flight Attitude

2. Flashlight ON
2. ALT1 / BAT switch CHECK if ON
2. ALT 2 circuit breaker (see 3.1.1) RESET if tripped
2. BAT circuit breaker (see 3.1.1) RESET if tripped
3. ALT1 circuit breaker (see 3.1.1) RESET if tripped

If power cannot be restored, it is recommended to use the flashlight for the instruments and carry out a precautionary landing at the nearest airfield.

WARNING

STABILISE

A total loss of all electrical sources is relative improbable due to redundancy. In case of a total loss, all electrical and electronic devices (e.g. Standby Attitude Indicator (AI) and stall warning) will fail.

Possibilities for stabilizing the attitude at N/VFR:

- ⇒ Visual external references (e.g. horizon, lights on ground)
- ⇒ Standby Attitude Indicator (AI) with its own battery (e.g. GARMIN G5 AI, if installed)

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 12



SECTION 3 EMERGENCY PROCEDURES

3.10.2 Alternator Failure

3.10.2.1 Ammeter shows discharge and / or ALT 1 warning light illuminates

1. **ALT1** switch SWITCH OFF then ON, approx. 10 sec.

interval

2. **ALT1** circuit breaker (see 3.1.1) RESET if tripped

If ALT1 warning light remains illuminated:

3. **ALT1** circuit breaker PULL 4. **ALT1** SWITCH OFF

- 5. Instruments not required for the safe continuation of flight should be turned off or dimmed to at least half the intensity.
- 6. Monitor the voltmeter and ammeter
- 7. Land at the nearest airfield.

NOTE

ALT 2 (internal alternator) takes over the power supply. The flight may be continued as limited power supply is available. However, the battery will no longer be charged and could indeed discharge. The ammeter must be monitored and a landing at the next suitable airfield considered.

If **ALT 2** also fails, the emergency procedures described under in 3.10.2.3 or 3.10.2.4 must be followed.

Even with the audio panel turned off the pilot can still transmit with COM 1 (Failsafe Design) via his headset. Use of the Intercom is not possible.

WARNING

Before returning the aircraft to service, the problem must be resolved.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 13



SECTION 3 EMERGENCY PROCEDURES

3.10.2.2 **ALT 2** warning light illuminates

1. **ALT 2** circuit breaker (see 3.1.1) RESET if tripped

If ALT 2 warning light remains on:

2. **ALT 2** circuit breaker PULL

NOTE

ALT 1 (external alternator) takes over the power supply. The flight may be continued, reducing electrical power consumption to a minimum (monitor ammeter) as sufficient power is available. If **ALT 1** also fails, the emergency procedures described under 3.10.2.3 or 3.10.2.4 must be followed.

WARNING

The problem must be ascertained and eliminated before the next flight!

3.10.2.3 ALT 1 and ALT 2 warning lights illuminate

When both alternator warning lights are illuminated the **VOLT** warning light also indicates, that the electrical system is no longer receiving current from the alternators.

ALT 1 switch switch OFF then ON
 ALT 1 circuit breaker (see 3.1.1) RESET if tripped
 ALT 2 circuit breaker (see 3.1.1) RESET if tripped

If warning lights **ALT 1** and **ALT 2** remain on:

4. ALT 1 circuit breaker
5. ALT 2 circuit breaker
6. ALT 1 switch
PULL
OFF

NOTE

The battery will supply all critical aircraft systems with power for at least 30 minutes. The illumination of the **VOLT** warning light marks the beginning of the 30 minute power supply. Radio communications should be kept to a minimum and all equipment which is not required for the continuation of flight should be shut off to extend battery life.

A landing must be completed within 30 minutes.

WARNING

Before returning the aircraft to service, the problem must be resolved.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 14



SECTION 3 EMERGENCY PROCEDURES

3.10.2.4 **VOLT** warning light illuminates or blinks

Both alternators supplies either too low (permanent red light) or too high voltage (red flashing light).

1. **ALT 1** switch Switch OFF then ON;

approx. 10 sec. interval

2. **ALT 1** circuit breaker (see 3.1.1) RESET if tripped 3. **ALT 2** circuit breaker (see 3.1.1) RESET if tripped

If the low voltage warning light remains on:

4. ALT 1 circuit breaker
 5. ALT 2 circuit breaker
 6. ALT 1 switch

PULL
OFF

NOTE

The battery will supply all critical aircraft systems with power for at least 30 minutes. The illumination of the voltage warning light marks the beginning of the 30 minute power supply. Radio communications should be kept to a minimum and all equipment which is not required for the continuation of flight should be shut off to extend battery life.

A landing must be completed within 30 minutes.

NOTE

Even with the audio panel turned off the pilot can still transmit with COM 1 (Failsafe Design) via his headset. Use of the Intercom is not possible.

WARNING

Before returning the aircraft to service, the problem must be resolved!

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 15



SECTION 3 EMERGENCY PROCEDURES

3.10.3 Low Voltage Indication

A) Low voltage indication on the ground (needle in or below red-green shaded arc)

1. Engine speed Increase RPM until the needle

moves into the green arc.

(RPM should be below 1350)

2. All non-essential equipment OFF, until needle moves into

the green arc

3. If the needle remains in or below the red-green shaded or yellow arc

Do not fly before problem is

eliminated.

B) Low voltage indication in flight (needle in or below red-green shaded arc)

1. All non-essential equipment OFF, until the needle moves

into green the arc

2. If the needle remains in or below the red-green shaded or yellow arc

Alternator is defective.

Proceed in accordance with

section 3.10.2

C) <u>Low voltage indication during approach and landing (needle in or below red-green</u> shaded arc)

1. After landing

Proceed in accordance with paragraph 3.10.3 A)

WARNING

Whenever the needle of the voltmeter is within the RED ARC, land at the nearest airfield to eliminate the problem before continuing the flight..

NOTE

Color of voltmeter caution zone may vary from manufacturer between red-green shaded or yellow marked.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 16



SECTION 3 EMERGENCY PROCEDURES

3.11 FLAP CONTROL SYSTEM MALFUNCTIONS

FLAP POSITION INDICATOR or FLAP ACTUATOR MALFUNCTION

Flap Actuator circuit breaker (see 3.1.1)
 Flap Control circuit breaker (see 3.1.1)
 RESET, if tripped

3. Flap position visually CONFIRM on the left wing4. Airspeed maintain within the WHITE ARC

on the airspeed indicator

5. Flap switch SWITCH through all positions.

If the flap actuator is inoperative or the flap position indicator reading is incorrect, approach and landing must be conducted at airspeed safe for the current flap setting.

WARNING

During landings with the flaps <u>not in the landing position</u>, stall speed and landing distance increase.

3.12 TRIM CONTROL SYSTEM FAILURES

3.12.1 Trim System Inoperative

Trim Actuator circuit breaker (see 3.1.1) RESET, if tripped
 Trim Control circuit breaker (see 3.1.1) RESET, if tripped

3. Trim switch repeatedly PRESS "Nose UP" and then "Nose Down"

NOTE

An inoperative trim system does not affect aircraft controllability. However, the control stick forces are considerably higher and may reach up to 22 lb (10kg).

4. Land at the nearest airfield.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 17



SECTION 3 EMERGENCY PROCEDURES

3.12.2 Trim Actuator Runaway

1. Control Column HOLD in position

2. **Trim Actuator** circuit breaker PULL

3. Trim switch CHECK if pressed or jammed

If the problem is obvious, and can be solved:

4. **Trim Actuator** circuit breaker (see 3.1.1) RESET

NOTE

Approx. 8 seconds are required to trim from full nose-down to full nose-up or vice versa.

If the problem cannot be solved:

4. Land at the nearest airfield.

3.13 AVIONICS MALFUNCTIONS

3.13.1 Complete Avionics Failure

1. **Avionics** switch SWITCH OFF then ON, approx. 20 sec.

interval

If the switch trips to the off position:

2. Land at the nearest suitable airfield.

3.13.2 Receive Mode Failure of COM-Equipment

1. Push-to-Talk (PPT) switch CHECK pilot's and co-pilot's

PTT-switches are not pressed or jammed (also check transceiver display). CHECK connectors.

2. Head-set Momentarily switch off SQUELCH.

If no noise is audible:

CHECK head-set connectors.

3.13.3 Transmit Mode Failure of COM-Equipment

1. Transmit-Signal TX CHECK if displayed while

transmitting.

2. Selected frequency CHECK, if correct

3. Microphone CHECK, if necessary replace

head-set.

If the problem cannot be eliminated, set transponder to 7600 (radio failure) as required.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 18



SECTION 3 EMERGENCY PROCEDURES

.3.13.4 Primary Flight Display Failure

G500 and G500 TXi:

1. **PFD** circuit breaker (see 3.1.1) RESET, if tripped

G500 only:

AHRS circuit breaker (see 3.1.1)
 ADC circuit breaker (see 3.1.1)
 RESET, if tripped

It is possible to safely continue flight, even if the PFD failure cannot be corrected in flight, by referencing the remaining instruments. It may, none the less, be prudent to land at the nearest airfield.

NOTE

Following information is still available when the PFD fails:

Attitude: Natural horizon or standby attitude indicator (if installed)

Altitude: GPS altitude, Transponder altitude, ground visibility

<u>Heading/Track:</u> Compass, GPS ground track

Airspeed: GPS ground speed, stall warning

3.13.5 Magnetometer Failure

1. **AHRS** circuit breaker (G500 only)

RESET, if tripped

NOTE

In the event of a magnetometer failure a red X will be displayed over the course display. If the GDU 620 / 1060 is receiving a valid GPS ground track signal, the magnetic heading display will be replaced with the GPS ground track. The GPS ground track is displayed in magenta.

3.13.6 Complete Navigation System Failure

1. **AHRS** circuit breaker *(G500 only)* RESET, if tripped 2. Navigation Compass, GPS

NOTE

In the event of a complete navigation system failure (magnetometer and GPS ground track) a red X will be displayed over the course display and the markings on the compass rose disappear

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 19



SECTION 3 EMERGENCY PROCEDURES

3.13.7 AHRS Failure

1. **AHRS** circuit breaker (G500 only) RESET, if tripped

NOTE

In the event of an AHRS Failure, the horizon is no longer displayed on the PFD. Additionally a red "X" and in yellow "AHRS FAILURE" is displayed. A Navigation System Failure, as described in section 3.13.6, accompanies an AHRS Failure.

3.13.8 ADC Failure

1. **ADC** circuit breaker (G500 only) RESET, if tripped

2. Continue flight Using stand-by instruments (see 3.13.4)

NOTE

Failure of the Air Data Computers (ADC) is indicated through a red X and yellow text above the airspeed indicator, the altimeter, the vertical speed indicator, the TAS and the OAT indicators.

Certain functions, such as TAS and wind calculation, are no longer usable.

3.14 STARTER MALFUNCTION

During engine start on ground, power transmission from the starter to the engine is defect (a continuing and excessive howling tone is audible).

1. Throttle IDLE

2. Ignition switch OFF

3. Repair damage before conducting planned flight.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 20



SECTION 3 EMERGENCY PROCEDURES

3.15 IN-FLIGHT FAILURES AND MALFUNCTIONS

3.15.1 Inadvertent Release and Opening of the Canopy in flight

In the event of an inadvertent release and opening of the canopy in flight, a stationary canopy opening angle of about 20° - 30°, depending on the flight condition, is reached. Because the canopy opens forwards, the canopy cannot be torn off during flight. Even though the airflow conditions around the aircraft change considerably with an open canopy in flight, the aircraft remains fully controllable. Initial flight attitude changes can be easily corrected. Do not unbuckle the seat belt in order to close the canopy. During solo flights, carefully try to close the canopy without neglecting flight tasks and pilot responsibilities. If this is not possible, continue the flight with the open canopy and land at the nearest airfield.

1. Keep calm, there is no imminent danger.

2. Flight attitude Stabilize flight attitude. Under

consideration of the actual conditions, establish stationary horizontal level flight.

Airspeed 65 – 75 KIAS

3. Canopy If possible, close and lock canopy in

flight. Check the canopy locking and the position of the Canopy Locking

Lever periodically until landing.

If it is not possible to close the canopy, continue flight with the open canopy and

land at the nearest airfield.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 21



SECTION 3 EMERGENCY PROCEDURES

[intentionally left blank]

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	3 - 22



4.5.15

POH /AFM AQUILA AT01-100B (N/VFR)

Section 4 NORMAL PROCEDURES

4-20

SECTION 4

NORMAL PROCEDURES

Page 4.1 INTRODUCTION 4-2 AIRSPEEDS FOR NORMAL OPERATION 4.2 4-3 4.3 DAILY INSPECTION 4-4 4.4 PRE-FLIGHT INSPECTION 4-9 4.5 CHECKLISTS FOR NORMAL PROCEDURES 4-11 4.5.1 Before Engine Start-up 4-11 4.5.2 **Engine Start-up** 4-12 4.5.3 **Before Taxiing** 4-13 4.5.4 **Taxiing** 4-14 4.5.5 Before Take-off (at the Taxi Holding Position) 4-15 4.5.6 Take-off 4-16 4.5.7 Climb 4-16 4.5.8 Cruise 4-17 4.5.9 Descent 4-17 4.5.10 Landing 4-18 4.5.11 Go-Around (Balked Landing) 4-18 4.5.12 After Landing 4-18 4.5.13 Engine Shutdown 4-19 4.5.14 Refueling 4-19

Flight in Rain and/or with Wing Contamination

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 1



Section 4 NORMAL PROCEDURES

4.1 INTRODUCTION

This section provides normal operating procedures and checklists for the aircraft as well as recommended airspeeds under D/VFR and N/VFR.

Additional information is provided in the current issues of the Operators Manual for ROTAX® engine Type 912 series and the Operation and Installation Manual of mt-Propeller® ATA 61-01-024.

Normal procedures associated with optional equipment can be found in Section 9.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 2



Section 4 NORMAL PROCEDURES

4.2 AIRSPEEDS FOR NORMAL OPERATION

The following airspeeds are based on the maximum take-off weight of 1653 lbs (750 kg). They may also be used for any lower operational weight.

TAKE-OFF				
Airspeed (IAS)		kts		
Normal climb speed to 50 Feet (Flaps T/O)		57		
Best rate of climb speed at sea level (Flaps UP)	V _Y	65		
Best angle of climb speed at sea level (Flaps T/O)	V _x	52		

LANDING			
Airspeed (IAS)	kts		
Final approach speed for landing (Flaps LDG)	60		
Balked landing (Flaps LDG)	60		
Maximum demonstrated crosswind component for take-off or landing	15		
Maximum airspeed with Flaps LDG V _{FE}	90		

CRUISE				
Airspeed (IAS)		kts		
Maneuvering speed	V_A	112		
Maximum Turbulent Air Operating Speed	V _{NO}	130		

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 3



Section 4 NORMAL PROCEDURES

DAILY INSPECTION

CAUTION

The daily inspection is begun by checking all 3 fuel sumps for water and contamination. This must be done **before** the aircraft is moved. Otherwise the fuel in the sump may mix.

1. Tank drain (left / right wing) drain and visually inspect for contamination 2. Electrical fuel pump drain drain and visually inspect for contamination

A) **CABIN**

Aircraft Documentation CHECK on board 1. Ignition key **REMOVED** 2. **ALT1/ BAT** switch 3. ON 4. Warning lights (ALT1, FUEL) **ILLUMINATE** Warning lights (ALT 2, VOLT) **ILLUMINATE** 5.

NOTE

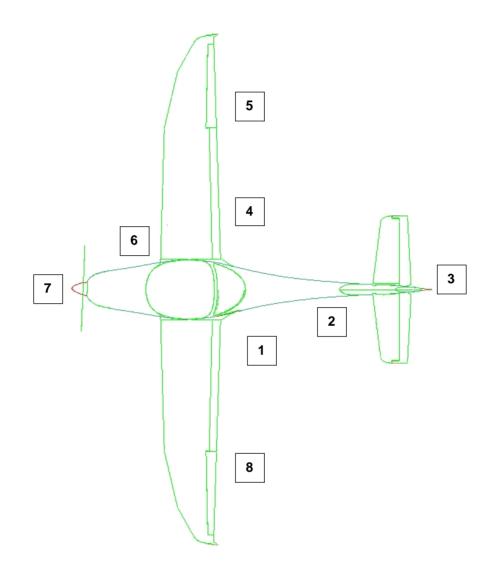
If warning light VOLT does not illuminate, switch ON more electrical devices (e.g. Avionics and/or Landing Light) until warning light illuminates.

6.	ALT1 switch	OFF
7.	Engine instruments	CHECK
8.	Fuel quantity	CHECK
9.	Nav Lights switch	ON, CHECK, OFF
10.	Landing Light switch	ON, CHECK, OFF
11.	Instruments Lights switch	ON, CHECK, OFF
12.	BAT switch	OFF
13.	ELT	CHECK operational
14.	Foreign objects	CHECK and REMOVE, when
		necessary
15.	Baggage	STOWED and SECURED
16.	Canopy	CHECK condition and cleanliness
17.	Flashlights	CHECK

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 4

Section 4 NORMAL PROCEDURES

B) EXTERIOR CHECK, Visual Inspection



CAUTION

In this manual, <u>visual inspection</u> means the following:
Inspect for mechanical damage, dirt, cracks, delamination, excessive play, looseness, leaks, incorrect attachment, foreign objects and general condition.

Control surfaces: in addition, check for free movement.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 5



Section 4 NORMAL PROCEDURES

1. Left main landing gear

a) Landing gear strut Visual inspection

b) Wheel fairing Visual inspection (refer to 7.11.4)

c) Tire pressure and slip marking CHECK

d) Tire, wheel, brake Visual inspection

e) Chocks (if in use) REMOVE

2. Fuselage

a) Fuselage shellb) Skid platec) Tail tie-downVisual inspectionDISCONNECT

3. Empennage

a) Elevatorb) Horizontal stabilizerc) RudderVisual inspectionVisual inspection

CHECK: fitting and bolt

connection, proper control cable

connection and safe-tied.

d) Vertical stabilizer Visual inspection

4. Right main landing gear

a) Landing gear strut Visual inspection

b) Wheel Fairing Visual inspection (refer to 7.11.4)

c) Tire pressure and slip marking CHECK

d) Tire, wheel, brake Visual inspection

e) Chocks (if in use) REMOVE

Right wing

a) Entire wing surface (upper and under side) Visual inspectionb) Fuel ventCHECK if clear

c) Flap Visual inspection

d) Aileron and inspection window
e) Wing tip, NAV lights and ACL
Visual inspection

f) Fuel level CHECK with dipstick (see inner

surface of baggage compartment door) and verify with the indicated

fuel level on the fuel gauge cockpit

g) Fuel tank filler cap CHECK if closed h) Wing tie-down DISCONNECT

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 6



Section 4 NORMAL PROCEDURES

6. Nose section, cowling

WARNING

Before cranking the propeller: Ignition and **ALT1/BAT** switch: OFF Set the parking brake.

WARNING

RISK OF BURNS!

Only check the oil and coolant levels when the engine is cool.

a) Check oil level

Turn the propeller several times in the <u>direction of</u>

<u>engine rotation</u> to pump oil from the engine back into the oil tank.

CAUTION

NEVER turn the propeller against the direction of engine rotation.

Stop turning the propeller when air begins to return to the oil tank. This is indicated by the sound of air rushing from the open oil tank.

Use the oil dip stick, to check that the oil level is between the -min./max.- markings. The difference between -min./max.- is approximately 0.48 US Quarts (0.45 I).

CAUTION

The oil specification in Section 1.9.1 must be adhered to!

b) Check coolant level: Verify coolant level in the expansion and replenish as required. (The expansion tank must be at least 2/3 filled or coolant has to be visible at the gauge-glass.)

Verify coolant level in the **overflow bottle** and replenish as required. (The coolant level must be between the min. and max. markings.)

CAUTION

The coolant specification in Section 1.9.2 must be adhered to!

c) Air Intakes

CHECK if clear

d) Cooler intake

CHECK if free from obstructions

e) Cowling

Visual Inspection; CHECK Camloc fasteners

f) Propeller and Spinner

Visual inspection

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 7



Section 4 NORMAL PROCEDURES

g) Propeller blades

CHECK for cracks and other damage

7. Nose landing gear

a) Nose gear strut

Visual inspection Visual inspection

b) Wheel fairing

CAUTION

Both parts of the 2 piece nose wheel fairing must always be installed on the aircraft

c) Tire pressure and slip marking CHECK

d) Tire, wheel Visual inspection
e) Shock absorber unit Visual inspection

f) Chocks and tow bar REMOVE

8. Left wing

a) Entire wing surface (upper and under side) Visual inspection

b) Fuel vent CHECK if clear

c) **BAT** switch ON

d) Stall warning press to upper detent, warning

tone is audible

e) **BAT** switch OFF

f) Pitot / Static tube REMOVE cover,

CHECK if all openings are clear

g) Wing tip, NAV lights and ACL

h) Aileron and inspection window

i) Cooler cover (if installed)

Visual inspection

Visual inspection

j) Fuel level CHECK with dipstick and verify

with the indicated fuel level on the

fuel gauge

k) Fuel tank filler cap CHECK if closed
l) Flap Visual inspection
m) Wing tie-down DISCONNECT

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 8



Section 4 NORMAL PROCEDURES

4.4 PRE-FLIGHT INSPECTION (Walk Around)

1. Daily Inspection Confirm has been carried out.

2. Tow bar Remove

3. Fuel level CHECK with dipstick and verify with the indicated fuel level on the fuel gauge

WARNING

Before cranking the propeller: Ignition and **ALT1/BAT** switch: OFF, Set the parking brake.

WARNING

RISK OF BURNS!

Only check the oil and coolant levels when the engine is cool!

4. Check oil level

Turn the propeller several times in the <u>direction</u> of engine rotation to pump oil from the engine back into the oil tank.

Stop turning the propeller when air begins to return to the oil tank. This is indicated by the sound of air rushing from the open oil tank.

Use the oil dip stick to check that the oil level is between the min. and max. markings. The difference between min. and max. is approx. 0.48 US Quarts (0.45 I).

CAUTION

The oil specification in Section 1.9.1 must be adhered to!

5. Check Coolant Level

Verify coolant level in the overflow bottle and replenish as required. (The coolant level must be between the min. and max. markings)

CAUTION

The coolant specification in Section 1.9.2 must be adhered to !

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 9



Section 4 NORMAL PROCEDURES

6. Tie-down straps remove

7. Baggage door CHECK if closed and locked

8. Pitot cover remove9. Control locks remove

10. Seating position adjust and lock, check that nose wheel

steering and brakes can be operated

11. Carburetor heat CHECK for free movement,

then PUSH (OFF)

12. Cabin heat CHECK for free movement,

then PUSH (OFF)

13. Choke CHECK for free movement and

automatic reset

14. Throttle CHECK for free movement,

then set IDLE

15. Propeller Control Lever CHECK for free movement,

then set in START Position

16. Weight and balance within limits?

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 10



Section 4 NORMAL PROCEDURES

4.5 CHECKLISTS FOR NORMAL PROCEDURES

4.5.1 Before Engine Start-up

Daily and Pre-Flight Inspection
 Passenger Briefing
 Seats
 Seat Belts and Harnesses
 COMPLETED
 ADJUSTED
 FASTENED

5. Canopy CLOSED and LOCKED

Check locking mechanism

6. Parking Brake SET (pull lever back)

7. Control column CHECK for free movement and

correct control surface deflections

8. Fuel Selector Valve LEFT or RIGHT

9. Carburetor Heat PRESS10. Throttle IDLE

11. Propeller Control Lever START position

12: Avionics Switch OFF13. P/S-Heat (if installed) OFF

14. Circuit Breakers CHECK all set

NOTE

Cage the Attitude Indicator (if installed) before switching ALT1/BAT on.

15. ALT1 / BAT switch

ON

NOTE

Pay attention to messages that may appear on the PFD and MFD displays while the system is loading.

The attitude indicators (AHRS module and stand-by indicator) require several minutes to stabilize. Pay attention to information given on the Garmin G500 / G500 TXi display.

16. ALT 1 warning light
17. ALT 2 warning light
18. FUEL warning light
19. P/S-HEAT warning light (if installed)
10. ALT 2 warning light (if installed)
10. ALT 3 warning light (if installed)
10. ALT 3 warning light (if installed)

20. ACL switch ON

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:	
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 11	



Section 4 NORMAL PROCEDURES

4.5.2 Engine Start-up

Fuel Pump switch
 FUEL warning light
 Throttle
 Cold Engine

- Hot Engine 0.8 in. (2 cm) OPENED

4. Choke - Cold Engine PULL, and keep pulled

- Hot Engine RELEASE (automatic reset)

5. Brakes PRESS both pedals

6. Propeller area CLEAR

7. Ignition switch START, then BOTH

8. Oil Pressure CHECK, if oil pressure rises

CAUTION

The oil pressure has to show rising values within 10 seconds after engine start, otherwise shut down the engine immediately!

NOTE

The starter may not be operated for more then 10 seconds at a time. Allow the starter to cool off for at least 2 minutes between attempts.

9. ALT 1 warning light	OFF
10. ALT 2 warning light	OFF
11. Fuel Pump switch	OFF

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:	
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 12	



Section 4 NORMAL PROCEDURES

4.5.3 Before Taxiing

CAUTION

Warm up the engine for approx. 2 min at 800 RPM and then at 1000 RPM until the Oil Temperature reaches a temperature of at least 122°F (50°C)

Avionics switch
 Avionics and flight instruments
 SET

The GARMIN G500 / G500 TXi has an integrated sensor that automatically adjusts the brightness of the display.

It is also possible to adjust the brightness of the display manually. Using the large knob of the G500 MFD to change to the AUX page. Use the small knob of the G500 to adjust the brightness. When finished press the ENT button to save the changes. To manually adjust the brightness of a G500 TXi use the MFD touch-screen to change into menu "Home" than "System" and into "Backlight".

3. Engine Instruments CHECK
NOTE

Oil can be brought up to temperature during taxiing.

4. Voltmeter CHECK, if needle is within the

green range

5. Trim switch and indication functional CHECK

6. Flap switch and indication functional CHECK, afterwards UP

7. **P/S Heat** switch (if installed) ON, **P/S HEAT** warning light goes off

8. **P/S Heat** switch (if installed) OFF, **P/S HEAT** warning light goes on

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 13



Section 4 NORMAL PROCEDURES

ALTERNATORTEST at 1000 RPM:

CAUTION

There are two independently protected alternators installed, which are constantly in use during D- and N/VFR. Especially for night operation the proper function of <u>both</u> alternators is important.

9. Nav Lights switch
10. Landing Light switch
11. Instrument Lights switch
ON

⇒ ammeter indication in ",+" zone (charge)

12. **ALT 1** switch OFF

⇒ ammeter indication in "-" zone (discharge)

13. **ALT 2** circuit breaker PULL

 \Rightarrow increase of discharge (ALT 2 o.k.)

 \Rightarrow no change (ALT 2 damaged)

14. ALT 2 circuit breaker PUSH15. ALT 1 switch ON

⇒ ammeter indication bounce up to high positive values (strong charge) and decline

thereafter (ALT 1 o.k)

 \Rightarrow no change (ALT 1 damaged)

16. all switches AS REQUIRED

4.5.4 Taxiing

Parking Brake
 Brakes
 RELEASE
 CHECK

3. Nose Wheel Steering CHECK (function, free movement)

4. Flight instruments and Avionics CHECK

CAUTION

Do not operate the engine at high RPM when taxiing to prevent damage to the propeller through stones or other foreign objects.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:	
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 14	



Section 4 NORMAL PROCEDURES

4.5.5 Before Take-off (at the Taxi Holding Position)

Brakes APPLY
 Parking Brake SET

Compass and gyro Instruments CHECK setting

Fuel Selector Valve
 FUEL warning light
 LEFT or RIGHT, switch to the fuller tank
 OFF, (otherwise, <u>do not attempt</u> take-off)

6. Engine instruments CHECK if within the green range

7. Throttle SET 1700 RPM

8. Ignition switch Magneto check: SWITCH through:

"L-BOTH-R-BOTH" - positions.

CHECK RPM-drop

max. RPM-drop: 120 RPM max. difference L/R: 50 RPM RPM drop must be noticeable

then: BOTH position

9. Carburetor heat PULL (ON)

(RPM drop: 20 to 50 RPM)

Carburetor temperature indicator (if installed) CHECK

11. Carburetor heat PUSH (OFF)

12. Propeller control lever SWITCH 3 times between HIGH RPM

and LOW RPM positions (end stops)

Check points: 1) RPM drop: 200 ± 50 RPM

2) increase manifold pressure3) constant oil pressure (± 0,5 bar

then: START position

CAUTION

Pull back the propeller control lever slowly to minimize the load on the two-piece crankshaft! For training operation switching between HIGH RPM and LOW RPM once is sufficient.

13. Throttle IDLE
14. Fuel Pump switch ON
15. Flap switch T/O

16. Trim switch white marking17. Circuit breakers CHECK all set

18. Control column
 19. Lap belt
 CHECK for free movement
 FASTENED and TIGHTENED

20. Canopy CLOSED and LOCKED

21. Parking brake RELEASE

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 15



Section 4 NORMAL PROCEDURES

4.5.6 Take-off (up to 50 ft)

1. Throttle WIDE OPEN

Tachometer
 Elevator, control column
 Elevator, control column
 CHECK if within 2300 - 2385 RPM
 NEUTRAL during initial ground roll

4. Rudder pedals Maintain direction

5. Rotatespeed6. Climb speed50 KIAS57 KIAS

CAUTION

To increase power setting raise RPM first and open throttle second.
To decrease power setting close throttle first and lower RPM second.

CAUTION

For the shortest take-off distance over a 50-feet obstacle at sea level:

7. Rotate speed 50 KIAS 8. Climb speed (V_X) 52 KIAS

4.5.7 Climb

1. Throttle WIDE OPEN

2. Propeller control lever (max. 5 minutes) 2385 RPM, afterwards 2260 RPM

3. Engine instruments CHECK if in GREEN range

NOTE

During take-off and climb at take off power the RPM is intended to be in the caution area because the maximum continuous rpm is exceeded. This is acceptable for max. 5 minutes.

4. Flap switch UP
5. Climb speed 65 KIAS
6. Landing Light switch OFF

7. Trim switch SET as required

NOTE

The best rate-of-climb speed, V_{Y_i} is a function of the operating weight and decreases with altitude. For more information, refer to Section 5.2.6.

Docume	nt Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1	010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 16



Section 4 NORMAL PROCEDURES

4.5.8 Cruise

1. Throttle AS REQUIRED (Ref. to Section 5,

Page 5-11)

2. Propeller control lever SET 1650 to 2260 RPM

CAUTION

Continuous operation with throttle wide open and propeller revolution below 2140 RPM should be avoided to prevent engine damage in particular at pressure altitudes below 3000ft and at high CHT (see SL-912-016)

NOTE

For best manifold pressure/propeller speed combinations: Refer to Section 5, page 5-11

3. Flaps switch UP4. Fuel Pump switch OFF

5. Trim switch SET as required

6. **P/S Heat** switch (if installed) AS REQUIRED, OFF AT OAT >59°F (15°C)

7. Engine instruments CHECK if in green range

8. Carburetor temperature indicator (if installed) MONITOR

CAUTION

During flights above a pressure altitude of 6000 ft, the fuel pressure warning light must be monitored closely. If the **FUEL** warning light goes ON, the **Fuel Pump** must be switched ON to prevent fuel vapor formation in the fuel system.

4.5.9 Descent

Throttle
 Propeller control lever
 First decrease AS REQUIRED
 Second SET above 2000 RPM

3. Carburetor heat AS REQUIRED

4. Carburetor temperature indicator (if installed) MONITOR

CAUTION

For a rapid descent proceed as follows:

Throttle First IDLE

Propeller control lever Second START
Carburetor heat PULL (ON)

Flaps UP

Airspeed 130 KIAS

Oil and cylinder head temperature maintain in green range

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 17



Section 4 NORMAL PROCEDURES

4.5.10 Landing

1. Lap belt CHECK SECURE

2. **Fuel Pump** switch ON

3. Carburetor heat PULL (ON)

4. Throttle AS REQUIRED

5. Airspeed 90 KIAS

6. Flaps switch T/O or LDG

7. Trim switch AS REQUIRED

8. Flaps switch LDG9. Approach speed 60 KIAS

10. Propeller control lever START

11. **Landing Light** switch ON (as required)

CAUTION

In strong headwinds or crosswinds, in turbulent air or in wind shear, it may be desirable to approach using less flaps and at a higher airspeed.

4.5.11 Go-Around (Balked Landing)

1.	Throttle	First WIDE OPEN
2.	Propeller control lever	Second START
3.	Carburetor Heat	PUSH (OFF)
4.	Flaps switch	T/O
5.	Airspeed	65 KIAS

CAUTION

Any operation with throttle wide open and carburetor heat engaged should be avoided to prevent engine damage.

4.5.12 After Landing

1.	Throttle	AS REQUIRED	

Flaps switch
 P/S Heat switch (if installed)
 OFF

4. Carburetor Heat PUSH (OFF)

Fuel Pump switch
 Transponder
 Landing Light switch
 OFF

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 18



Section 4 NORMAL PROCEDURES

4.5.13 Engine Shutdown

1.	Throttle	IDLE
2.	Parking Brake	SET
3.	Flaps switch	LDG

4. ELT CHECK (frequency 121.5 MHz)

5. Avionics switch
 6. Ignition Switch
 7. Electrical equipment
 8. Instrument Lights switch
 9. ALT1 / BAT switch

NOTE

The GARMIN G500 / G500 TXi is turned off with the ALT1/BAT switch.

10. Chocks and tie-downs

AS REQUIRED

4.5.14 Refueling

- 1. Engine Shutdown as in Section 4.5.13
- 2. Ground the aircraft

CAUTION

During refueling, the aircraft **must** be grounded (for example at the end of the exhaust pipe.)

- 3. Open fuel tank filler cap
- 4. Refuel both tanks equally

NOTE

Insert the fuel pump nozzle carefully into the tanks to avoid damage.

- 5. Replace the fuel tank filler caps
- 6. Remove grounding cable

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 19



Section 4 NORMAL PROCEDURES

4.5.15 Flight in Heavy Rain and/or with Wing Contamination

CAUTION

When flying with wet and/or contaminated wings and control surfaces, performance and handling qualities may be reduced. This applies in particular to take-off distance, climb performance, cruising speed and stall characteristics.

The stall speed may increase up to 3 kts and the air speed indicator may give false readings.

Visibility may deteriorate considerably in rain.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.07	A.06 (25.05.2020)	03.03.2021	4 - 20

Section 7 AIRCRAFT DESCRIPTION

SECTION 7

DESCRIPTION OF THE AIRCRAFT AND ITS SYSTEMS

Seite

		Jeile
7.1	INTRODUCTION	7-3
7.1.1	Garmin G-500 / G500 TXi System (Primary Flight Display)	7-3
7.2	AIRFRAME	7-4
7.3	FUSELAGE	7-4
7.4	WING	7-4
7.5	EMPENNAGE	7-5
7.6	FLIGHT CONTROLS	7-5
7.6.1	Ailerons	7-5
7.6.2	Elevator and Trim System	7-5
7.6.3	Rudder	7-6
7.6.4	Flaps and Flap Position Indication	7-6
7.7	INSTRUMENT PANEL	7-7
7.7.1	Overview Control Panel	7-8
7.7.2	Cabin Heat	7-8
7.7.3	Cabin Ventilation	7-8
7.7.4	Additional Lighting (NVFR)	7-8
7.8	SEATS, SEATBELTS AND HARNESSES	7-9
7.9	BAGGAGE COMPARTMENT	7-9
7.10	CANOPY	7-9
7.11	UNDERCARRIAGE	7-10
7.11.1	Nose Landing Gear and Nose Wheel Steering	7-10
7.11.2	Main Landing Gear and Brake System	7-10
7.11.3	Parking Brake	7-11
7.11.4	Wheel Fairings	7-11

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 1



Section 7 AIRCRAFT DESCRIPTION

7.12	POWER PLANT	7-12
7.12.1	Engine	7-12
7.12.2	Propeller	7-12
7.12.3	Throttle and Propeller Control	7-13
7.12.4	Choke	7-14
7.12.5	Carburetor Heat	7-14
7.13	FUEL SYSTEM	7-15
7.13.1	Overview	7-15
7.13.2	Fuel Tank	7-16
7.13.3	Fuel Selector / Shut-Off Valve	7-16
7.13.4	Fuel Level Indication	7-17
7.14	ELECTRICAL SYSTEM	7-18
7.14.1	Power Supply and Battery System	7-18
7.14.2	Ignition System and Starter	7-18
7.14.3	Electrical Equipment and Circuit Breakers	7-20
7.14.4	Voltmeter and Ammeter	7-20
7.14.5	Warning Light ALT 1 + ALT 2	7-20
7.14.6	Warning Light FUEL	7-21
7.14.7	Warning Light VOLT	7-21
7.14.8	Engine Instruments and Fuel Level Indicator	7-21
7.14.9	External Power Unit	7-21
7.15	PITOT-STATIC SYSTEM	7-22
7.15.1	Pitot Heat	7-22
7.16	STALL WARNING SYSTEM	7-23
7.17	AVIONICS	7-23

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 2



Section 7 AIRCRAFT DESCRIPTION

7.1 INTRODUCTION

Section 7 of the Pilot's Operating Handbook contains a description of the entire aircraft and its systems, including the integration of the GARMIN G500 / G500 TXi as well as information related to their use.

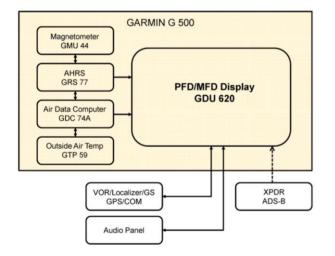
NOTE

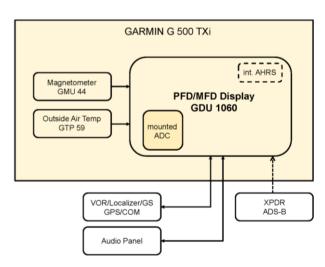
A more in depth description and the user manuals of the GARMIN G500 / G500 TXi can be found in the GARMIN G 500 / G500 TXi Pilot's Guide.

7.1.1 Garmin G500 / G500 TXi System (Primary Flight Display)

Both GARMIN G500 systems have 2 displays, the PFD and the MFD. Together they form the Garmin Display Unit (GDU). In addition, the GDU has an Attitude and Heading Reference System (AHRS unit) and an Air-Data Computer (ADC unit). The GARMIN G500 TXi display has an integrated AHRS and the ADC is installed directly onto the back side of the GDU. The Garmin G500 has both units installed separately into the fuselage.

Both systems are organized as shown in the following illustrations.





For the G500 and G500 TXi system the GDU is attached to the aircraft power supply through its own push-pull type circuit breaker. The circuit breaker is located on the right side of the instrument panel and is labeled **PFD**. This circuit breaker also protects all other components of the G500 TXi system, because they all are connected via the display unit.

The G500 AHRS unit and the G500 magnetometer are attached to the power supply through their own push-pull circuit breaker. The circuit breaker is located on the right side of the instrument panel and is labeled **AHRS**.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 3



Section 7 AIRCRAFT DESCRIPTION

Also the G500 ADC and its OAT probe are protected by a dedicated push-pull circuit breaker. The circuit breaker is located on the right side of the instrument panel and is marked with **ADC**. Current flows through all G500 and G500 TXi circuit breakers as soon as the **ALT1 / BAT** switch has been turned on.

7.2 AIRFRAME

The Aquila AT01-100 is a modern single engine two seater in a side-by-side configuration. Due to its high useful load, roomy cockpit, large baggage compartment, good cruise performance and light yet incredibly sturdy airframe, the Aquila is not only a great aircraft for longer tours but also an ideal training platform.

The aircraft is a low wing configuration with a mid mounted horizontal stabilizer.

With the exception of the landing gear, the engine mount, and a few fittings the Aquila AT01-100 is built entirely of composite material. Most components are fabricated using glass-fiber-reinforced plastic (GFRP), with carbon-fiber-reinforced plastic (CFRP) being employed where extra strength is required.

7.3 FUSELAGE

The fuselage and the vertical stabilizer are fabricated in two half shells. While the fuselage portion of the shell is fabricated from solid fiberglass laminate, the vertical stabilizer portion has a sandwich structure.

On the engine side the firewall, which is made of a GFRP/CFRP sandwich, is covered with a special fire-resistant ceramic fleece and a stainless steel sheet.

The landing gear frame, together with the seat frame, supports the main landing gear struts. The frame continues upwards and forms a massive roll cage made from GFRP and CFRP.

7.4 WING

The wing is designed with a triple trapezoid planform and a swept-back leading edge. The wing is fastened to fuselage from below using 4 bolts.

The wing shells are GFRP/foam sandwich composite constructions and are reinforced locally by CFRP unidirectional bands.

The fuel tanks are integrated into the leading edge of the wing structure. The 2 fuel tanks, one on each side, have a volume of approx. 15.8 US gal (60 l) each. The inner surface of the fuel tank is sealed with a special surface lining to protect the wing structure from damage.

The position lights, ACL (Anti-Collision Light) and the fuel tank vents are integrated into the winglets.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 4



Section 7 AIRCRAFT DESCRIPTION

7.5 EMPENNAGE

The vertical and horizontal stabilizers, as well as the elevator and rudder are semi-monocoque sandwich composite constructions. The shells are fabricated from a GFRP sandwich reinforced by carbon fiber bands.

The horizontal stabilizer assembly is bonded directly to the fuselage and cannot be removed.

7.6 FLIGHT CONTROLS

The flight controls of the Aquila AT01-100 are of conventional design using a control column and non-adjustable rudder pedals. The elevator and ailerons are controlled via push-pull-rods, the rudder via cables.

The flaps and the trim system are electrically actuated.

7.6.1 Ailerons

The ailerons are controlled using push-pull-rods.

A bell crank in the middle of the main wing spar sets the differentiation of the ailerons. Adjustable stops near the control column are used to limit the aileron deflection.

7.6.2 Elevator and Trim System

The elevator is controlled using push-pull-rods.

Adjustable stops near the control column are used to limit the elevator deflection.

The trim system is an electrically actuated spring trim. Even in a situation such as trim runaway, the aircraft remains controllable, though the stick forces may become somewhat higher. The trim is controlled by a spring-loaded switch. The trim indicator is located in the middle of the instrument panel.

The take-off position of the trim is marked on the indicator.

Switch forward: nose down Switch aft: nose up

In addition, the trim system is protected by a resettable circuit breaker.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 5



Section 7 AIRCRAFT DESCRIPTION

7.6.3 Rudder

The rudder is controlled by the rudder pedals by way of cables running in special guides. The control surface travel is limited by stops at the lower rudder attachment fitting.

Precise control and good maneuverability during taxiing on the ground is accomplished by linking the nose wheel steering mechanism directly with the rudder pedals. Differential breaking may be used to further reduce the turning radius.

The seat can easily be adjusted to allow the pilot to comfortably reach the rudder pedals.

7.6.4 Flaps and Flap Position Indication

The flaps are driven by an electric motor, via a spindle and push-pull-rods.

A three-position selector switch is incorporated in the instrument panel for flap operation. A flap position indicator is also located on the instrument panel.

In cruise position the upper green light is illuminated (UP)

In take-off position the middle green light is illuminated (T/O)

In landing position the lower green light is illuminated (LDG)

The flap selector switch position corresponds accordingly to the flap position.

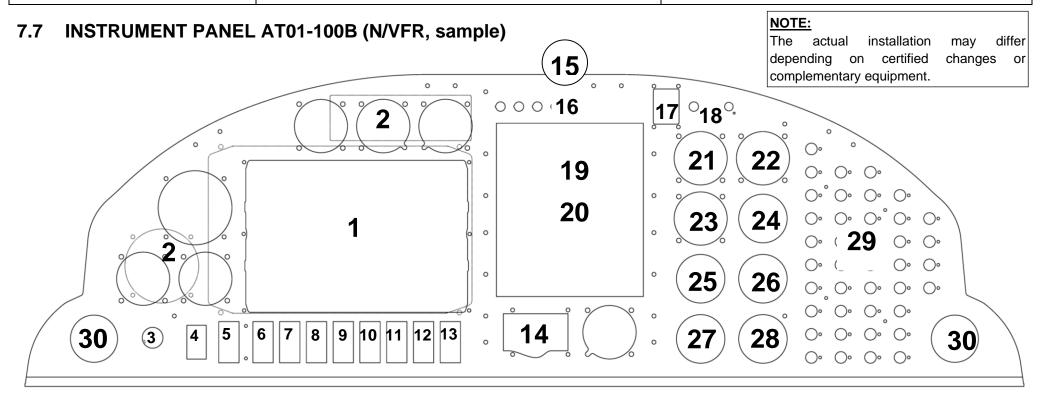
Stripe markings on the flap leading edge offer an additional possibility to visually check the flap position.

A self locking spindle will maintain a flap position, even in the event on an electrical failure.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 6



Section 7 SYSTEM DESCRIPTION



For minimum instrument requirements, refer to Section 2.12 of this manual

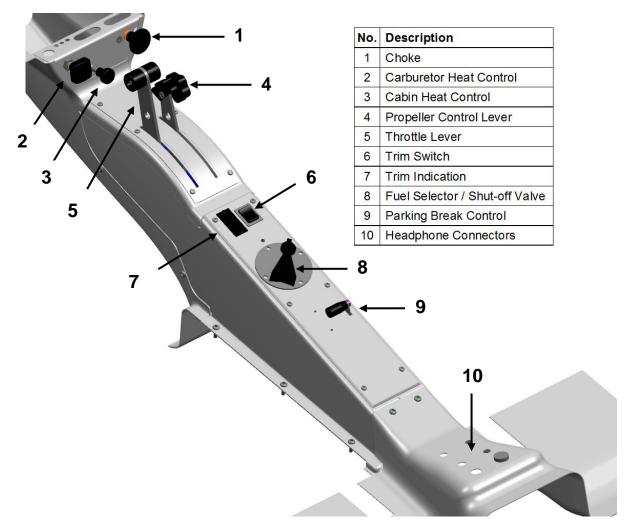
No.	Description	No.	Description	No.	Description	No.	Description	No.	Description	No.	Description
1	GARMIN G500 / G500 TXi	6	Avionics	11	P/S Heat (opt.)	16	Warning Lights	21	Manifold Press. Indicator	26	Oil Temp. Indicator
2	Attitude Gyro (N/VFR)	7	Nav-Light	12	Reserved	17	ELT	22	RPM-Indicator (Prop.)	27	Ammeter
3	Ignition Switch	8	ACL	13	Reserved	18	Dimmer (N/VFR)	23	Fuel Level Indicator	28	Oil Pressure Indicator
4	ALT1/BAT	9	Landing Light	14	Flap Control Switch	19	COM/NAV/GPS	24	Cyl. Head Temp. Indicator	29	Circuit Breakers
5	Fuel Pump	10	Instrument Light (N/VFR)	15	Compass	20	Transponder	25	Voltmeter	30	Ventilation Nozzle

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7-7

Section 7 AIRCRAFT DESCRIPTION

7.7.1 Overview Control Panel

Controls and displays located on the control panel which is located below the midsection of the instrument panel, are placed so as to be easily viewed and operated from both seats.



7.7.2 Cabin Heat

The cabin heat control knob, by which the hot-air flap is opened and closed, is located in the forward section of the control panel.

At the front section of the instrument panel cover the heated air is divided up for windshield defrosting and cabin heating.

7.7.3 Cabin Ventilation

Two adjustable ventilation nozzles are located on both sides of the instrument panel to supply fresh air to the cabin. The amount and direction of fresh airflow can be adjusted individually for each seat by pivot-mounted nozzle outlets. If required, the sliding windows in the canopy may also be opened for additional ventilation of the cabin

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 8



Section 7 AIRCRAFT DESCRIPTION

7.7.4 Additional lighting (N/VFR)

When the AQUILA AT01-100 is equipped for N/VFR operations a redundant instrument lighting system is installed. The lighting system includes the following:

- ⇒ Panel lighting in the glare shield (controlled by a dimmer unit on the right side of the instrument panel)
- ⇒ Individual instrument lighting by internal instrument lights and additional lighting for instruments, controls on the control panel, and switches and circuit-breakers.

In the event of an emergency a flashlight must be available for every person on board the aircraft.

7.8 SEATS, SEATBELTS AND HARNESSES

The seats of the AQUILA AT01-100 are fabricated from composite materials and are equipped with integrated head rests and removable, energy-absorbing seat cushions. An oil/gas spring strut with locking mechanism holds the seat in the adjusted position. To adjust the seating position, the spring strut must be unlocked by pushing a handle located by your thigh.

Both seats are equipped with four-part seat belts with a central rotary buckle. The shoulder harnesses are connected to inertial reels.

To fasten the seat belts, put each belt fitting successively into the associated receptacles of the rotary buckle until a distinctive "snap" sound is heard. The seat belts can be released by turning the handle of the rotary buckle clockwise.

7.9 BAGGAGE COMPARTMENT

The AQUILA AT01-100 incorporates a large baggage compartment behind the seats which can be loaded through a lockable baggage door. The baggage compartment is also accessible through the cabin.

The maximum permissible load in the baggage compartment is **88 lbs (40 kg)**. The weight and centre of gravity limits of the aircraft (refer to Section 6 of this handbook) must be observed when loading. The baggage door must be locked during flight.

Tie-down rings for straps are provided on the floor panels of the baggage compartment to strap down baggage and other payload. Suitable tie-down straps may be purchased from the aircraft manufacturer. For small or loose articles, a baggage net is recommended, which is also available for purchase.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 9



Section 7 AIRCRAFT DESCRIPTION

7.10 CANOPY

The large canopy of the AQUILA AT01-100 offers an excellent all around view and allows unrestricted access to the cabin. Small sliding windows on both sides of the canopy serve as emergency view windows and can be used for additional cabin ventilation. The canopy is operated by a hand lever located on the left hand side of canopy frame. A gas spring strut adds support while opening the canopy.

7.11 LANDING GEAR

The landing gear consists of a steerable nose gear that is equipped with a shock absorber and a main landing gear. To provide precise control of the aircraft while taxiing on the ground, the nose gear strut is linked directly to the rudder pedals. The main gear struts are made of spring steel to absorb the touch-down loads during landing. Hydraulically actuated disc brakes are provided on the main landing gear.

Because of the robust landing gear and the 5.00×5 wheels on the nose and main wheels the AQUILA AT01-100 can be easily operated from a grass surface.

The aircraft can be operated with full size wheel pants or, for soft field operation, mud guards.

7.11.1 Nose Landing Gear and Nose Wheel Steering

The direct linkage between nose wheel and rudder pedals minimizes brake wear.

Good shock absorption and suspension characteristics are provided by a shock absorber made of stacked rubber springs located in the nose wheel fork.

The direct linkage between the nose wheel steering and rudder operation allows swift taxiing, precise taxi maneuvers and small turn radii, also in crosswind conditions without excessive braking.

Differential breaking may be used to reduce the turning radius even further.

7.11.2 Main Landing Gear and Brake System

The main landing gear consists of two cantilever struts which act as leaf-springs to absorb the touch-down loads.

The main wheels are equipped with hydraulically actuated disc brakes. The brakes are activated individually on each side by tilting the corresponding rudder pedal in the cockpit forward with the toe. Due to separate brake circuits, the left and right wheel brakes can be actuated individually.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 10



Section 7 AIRCRAFT DESCRIPTION

7.11.3 Parking Brake

The parking brake lever is located in the central control panel. Actuating the parking brake locks the main wheel brakes.

To set the parking brake, the wheel brakes are applied simultaneously with the rudder pedals and, when the desired brake pressure is achieved, the control lever is pulled into the locked position.

To release the parking brake, push the parking brake lever all the way forward.

7.11.4 Wheel Fairings

It is important that no dirt or snow accumulate underneath the wheel pants. For this reason the Aquila AT01-100 can be operated with either full wheel pants (high-speed), with mud guards (soft-field), or without any wheel fairings. The aircraft can also be flown with a combination of wheel fairings, as long as the left and right main wheels have the same fairing.

NOTE

Flying without any kind of wheel fairing increases the chance of damage due to stones which, in turn, may lead to extensive, unscheduled maintenance work.

NOTE

Flying without any wheel fairings or with mud guards reduces performance up to 10%.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 11



Section 7 AIRCRAFT DESCRIPTION

7.12 POWER PLANT

7.12.1 Engine

The ROTAX 912S is a 4 cylinder, 4 stroke horizontally opposed engine with liquid-cooled cylinder heads and air-cooled cylinder barrels. It has brushless magnetos, 2 carburetors, a mechanical fuel pump, a reduction drive, an integrated alternator (ALT2), an alternator (ALT1) and an attachment for a hydraulic constant speed propeller.

Reduction ratio of internal gearbox: 2.43 : 1

Displacement: 82.5 in³ (1352 cm³) max. takeoff power (5 min.): 98.6 BHP (73.5 kW)

at max. takeoff propeller speed: 2385 RPM

max. continuous power: 92.5 BHP (69.0 kW)

at max. continuous propeller speed: 2260 RPM

Other information can be found in the engine handbook.

NOTE

In addition to the external alternator **ALT 1**, the integrated alternator (**ALT 2**) is also in use for N/VFR.

7.12.2 Propeller

A two-blade, hydraulically controlled variable pitch propeller (constant speed propeller) of wood-composite-hybrid construction.

Manufacturer: mt-Propeller

Type: MTV-21-A/170-05 Diameter: 66.9 in (170 cm)

The propeller blades are wrapped in composite material and protected along the leading edge by a stainless steel sheath. Near the blade root, the propeller is protected additionally by a thick plastic film.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 12



Section 7 AIRCRAFT DESCRIPTION

7.12.3 Throttle and Propeller Control

The black throttle lever and the blue propeller control lever are located on the central control panel.

The throttle controls the manifold pressure (MP):

Throttle forward: Full throttle (high MP)

Throttle aft: Idle (low MP)

The propeller control lever controls the pitch of the propeller blades:

Propeller control lever forward: Low pitch (high RPM)
Propeller control lever aft: High pitch (low RPM)

To obtain maximum engine power (max. manifold pressure), place both the throttle and the propeller control levers in their full forward positions.

During climb and cruise, the manifold pressure (throttle position) and the propeller pitch (propeller control lever position) are normally matched to each other. Refer to Section 5 of this manual and to ROTAX® 912S Operator's Manual for more information.

During the final approach for landing, the low pitch setting of the propeller is used to increase the propeller drag at low power settings and to have full climb power available in case of a missed approach (throttle aft and propeller control lever forward).

The adjustment of the propeller blade pitch is accomplished by a hydraulically operated propeller governor that increases the pitch against a spring load. The oil-hydraulic governor keeps the preselected propeller speed at a constant value regardless of manifold pressure and airspeed (constant-speed control). In the case of oil pressure loss, the blades will be automatically set into lowest pitch position. This ensures the further availability of full power.

CAUTION

In the case of governor loss, the propeller behaves like a non-adjustable propeller. Manifold pressure is set to ensure that max. permissible RPM is not exceeded.

The propeller does not have a feathered position.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 13



Section 7 AIRCRAFT DESCRIPTION

7.12.4 Choke

The choke control knob is located on the control panel to the right of the carburetor heat and cabin heat controls.

The choke may only be used for a short time when starting the engine in cold conditions. The throttle must remain in Idle. The choke knob is spring-loaded and returns to the OFF position when released.

7.12.5 Carburetor Heat

The carburetor heat push-pull type control element is located on the control panel to the left of the choke and cabin heat.

The correct use of carburetor heat prevents the formation of carburetor ice that can cause the engine to run rough and, in the worst case, complete engine failure. If carburetor icing is encountered, it is usually possible to slowly melt the ice by activating the carburetor heat while maintaining the same power setting.

A carburetor temperature gauge with a caution zone marked is available from the manufacturer as optional equipment.

The functionality of the carburetor heat should be tested before every flight.



Carburetor heat reduces engine power and must be used in accordance with standard rules and procedures.

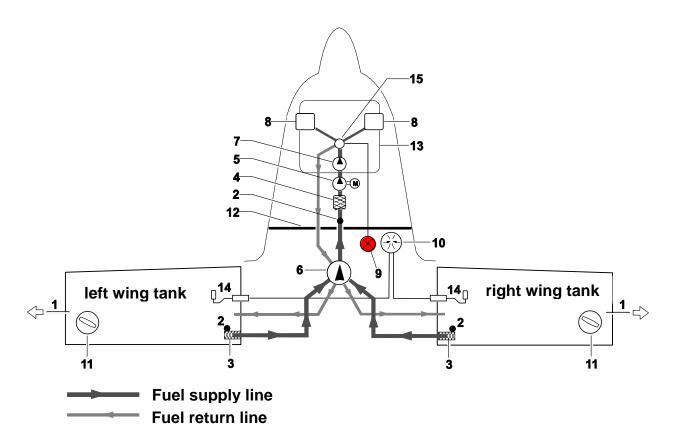
Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 14



Section 7 AIRCRAFT DESCRIPTION

7.13 FUEL SYSTEM

7.13.1 Overview



1	Fuel Vent	8	Carburetor
2	Drain valve	9	Fuel pressure warning light
3	Coarse fuel filter element	10	Dual fuel level indicator
4	Fuel strainer	11	Fuel filler cap
5	Electrical fuel pump	12	Firewall
6	Fuel selector/shut-off valve	13	Engine
7	Engine-driven mechanical fuel pump	14	Fuel level probe

Fuel System Schematic

15 Fuel distributor on engine side

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 15



Section 7 AIRCRAFT DESCRIPTION

7.13.2 Fuel Tank

Each wing is equipped with an integral fuel tank. The fuel line of each tank is equipped with a removable coarse fuel filter. The fuel filter caps can be locked.

A drain valve is located at the lowest point of each fuel tank. Another drain valve is located at the firewall. All drain valves can be easily operated.

A drainage cup is located on the inside of the baggage compartment door.

Fuel is supplied to the engine by a mechanical fuel pump built into the engine. The mechanical fuel pump has an integrated fuel strainer. When needed, an electrical fuel pump can also be switched on.

The electrical fuel pump is controlled by a switch on the instrument panel labeled **Fuel Pump**. The electrical fuel pump must be turned on during take-off and landing, when low fuel pressure is suspected or during critical phases of flight.

Too low fuel pressure (below 2.2 PSI/0.15 bar) is detected by a pressure probe and a red warning light illuminates in the cockpit. When the fuel pressure is low, the electrical fuel pump must be turned on.



When flying near the ground, such as during take-off and landing or when low fuel pressure is indicated, the electrical fuel pump must be turned on

The fuel tanks are vented via a vent line outlet located in the winglets.

7.13.3 Fuel Selector / Shut-Off Valve

The fuel selector is conveniently mounted on the control panel in full view of the pilots. The red, arrow-shaped selector handle has a LEFT, RIGHT, and OFF-position. Each position is notched and has a self-centering mechanism using a spring-loaded pin. The selector handle points to the chosen position.

In both normal operating positions (LEFT/RIGHT), the fuel supply and corresponding return line of the selected fuel tank are opened. The fuel supply and return line of the other fuel tank are closed.

It is recommended to keep both tanks at approximately the same fuel level.

NOTE

Recommendation: Fuel tanks should be switched at least every 60 minutes.

When the fuel selector valve is in the OFF position, the fuel flow in the supply and return lines is interrupted and functions as a fuel shut-off valve.

To switch the valve into the OFF-position, the knob located at the top of the handle must be PULLED while simultaneously turning the handle clockwise into the OFF-position.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 16



Section 7 AIRCRAFT DESCRIPTION

7.13.4 Fuel Level Indication

A floating sensor which is easy to maintain supplied information concerning fuel levels which are then displayed on the fuel indicator. The floating gauge is located above the fuel supply; therefore fuel indication depends on the flight attitude. All filling levels above 3/4 will be indicated as FULL due to the dihedral angle.

Additionally, a dipstick to visually verify the fuel level is delivered with the aircraft. With the aircraft horizontal, the dip-stick is inserted straight into the fuel tank so that the handle of the dipstick lays flat with the upper surface of the wing.

After pulling the dipstick out of the fuel tank, the fuel level can be determined by the "wetted" area of the dipstick. This can then be compared with the electrical fuel level indication on the instrument in the cockpit.

The dip-stick must always be carried with the aircraft. It is stowed on the inboard side of the baggage compartment door.

CAUTION

The fuel level indication in the cockpit must be verified with the fuel dipstick daily. For this purpose level the aircraft out as much as possible.

The dipstick has markings showing ½ and ¾ of the maximum fuel tank content.

NOTE

The fuel quantity, fuel used and fuel remaining functions of the G500 / G500 TXi are advisory information only and must be verified by the pilot.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 17



Section 7 AIRCRAFT DESCRIPTION

7.14 ELECTRICAL SYSTEM

The AT01-100 is equipped with a 12 V direct current (DC) electrical system that is powered by an engine-driven alternator and a battery. When the **ALT1 / BAT** switch is engaged, the electrical equipment can be operated and controlled by rocker switches located on the lower left section of the instrument panel. All electrical circuits are protected by circuit breakers that are accessibly arranged on the right hand section of the instrument panel.

The engine ignition systems are independent of the aircraft power supply system.

7.14.1 Power Supply and Battery System

The 12 V lead-acid battery (capacity depending on type installed) is connected to the electrical system of the aircraft via a 50-amp circuit breaker and the **ALT1 / BAT** switch. With the engine operating, the battery is charged by a 40-amp alternator that is equipped with an internal regulator and protected by the 50-amp alternator (**ALT1**) circuit breaker. The alternator is air-cooled and driven by a V-belt drive geared down from the propeller shaft.

Flight operations at night require an additional alternator, which is protected by a circuit-breaker marked ALT 2. For this purpose the alternator built into the ROTAX 912S power plant is used. During day and night VFR flight both alternators are in use.

If the alternator regulator fails, the red alternator warning light **ALT1** located in the upper mid-section of the panel will illuminate.

The charging current of the battery and the voltage level is monitored by the ammeter and voltmeter. In an emergency, the battery is able to supply all essential electrical equipment for at least half an hour, provided that the battery is correctly maintained and in a good condition

7.14.2 Ignition System and Starter

The engine is equipped with 2 electronically controlled ignition systems that have two independent ignition circuits. The ignition system is activated by the ignition switch. An internal control unit interrupts the ignition if the propeller speed drops below 100 RPM.

With the ignition key in the R or L position, an ignition circuit is deactivated. In the BOTH position, both ignition circuits are active. When the key is turned to the START position, the starter motor is activated. When the key is released it returns to the BOTH position and the starter is disengaged.

Further information for engine operation and pre-flight checks are contained in the Operator's Manual for all versions of ROTAX_® 912 engines.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 18



Section 7 AIRCRAFT DESCRIPTION

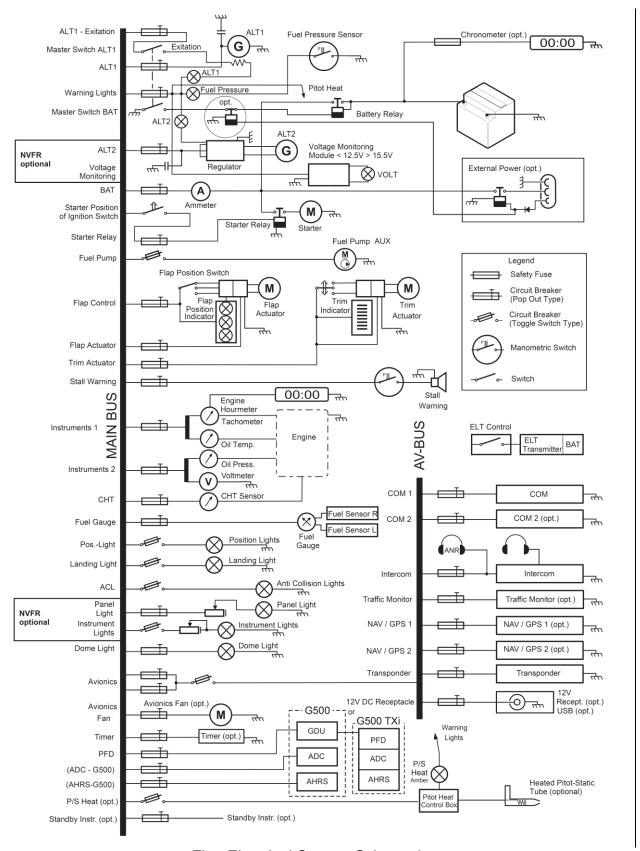


Fig.: Electrical System Schematic

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 19



Section 7 AIRCRAFT DESCRIPTION

7.14.3 Electrical Equipment and Circuit Breakers

All electrical equipment can be turned on or off by push-pull type circuit breakers or by rocker switches with built-in circuit breaker function.

COM/NAV-equipment along with other avionic equipment is supplied with electrical power through the **Avionics** switch. Additionally, the avionic equipment is protected by separate circuit breakers.

Equipment regularly used in flight (fuel pump, ACL, etc.) are controlled by their own rocker switches with built-in circuit breaker function.

The lighting installed in the glare shield above the instrument panel is protected by a circuit-breaker labeled **Panel Light**. This lighting is turned on and adjusted by the control knob of the dimmer unit. The knob is located in the upper right side of the instrument panel.

The lighting of individual instruments as well as the post lights are turned on and off with the switch labeled **Instrument Lights**. This lighting can be adjusted separately through a Dual-Dimmer.

The lighting mounted on the roll cage is protected by a circuit-breaker labeled **Dome Light**.

7.14.4 Voltmeter and Amperemeter

The voltmeter shows the system voltage generated by the power sources. The scale on the voltmeter is divided into three different colored voltage ranges:

Red Arc	8-11	Volts
Red-green cross-hatched Arc	11-12	Volts
Green Arc	12-15	Volts
Red Arc	15-16	Volts

The amperemeter shows the current flowing between the battery and the electrical system of the aircraft. When the battery is being charged, the amperemeter is in the (+) range. When the battery is discharging the amperemeter is in the (-) range, which means that the battery is supplying the electrical system of the aircraft. During normal operation, this is a sign of an alternator malfunction.

7.14.5 Warning Light ALT 1 and ALT 2

The red alternator warning lights **ALT1** and **ALT 2** should not illuminate during normal operation.

The warning lights illuminate only if:

An alternator failure (ALT1 or ALT 2 produces no current) occurs

In this case the electrical power is supplied by the battery or the other alternator.

The ignition system of the engine is independent of the external alternator and is therefore unaffected.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 20



Section 7 AIRCRAFT DESCRIPTION

7.14.6 Warning Light FUEL

If the fuel pressure at the fuel distributor ahead of the carburetors drops below 2.2 PSI (0.15 bar), a pressure-controlled switch activates the red warning light **FUEL** located in the upper mid-section of the instrument panel.

Probable causes may be:

- insufficient fuel supply;
- vapor lock in the fuel system.

7.14.7 Warning Light VOLT

To better monitor the condition of the aircraft's electrical system, a warning light **VOLT** is installed to warn of under or over voltage conditions:

- a) Under voltage (< 12,5V): red light illuminated
- b) Over voltage (> 15,5V): red light blinking

The under voltage warning is a reliable indication of when both alternators are no longer providing the electrical system with current. When there is an over voltage the red warning light blinks.

7.14.8 Engine Instruments

Cylinder head temperature, oil temperature and oil pressure are displayed on analogue instruments located on the right side of the instrument panel.

7.14.9 External Power Unit (optional)

It is recommended to use an External Power Unit (EPU) for engine start-up at outside air temperatures below –10° C. The EPU receptacle is optional and is mounted on the right fuselage side below the battery. Access is provided by a service door in the lower cowling.

Electrical power for the engine starter and the electrical buses is provided by a three poled plug (MIL standard) protected from reverse polarity by a relay circuit. A second relay disconnects the on-board battery as long as the external power source is connected to the aircraft. This second relay prevents an uncontrolled charging or discharging of the battery during the EPU operation.

WARNING

Before starting the engine with external power, make sure that NO persons or objects are in the vicinity of the propeller disk.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 21



Section 7 AIRCRAFT DESCRIPTION

Procedure for starting up the engine with an external power source:

- Plug in and switch on the external power
- ALT1 / BAT switch ON
- Start-up engine (in accordance with section 4.5.2 "Engine Start-up")
- Disconnect external power source

7.15 PITOT-STATIC SYSTEM

A pitot-static tube is installed on the lower surface of the left wing which, via two separate connections, supplies total pressure and static pressure (from 6 vents distributed on the diameter). Total pressure and static pressure lines travel through the interior of the wing to the wing root where they are connected to water separators. The pressure lines have connections installed at the wing root to simplify disassembly of the wing.

Error in the static system can be neglected for altitude measurement. An airspeed calibration chart is provided in Section 5 of this manual.



When the aircraft is parked the pitot static tube should be covered with the supplied pitot tube cover to protect it from dirt and other contamination. The cover is attached to a large "Remove Before Flight" ribbon.

7.15.1 Pitot Heat (optional)

On request, a heated pitot-static tube can be installed. The heater is turned on using the **P/S Heat** switch.

The size and location of the heated pitot static tube are identical to the unheated version. Temperature is controlled automatically.

Function:

The **P/S HEAT** warning light illuminates when:

- ⇒ **P/S Heat** switch OFF or
- ⇒ Pitot heat is defective

CAUTION

This aircraft is **not certified** for flight into icing conditions, even if a heated pitot-static tube is installed.

Switch P/S Heat OFF when OAT exceeds + 59° F (+15° C).

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 22



Section 7 AIRCRAFT DESCRIPTION

7.16 STALL WARNING SYSTEM

The stall warning system causes a loud buzzing sound at least 5 kts before the stall is reached in all flap settings.

As the aircraft approaches a stalled condition, a switch on the wing leading edge is activated due to a change in airflow as the angle-of-attack increases. The switch generates a loud buzzing sound as long as this condition is maintained.

NOTE

The stall warning system (a small metal plate on the leading edge) is delicate and must be handled with care.

7.17 AVIONICS

Depending on the installed optional avionic equipment, a NAV/COM transceiver, a transponder or a multi-functional display may be located in the centre section of the instrument panel. Detailed information on the operation of this equipment and descriptions of their systems are provided in the POH Supplements in Section 9.

The COM transmitter is activated by a push-to-talk button, integrated into each control column. The microphone and headphone jacks are located in the rear section of the centre pedestal between the seats.

Operating instructions for COM/NAV equipment are supplied in Section 9.

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 23



Section 7 AIRCRAFT DESCRIPTION

[intentionally left blank]

Document Nr.:	Issue:	Supersedes Issue:	Date:	Page:
FM-AT01-1010-244	A.06	A.05 (01.06.2018)	25.05.2020	7 - 24